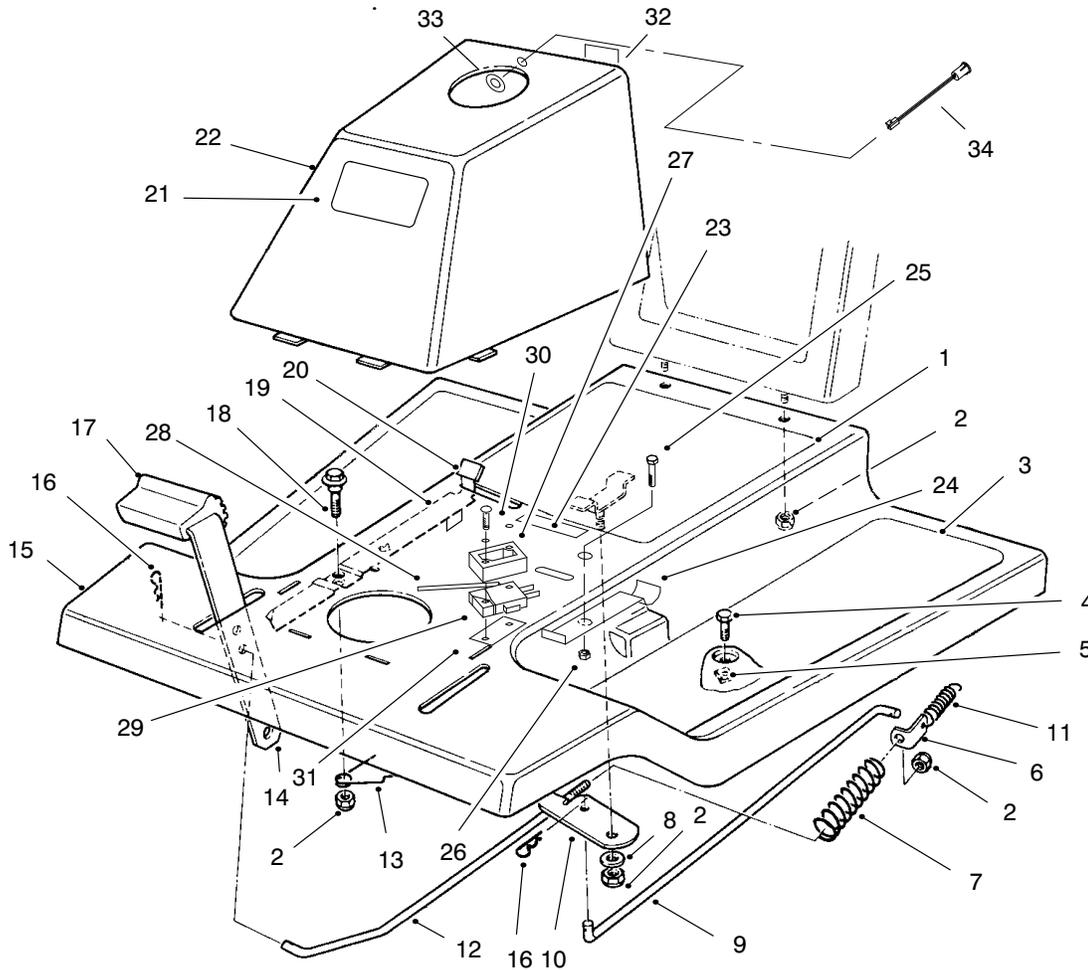




MODEL NO. 70122-9900001 & UP

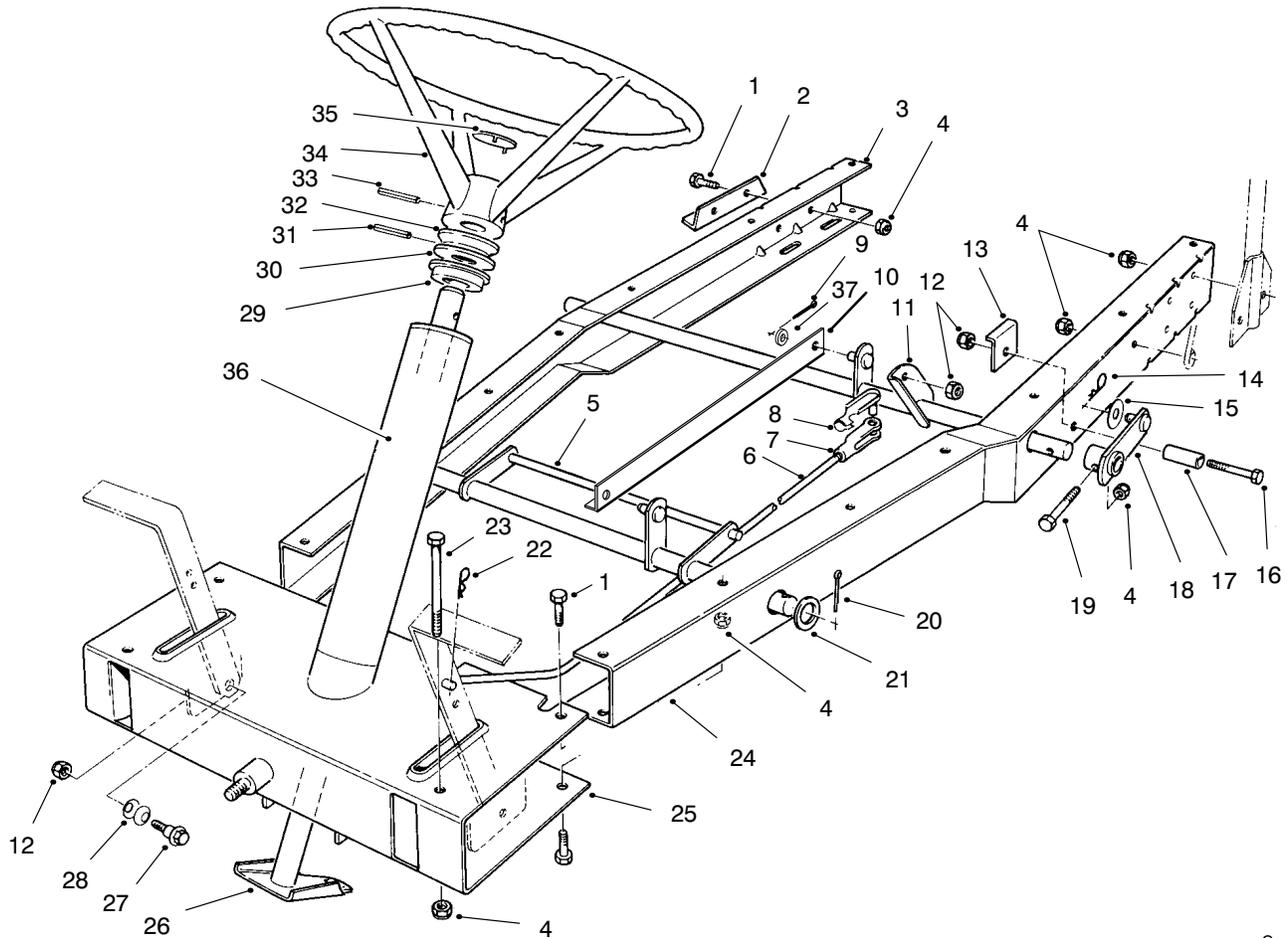
PARTS
CATALOG
WHEEL HORSE®
8-25 RIDING MOWER


C-0004A

FRONT BODY ASSEMBLY

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|---------------------------|----------|
| 1 | 93-7006 | Decal - Instruction | 1 |
| 2 | 3296-29 | Nut - Lock | 5 |
| 3 | 44-7030 | Tread - Foot Rest | 2 |
| 4 | 32104-110 | Screw - Cap Hex. Hd. | 4 |
| 5 | 3290-347 | Nut - U-Type | 4 |
| 6 | 67-1590 | Bracket - Brake Return | 1 |
| 7 | 67-1430 | Spring - Compression | 1 |
| 8 | 26-9530 | Washer - Pivot | 1 |
| 9 | 67-1340 | Rod - Brake, Transmission | 1 |
| 10 | 67-1330-03 | Lever - Brake, Bellcrank | 1 |
| 11 | 67-1450 | Spring - Extension | 1 |
| 12 | 67-1350 | Rod - Front, Brake | 1 |
| 13 | 19-1970 | Spring - Brake, Parking | 1 |
| 14 | 67-1130-01 | Pedal - Brake & Clutch | 2 |
| 15 | 98-2387-01 | Body W.A. - Front | 1 |
| 16 | 3290-250 | Pin - Hair, Cotter | 2 |
| 17 | 65-2920 | Pad - Pedal | 2 |
| 18 | 19-1470 | Bolt - Shoulder | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|---------------------------|----------|
| 19 | 98-0711-03 | Lever - Brake, Parking | 1 |
| 20 | 19-2200 | Tip - Brake, Parking | 1 |
| 21 | 92-7981 | Decal - Toro | 1 |
| 22 | 99-2968 | Tower (Incl. Ref. #21) | 1 |
| 23 | 93-7011 | Decal - Parking Brake | 1 |
| 24 | 98-0709 | Clamp | 1 |
| 25 | 321-2 | Screw - Hex Hd. Cap | 1 |
| 26 | 3296-16 | Nut - Hex Lock | 1 |
| 27 | 88-4880 | Spacer | 1 |
| 28 | 88-9932 | Switch - Micro | 1 |
| 29 | 93-3240 | Seal - Plunger | 1 |
| 30 | 9104784 | Screw | 2 |
| 31 | 3290-354 | Nut - Speed | 1 |
| 32 | 99-2982 | Decal - Indicator Light | 1 |
| 33 | 99-6059 | Clip - Retainer | 1 |
| 34 | 95-7652 | Light - Indicator | 1 |



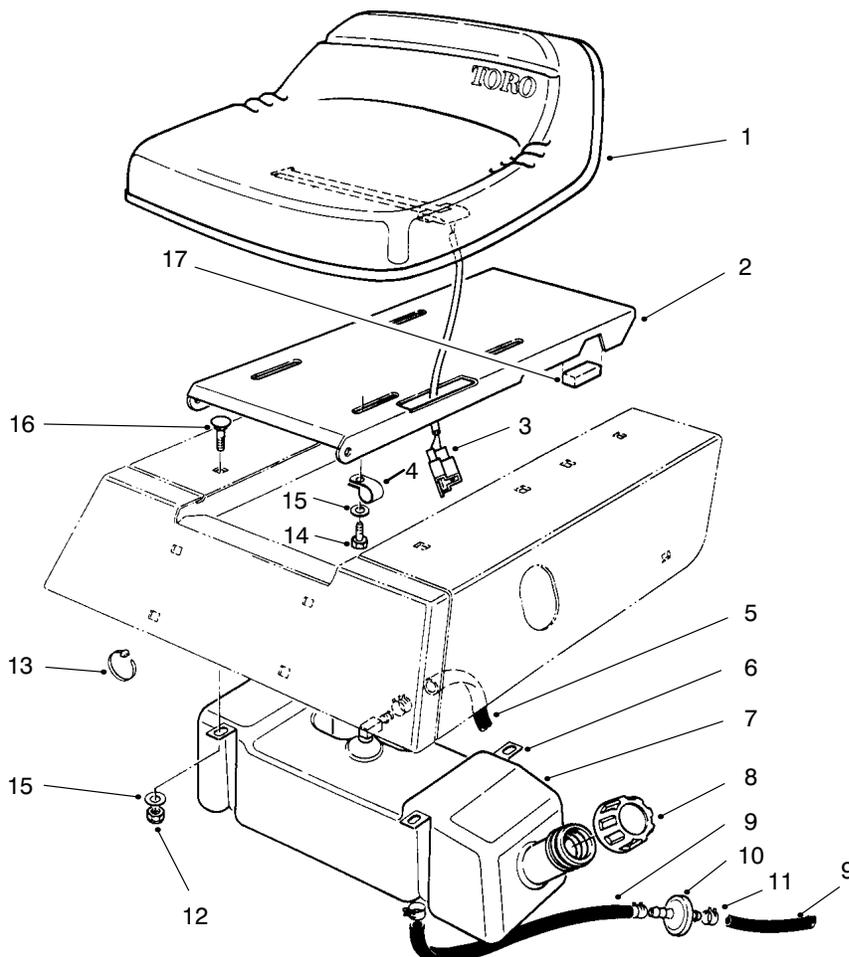
C-0005A

FRAME ASSEMBLY

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|---------------------------|----------|
| 1 | 322-3 | Screw - Cap Hex. Hd. | 6 |
| 2 | 44-7140-01 | Mount - Bearing, Axle | 1 |
| 3 | 67-0520-01 | Channel - R.H. | 1 |
| 4 | 3296-29 | Nut - Lock | 16 |
| 5 | 67-0010-03 | Lift W.A. - Front, Deck | 1 |
| 6 | 67-0430 | Rod - Clutch | 1 |
| 7 | 282-27 | Clevis | 1 |
| 8 | 67-1530 | Assembly - Pin, Clevis | 1 |
| 9 | 3272-6 | Pin - Cotter | 2 |
| 10 | 76-3890 | Bracket - Link, H.O.C. | 1 |
| 11 | 67-0050-01 | Tube W.A. - Support, Rear | 1 |
| 12 | 3296-39 | Nut - Lock | 5 |
| 13 | 67-1510-01 | Brace - Stop, Deck | 2 |
| 14 | 3290-355 | Pin - Hair, Cotter | 2 |
| 15 | 67-1460 | Washer - Flat | 2 |
| 16 | 323-10 | Screw - Cap Hex. Hd. | 2 |
| 17 | 68-8380 | Spacer - Stop, Deck | 2 |
| 18 | 76-3790 | Lever W.A. - H.O.C. | 2 |
| 19 | 46-2511 | Bolt - Mounting, Axle | 2 |

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|--------------------------|----------|
| 20 | 3272-23 | Pin - Cotter | 2 |
| 21 | 3256-29 | Washer - Flat | 2 |
| 22 | 3290-250 | Pin - Hair, Cotter | 1 |
| 23 | 322-14 | Screw - Cap Hex. Hd. | 2 |
| 24 | 67-0530-01 | Channel - L.H. | 1 |
| 25 | 67-0450-01 | Frame W.A. - Front | 1 |
| 26 | 67-0830-03 | Shaft W.A. - Steering | 1 |
| 27 | 67-0870 | Bolt - Shoulder | 2 |
| 28 | 3290-413 | Washer - Belleville | 4 |
| 29 | 67-0850 | Bushing - Steering | 2 |
| 30 | 67-0860 | Washer - Steering | 1 |
| 31 | 32121-32 | Pin - Roll | 1 |
| 32 | 67-0440 | Spacer - Steering | 1 |
| 33 | 32121-78 | Pin - Roll | 1 |
| 34 | 49-3242 | Wheel - Steering | 1 |
| 35 | 92-7990 | Insert - Wheel, Steering | 1 |
| 36 | 76-4080 | Decal | 1 |
| 37 | 3256-22 | Washer - Flat | 1 |
| * | 13-6049 | Kit - Loose parts | 1 |

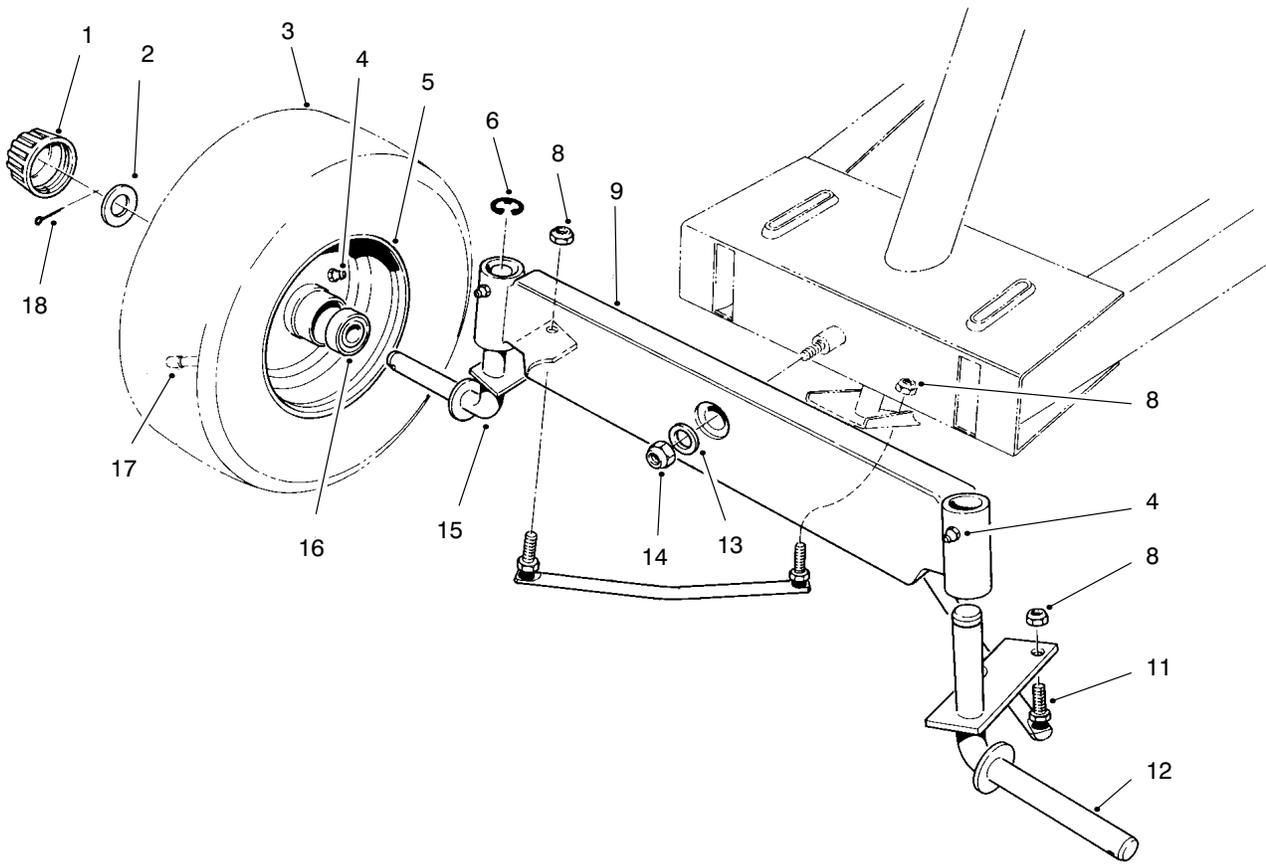
*Not Illustrated



C-0002A

SEAT & GAS TANK ASSEMBLY

| Ref. No. | Part No. | Description | No. Used | Ref. No. | Part No. | Description | No. Used |
|----------|------------|---------------------|----------|----------|----------|----------------------|----------|
| 1 | 66-6680 | Seat | 1 | 10 | 56-6360 | Filter | 1 |
| 2 | 67-1242-01 | Base - Seat | 1 | 11 | 2412-98 | Clamp - Hose | 5 |
| 3 | 38-1420 | Switch - Seat | 1 | 12 | 3296-29 | Nut - Lock | 4 |
| 4 | 18-2970 | R-Clamp | 1 | 13 | 3290-378 | Tie - Cable | 1 |
| 5 | 47-2986 | Hose - Gas | 1 | 14 | 322-3 | Screw - Cap Hex. Hd. | 4 |
| 6 | 67-0950 | Strap - Tank, Gas | 2 | 15 | 3256-23 | Washer - Flat | 8 |
| 7 | 80-4580 | Tank - Gas | 1 | 16 | 3230-1 | Bolt - Carriage | 4 |
| 8 | 55-3576 | Assembly - Cap, Gas | 1 | 17 | 66-6920 | Pad - Isolator | 2 |
| 9 | 47-2964 | Hose - Gas | 2 | | | | |



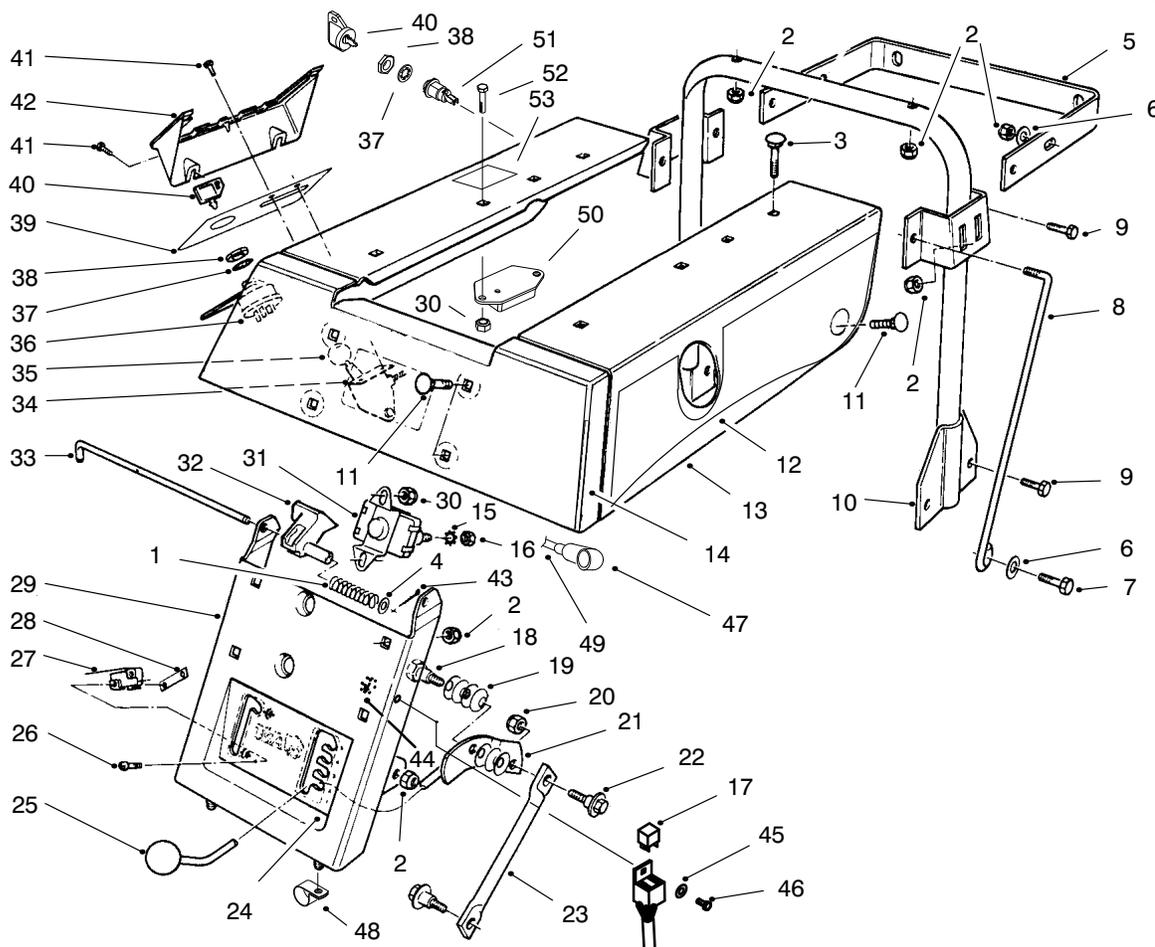
C-0003A

FRONT AXLE ASSEMBLY

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|--------------------|----------|
| 1 | 61-9780 | Cap - Hub | 2 |
| 2 | 28-2480 | Washer - Flat | 2 |
| 3 | 99-2990 | Tire | 2 |
| 4 | 302-5 | Fitting - Grease | 4 |
| 5 | 217-80 | Rim | 2 |
| 6 | 32151-48 | Ring - Retaining | 2 |
| 8 | 3296-4 | Nut - Lock | 4 |
| 9 | 67-0990-01 | Axle - Front | 1 |
| 11 | 67-0880 | Assembly - Tie Rod | 2 |

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|------------------|----------|
| 12 | 67-0810-01 | Spindle - L.H. | 1 |
| 13 | 3256-26 | Washer - Flat | 1 |
| 14 | 3296-25 | Nut - Lock | 1 |
| 15 | 67-0800-01 | Spindle - R.H. | 1 |
| 16 | 110513 | Bearing | 4 |
| 17 | 232-27 | Valve Stem w/Cap | 2 |
| 18 | 3272-12 | Pin - Cotter | 2 |
| * | 232-44 | Tube - Inner | 2 |

* Not Illustrated

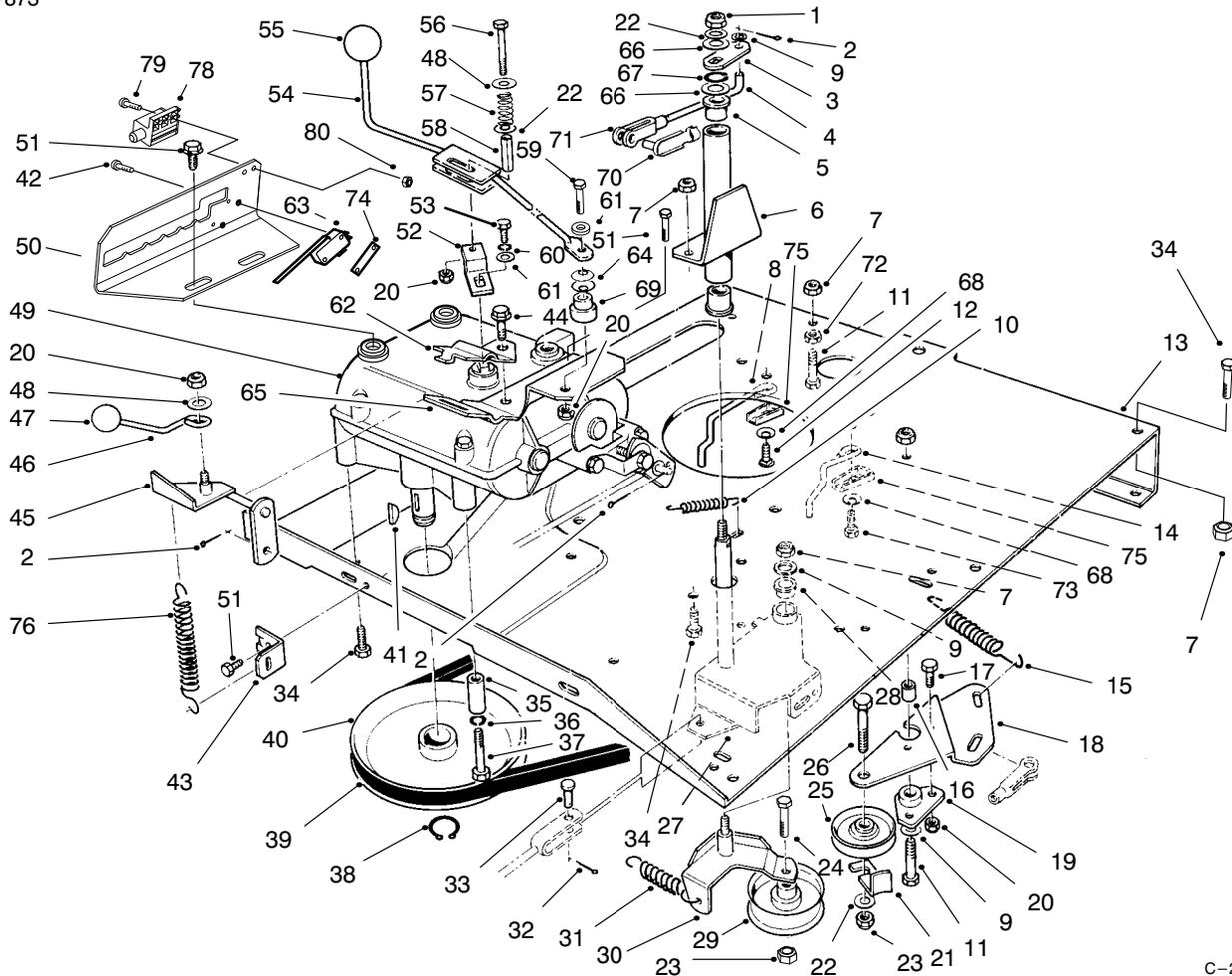


C-0007B

REAR BODY ASSEMBLY

| Ref. No. | Part No. | Description | No. Used | Ref. No. | Part No. | Description | No. Used |
|----------|------------|--------------------------------|----------|----------|------------|--|----------|
| 1 | 71-8310 | Spring - Prop, Seat | 1 | 27 | 88-9932 | Switch - Micro | 1 |
| 2 | 3296-29 | Nut - Lock | 11 | 28 | 3290-354 | Nut - Double | 1 |
| 3 | 3230-3 | Bolt - Carriage | 2 | 29 | 67-1090-03 | Support W.A. - Seat | 1 |
| 4 | 3256-22 | Washer - Flat | 1 | 30 | 3296-42 | Nut - Lock | 4 |
| 5 | 67-1500-03 | Bar - Stand | 1 | 31 | 47-1910 | Solenoid | 1 |
| 6 | 3256-23 | Washer - Flat | 4 | 32 | 80-4330 | Prop - Seat | 1 |
| 7 | 322-5 | Screw - Cap Hex. Hd. | 2 | 33 | 80-4550 | Rod - Base, Seat | 1 |
| 8 | 67-1480 | Brace - Support, Seat | 2 | 34 | 66-6640 | Control - Throttle | 1 |
| 9 | 322-3 | Screw - Cap Hex. Hd. | 6 | 35 | 233-25 | Knob | 1 |
| 10 | 67-0790-03 | Support W.A. - Seat | 1 | 36 | 88-9830 | Switch - Ignition (Incl. Ref. #37 & 38) | 1 |
| 11 | 3230-1 | Bolt - Carriage | 6 | 37 | 3254-5 | Washer - Lock, Int. Tooth | 2 |
| 12 | 98-1456 | Decal - Toro L.H. | 1 | 38 | 218-461 | Nut - Hex. | 2 |
| * | 99-2984 | Decal - Toro R.H. | 1 | 39 | 92-7976 | Decal - Panel, Control | 1 |
| 13 | 99-2964-01 | Body W.A. - Rear | 1 | 40 | 63-8360 | Key | 1 |
| 14 | 92-7978 | Decal - Insignia | 1 | 41 | 32144-42 | Screw - Hex. Hd. Tapping | 2 |
| 15 | 3253-3 | Washer - Lock | 2 | 42 | 67-1030 | Cover - Panel, Control | 1 |
| 16 | 3218-1 | Nut - Jam | 2 | 43 | 3272-4 | Pin - Cotter | 1 |
| 17 | 98-7249 | Relay | 1 | 44 | 3296-2 | Nut - Lock | 1 |
| 18 | 28-0540 | Bolt - Shoulder | 1 | 45 | 3256-14 | Washer - Flat | 1 |
| 19 | 3290-413 | Washer - Belleville | 7 | 46 | 3290-134 | Screw - Cap Mach. Hd. | 1 |
| 20 | 3296-39 | Nut - Lock | 1 | 47 | 93-3190 | Boot - Terminal Insulator | 1 |
| 21 | 67-0270 | Handle W.A. - H.O.C. | 1 | 48 | 18-2970 | Clamp | 1 |
| 22 | 67-0870 | Bolt - Shoulder | 2 | 49 | 98-0707 | Cable | 2 |
| 23 | 67-0080 | Link - H.O.C. | 1 | 50 | 99-3700 | Module - NMIR | 1 |
| 24 | 92-7977 | Decal - H.O.C. Deck Engage. | 1 | 51 | 46-5780 | Switch - Starter | 1 |
| 25 | 233-22 | Knob | 1 | 52 | 321-4 | Screw - Hex Hd. | 2 |
| 26 | 3290-313 | Screw - Pan Head | 2 | 53 | 99-2986 | Decal - Danger Int'l | 1 |

*Not Illustrated

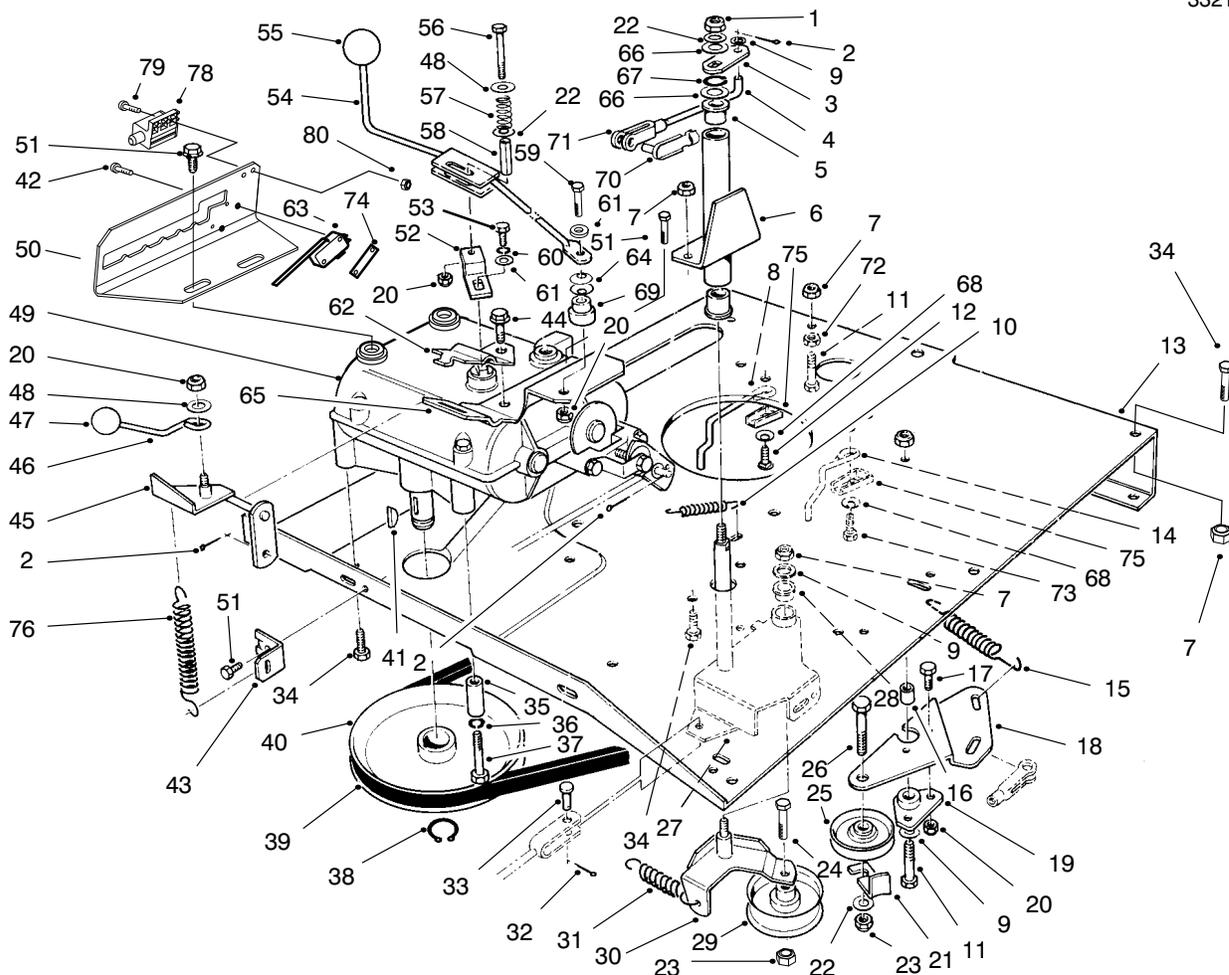


C-2106A

TRANSMISSION & LINKAGE ASSEMBLY

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|-----------------------------------|----------|
| 1 | 3296-39 | Nut - Lock | 1 |
| 2 | 3272-6 | Pin - Cotter | 2 |
| 3 | 67-0690-03 | Flat - Deck Engage Bracket | 1 |
| 4 | 68-8370 | Link - Deck Engage | 1 |
| 5 | 256-90 | Bushing | 2 |
| 6 | 67-0540-03 | Tube W.A. - Pivot (Incl. Ref. #5) | 1 |
| 7 | 3296-29 | Nut - Lock | 13 |
| 8 | 99-2976 | Guide R.H. - Belt, Engine | 1 |
| 9 | 3256-23 | Washer - Flat | 3 |
| 10 | 26-6700 | Spring - Return, Brake | 1 |
| 11 | 322-6 | Screw - Cap Hex. Hd. | 2 |
| 12 | 32144-49 | Bolt - Carriage | 1 |
| 13 | 76-4090-01 | Plate - Engine | 1 |
| 14 | 67-0940 | Guide L.H. - Belt, Engine | 1 |
| 15 | 68-9950 | Spring - Traction | 1 |
| 16 | 67-0410 | Spacer - Pivot | 1 |
| 17 | 321-4 | Screw - Cap Hex. Hd. | 2 |
| 18 | 67-0420-03 | Plate - Mount, Idler | 1 |
| 19 | 67-0400 | Mount - Pivot | 1 |
| 20 | 3296-42 | Nut - Lock | 5 |
| 21 | 12-9020 | Retainer - Belt | 1 |
| 22 | 3256-24 | Washer - Flat | 3 |
| 23 | 3296-59 | Nut - Lock | 2 |

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|---------------------------------------|----------|
| 24 | 323-9 | Screw - Cap Hex. Hd. | 1 |
| 25 | 12-5820 | Pulley - Idler, Traction | 1 |
| 26 | 323-8 | Screw - Cap Hex. Hd. | 1 |
| 27 | 67-0360 | Bracket - Arm, Idler (Incl. Ref. #28) | 1 |
| 28 | 256-155 | Bushing | 1 |
| 29 | 56-9870 | Pulley - Idler, Deck | 1 |
| 30 | 67-0330-03 | Idler - Plate, Mount | 1 |
| 31 | 67-9170 | Spring | 1 |
| 32 | 3272-4 | Pin - Cotter | 1 |
| 33 | 283-67 | Pin - Clevis | 1 |
| 34 | 322-3 | Screw - Cap Hex. Hd. | 14 |
| 35 | 67-0920 | Guide - Belt | 1 |
| 36 | 3253-4 | Washer - Lock | 1 |
| 37 | 322-10 | Screw - Cap Hex. Hd. | 1 |
| 38 | 32120-64 | Ring - Retaining | 1 |
| 39 | 67-0900 | Belt - Traction | 1 |
| 40 | 82-6450 | Pulley - Transmission | 1 |
| 41 | 3257-23 | Key | 1 |
| 42 | 9104784 | Screw - Tapping | 4 |
| 43 | 67-0750 | Bracket - Mount, Spring | 1 |
| 44 | 32144-70 | Screw - Hex. Hd. Tapping | 1 |
| 45 | 67-0600-03 | Lever W.A. - Deck Engage | 1 |
| 46 | 67-0640 | Handle - Deck Engage Rod | 1 |

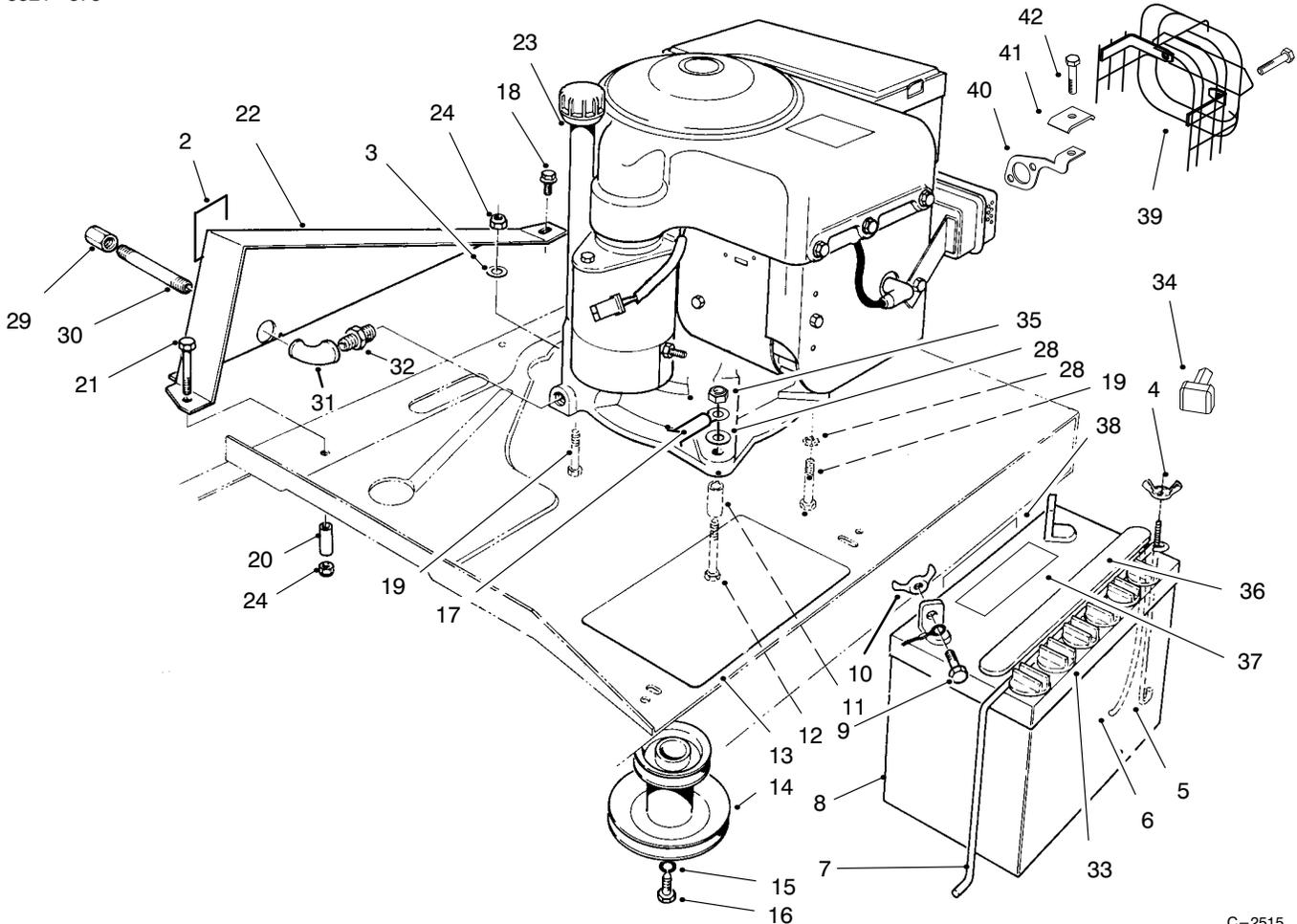


C-2106A

TRANSMISSION & LINKAGE ASSEMBLY (CONTINUED)

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|-------------------------|----------|
| 47 | 233-22 | Knob | 1 |
| 48 | 3256-55 | Washer - Fender | 2 |
| 49 | 67-1400 | Transmission | 1 |
| 50 | 99-2970-03 | Gate - Shift | 1 |
| 51 | 32144-14 | Screw - Wash. Hd., Tap. | 4 |
| 52 | 56-7620 | Lever - Shift | 1 |
| 53 | 329-4 | Screw - Cap Hex. Hd. | 1 |
| 54 | 76-3940-03 | Lever W.A. - Shift | 1 |
| 55 | 233-48 | Knob | 1 |
| 56 | 321-15 | Screw - Cap Hex. Hd. | 1 |
| 57 | 56-7730 | Spring | 1 |
| 58 | 56-7740 | Spacer | 1 |
| 59 | 321-8 | Screw - Cap Hex. Hd. | 1 |
| 60 | 3253-3 | Washer - Lock | 1 |
| 61 | 3256-22 | Washer - Flat | 2 |
| 62 | 67-0670 | Bracket - Engage, Deck | 1 |
| 63 | 88-9930 | Switch - Micro | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|--------------------------|----------|
| 64 | 3290-478 | Washer - Belleville | 2 |
| 65 | 67-0660 | Bracket - Mount, Shifter | 1 |
| 66 | 20-3220 | Washer - Flat | 2 |
| 67 | 32151-62 | Ring - Retaining | 1 |
| 68 | 3290-456 | Washer - Belleville | 2 |
| 69 | 76-3970 | Spacer - Pivot | 1 |
| 70 | 67-1530 | Assembly - Pin, Clevis | 1 |
| 71 | 282-27 | Clevis | 1 |
| 72 | 3218-2 | Nut - Jam | 1 |
| 73 | 3230-2 | Bolt - Carriage | 1 |
| 74 | 3290-354 | Nut - Double | 1 |
| 75 | 76-3820 | Anchor - Guide, Belt | 2 |
| 76 | 76-4660 | Spring | 1 |
| 77 | 3290-378 | Tie - Cable | 1 |
| 78 | 95-1653 | Switch - Single Pole | 1 |
| 79 | 3290-392 | Screw - Hex Slot Hd | 2 |
| 80 | 3296-1 | Nut - Lock | 2 |



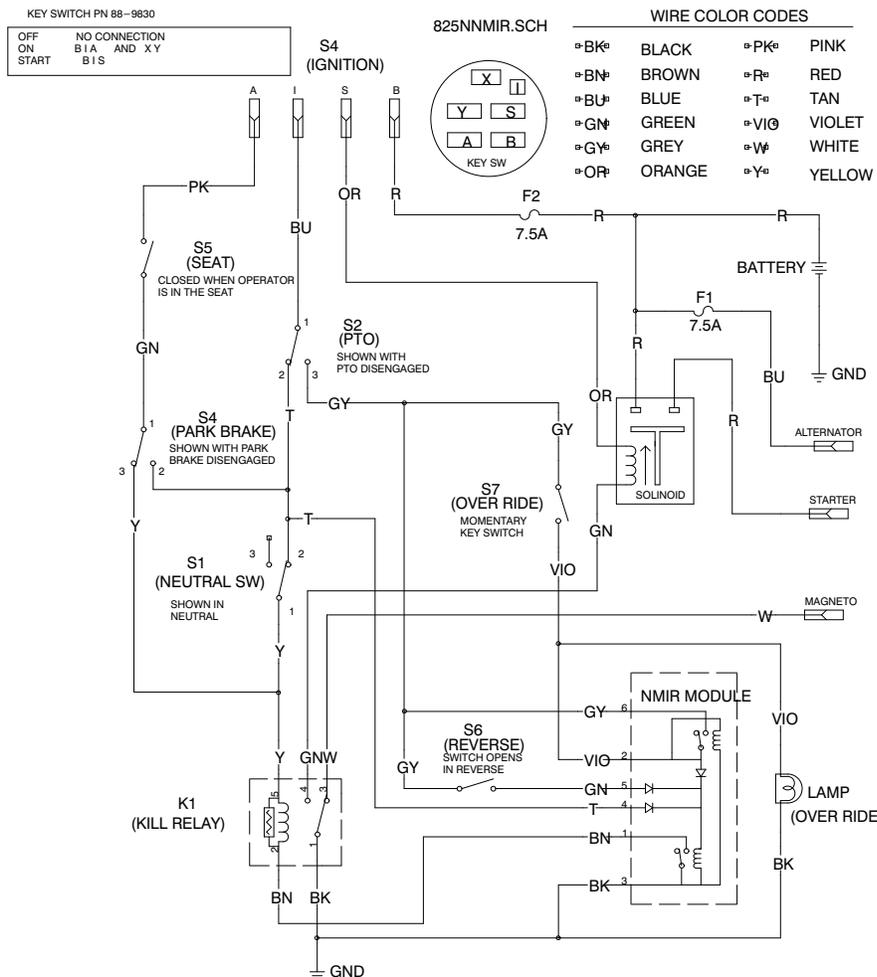
C-2515

ENGINE ASSEMBLY

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|--------------------------------------|----------|
| 2 | 114621 | Decal - European Noise | 1 |
| 3 | 3256-23 | Washer - Flat | 2 |
| 4 | 32103-12 | Nut - Wing | 1 |
| 5 | 56-7720 | Post - Hold Down, Battery | 1 |
| 6 | 56-2540 | Tube - Drain | 1 |
| 7 | 56-7710 | Hold Down - Battery | 1 |
| 8 | 80-2600 | Battery 12V | 1 |
| 9 | 321-4 | Screw - Cap Hex. Hd. | 2 |
| 10 | 32103-22 | Nut - Wing | 2 |
| 11 | 80-4560 | Spacer | 1 |
| 12 | 322-12 | Screw - Cap Hex. Hd. | 1 |
| 13 | 62-4300 | Pad - Anti-Skid | 1 |
| 14 | 98-0712 | Pulley - Engine | 1 |
| 15 | 3256-25 | Washer - Flat | 1 |
| 16 | 62-3760 | Screw - Cap Hex. Hd. | 1 |
| 17 | 54-3091 | Assembly - Wire Battery to Ground | 2 |
| 18 | 32144-14 | Screw - Self Tapping | 1 |
| 19 | 322-7 | Screw - Cap Hex. Hd. | 3 |
| 20 | 67-0920 | Guide - Belt | 1 |
| 21 | 322-10 | Screw - Cap Hex. Hd. | 1 |
| 22 | 67-0962-01 | Guard - Chain | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|---|----------|
| 23 | | Engine - 8 H.P. B & S | 1 |
| 24 | 3296-29 | Nut - Lock | 4 |
| 28 | 3255-8 | Washer - Lock | 3 |
| 29 | 288-2 | Cap - Pipe | 1 |
| 30 | 289-34 | Nipple - Pipe | 1 |
| 31 | 2811-17 | Elbow - Street | 1 |
| 32 | 2812-1 | Reducer | 1 |
| 33 | 218-560 | Cap - Battery | 6 |
| 34 | 28-8080 | Boot - Battery Terminal | 1 |
| 35 | 32153-3 | Nut - Lock | 1 |
| 36 | 93-9354 | Decal - Battery | 1 |
| 37 | 93-7276 | Decal - Danger | 1 |
| 38 | 93-6668 | Decal - Battery Charging Instructions | 1 |
| 39 | 94-6426 | Guard - Muffler | 1 |
| 40 | 94-6425 | Bracket - Muffler Guard | 1 |
| 41 | 94-6424 | Tab - Muffler Guard | 1 |
| 42 | 32104-76 | Screw - Self Tap | 3 |
| * | 94-6427 | Muffler Guard Assembly (Incl. Ref. #39-42) | 1 |
| * | 88-4490 | Reducer - Throttle | 1 |

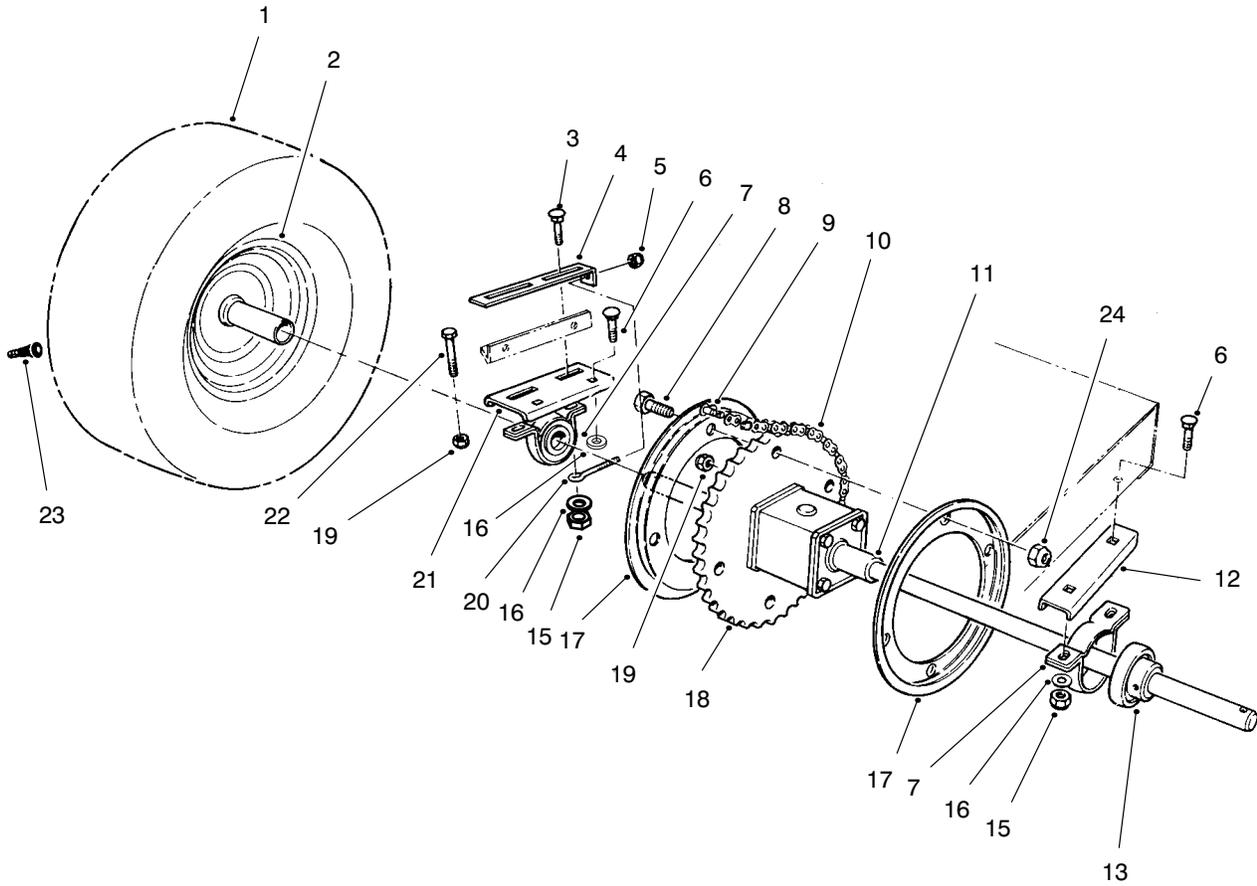
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C-2378

ELECTRICAL SCHEMATIC

| Ref. No. | Part No. | Description | No. Used | Ref. No. | Part No. | Description | No. Used |
|----------|----------|----------------|----------|----------|----------|-------------|----------|
| 1 | 99-2325 | Harness - Wire | 1 | | | | |



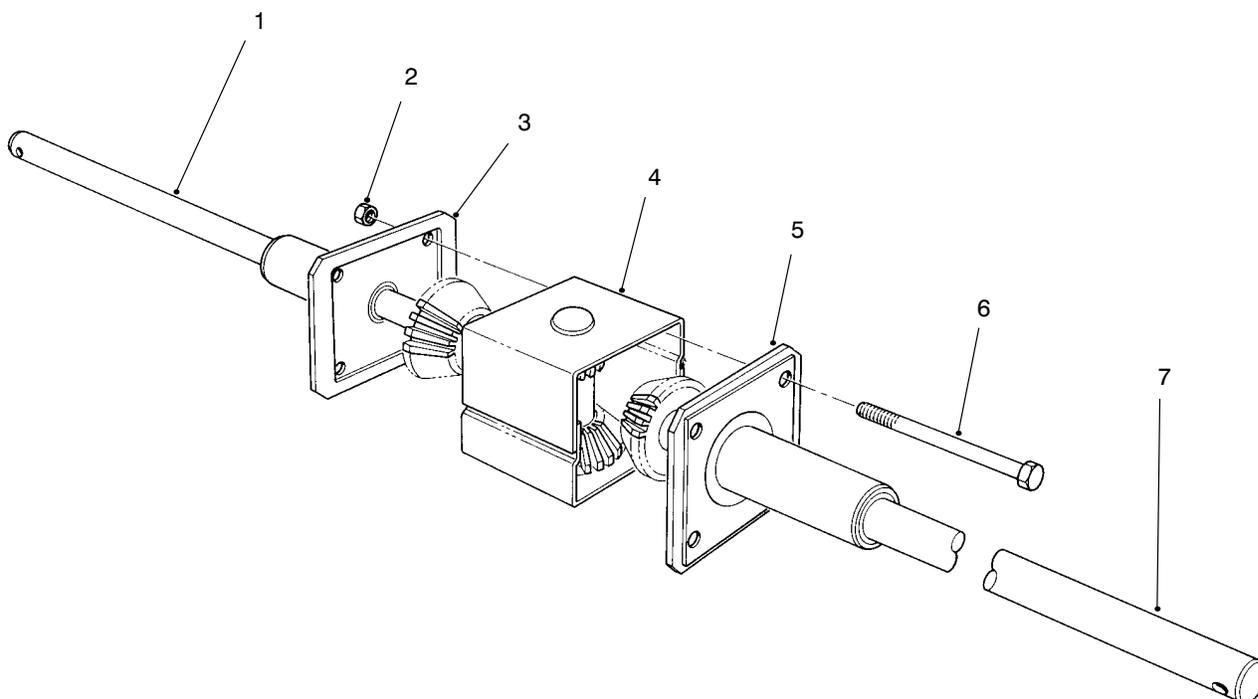
C-0008B

REAR AXLE ASSEMBLY

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|--------------------------|----------|
| 1 | 99-2992 | Tire | 2 |
| 2 | 44-9760 | Rim | 2 |
| 3 | 3231-4 | Bolt - Carriage | 2 |
| 4 | 61-9990 | Plate - Adjusting | 1 |
| 5 | 3296-42 | Nut - Lock | 1 |
| 6 | 3231-25 | Bolt - Carriage | 4 |
| 7 | 47-1480 | Mount - Bearing | 2 |
| 8 | 321-4 | Screw - Cap Hex. Hd. | 4 |
| 9 | 2710-11 | Link - Connecting | 1 |
| 10 | 67-0910 | Chain (Incl. Ref. #9) | 1 |
| 11 | 56-9960 | Differential | 1 |
| 12 | 66-6630-01 | Support L.H. | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|------------|-----------------------------|----------|
| 13 | 47-1490 | Bearing (Incl. Ref. #14) | 2 |
| 15 | 3296-39 | Nut - Lock | 6 |
| 16 | 3256-24 | Washer - Flat | 6 |
| 17 | 76-1580-03 | Guide - Chain | 2 |
| 18 | 76-4010 | Sprocket | 1 |
| 19 | 3296-29 | Nut - Lock | 6 |
| 20 | 61-9980 | Screw - Adjusting | 1 |
| 21 | 66-6620-03 | Support R.H. | 1 |
| 22 | 46-2511 | Bolt - Axle | 2 |
| 23 | 232-27 | Valve Stem w/Cap | 2 |
| 24 | 3296-8 | Nut - Lock | 4 |
| * | 232-38 | Tube - Inner | 2 |

*Not Illustrated

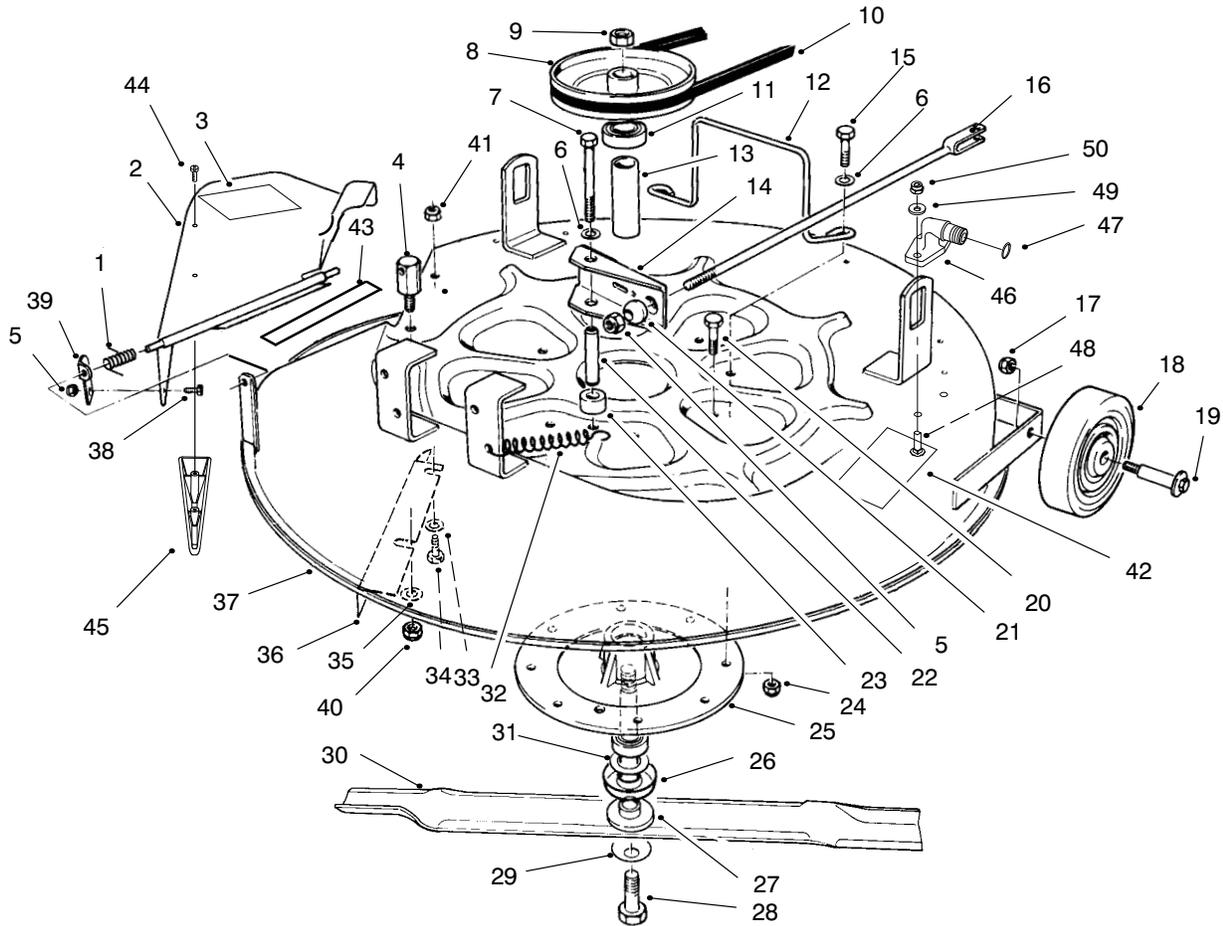


C-0010

DIFFERENTIAL ASSEMBLY

| Ref. No. | Part No. | Description | No. Used | Ref. No. | Part No. | Description | No. Used |
|----------|----------|-----------------------|----------|----------|----------|-------------------------|----------|
| 1 | 55-7762 | Axle - R.H. | 1 | 5 | 55-7771 | Cap - End, L.H. | 1 |
| 2 | 32152-1 | Nut - Lock | 4 | 6 | 322-22 | Screw - Cap Hex. Hd. | 4 |
| 3 | 55-7770 | Cap - End, R.H. | 1 | 7 | 55-7763 | Axle - L.H. | 1 |
| 4 | 55-7780 | Case - Gear, Transfer | 1 | * | 56-9960 | Differential - Complete | |

*Not Illustrated

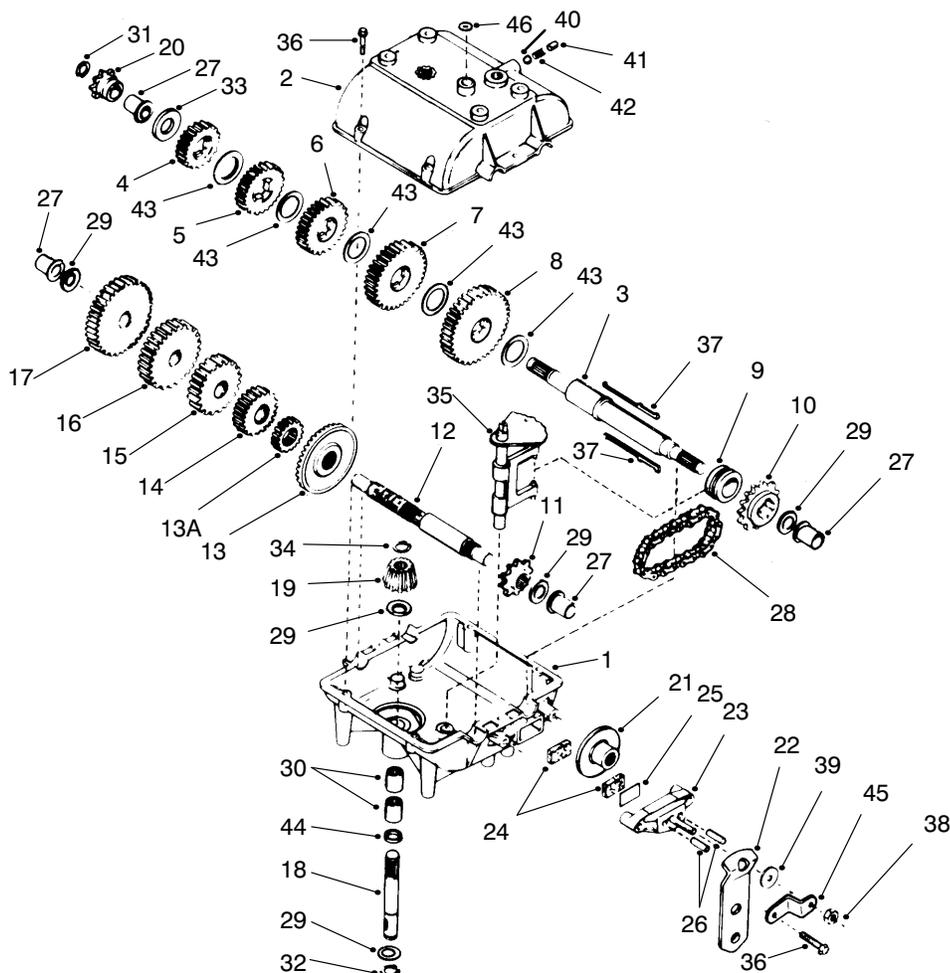


C-0001B

CUTTING UNIT ASSEMBLY

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|------------------------------|----------|
| 1 | 28-8010 | Spring | 1 |
| 2 | 93-9492 | Deflector (Incl. Ref. #3) | 1 |
| 3 | 93-7010 | Decal - Danger | 1 |
| 4 | 67-0140 | Post - Pivot | 1 |
| 5 | 3296-8 | Nut - Lock | 2 |
| 6 | 3256-23 | Washer - Lock | 3 |
| 7 | 322-19 | Screw - Cap Hex. Hd. | 1 |
| 8 | 80-4420 | Pulley - Deck | 1 |
| 9 | 3219-6 | Nut - Hex. | 1 |
| 10 | 98-0710 | V-Belt | 1 |
| 11 | 38-7820 | Bearing - Ball | 2 |
| 12 | 80-4520 | Guide - Belt | 1 |
| 13 | 62-3660 | Spacer - Bearing | 1 |
| 14 | 67-1370 | Assy. - Brake, Deck | 1 |
| 15 | 322-6 | Screw - Cap Hex. Hd. | 2 |
| 16 | 67-0570 | Rod W.A. - Brake, Deck | 1 |
| 17 | 3296-39 | Nut - Lock | 2 |
| 18 | 61-9760 | Wheel - Deck | 2 |
| 19 | 56-6590 | Bolt - Wheel | 2 |
| 20 | 322-3 | Screw - Cap Hex. Hd. | 6 |
| 21 | 67-0710 | Ball - Swivel | 1 |
| 22 | 67-0730 | Post - Mount, Brake | 1 |
| 23 | 76-3810 | Spacer - Brake, Deck | 1 |
| 24 | 3296-29 | Nut - Lock | 9 |
| 25 | 67-0970 | Hub - Spindle | 1 |

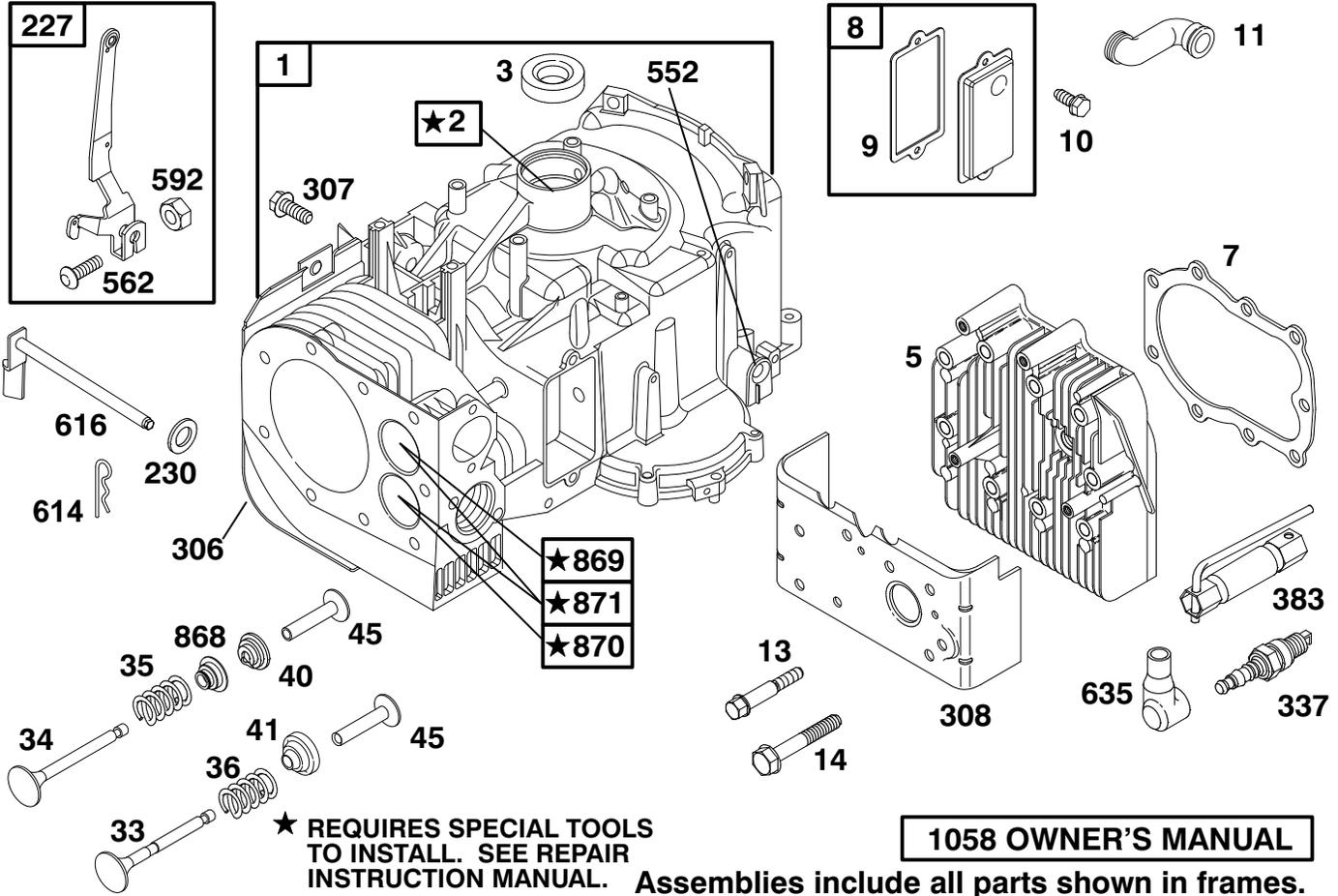
| Ref. No. | Part No. | Description | No. Used |
|----------|------------|-------------------------------|----------|
| 26 | 80-4360 | Shield - Bearing | 1 |
| 27 | 80-4340 | Shaft - Spindle | 1 |
| 28 | 26-0671 | Bolt - Blade | 1 |
| 29 | 3290-465 | Washer - Belleville | 1 |
| 30 | 67-0200 | Blade | 1 |
| 31 | 80-4380 | Spacer - Spindle | 1 |
| 32 | 67-1440 | Spring - Brake | 1 |
| 33 | 3256-22 | Washer - Flat | 1 |
| 34 | 3234-21 | Screw - Cap Hex. Hd. | 1 |
| 35 | 3256-24 | Washer - Flat | 1 |
| 36 | 67-0130-01 | Baffle | 1 |
| 37 | 95-7485 | Deck (Incl. Ref. #42 & 43) | 1 |
| 38 | 321-5 | Screw - Cap Hex. Hd. | 9 |
| 39 | 67-1600-01 | Bracket - Deflector | 1 |
| 40 | 3296-59 | Nut - Lock | 1 |
| 41 | 3296-42 | Nut - Lock | 1 |
| 42 | 93-7010 | Decal - Danger | 1 |
| 43 | 93-7009 | Decal - Warning | 1 |
| 44 | 32144-111 | Screw - Phillips Pan Hd. | 4 |
| 45 | 93-7696 | Kicker - CE | 2 |
| 46 | 95-2747 | Fitting - Washout | 1 |
| 47 | 46-6290 | O-Ring | 1 |
| 48 | 3229-1 | Screw - Hex Hd. Cap | 2 |
| 49 | 3256-1 | Washer | 2 |
| 50 | 3296-16 | Nut - Hex | 2 |



C-0441A

TRANSMISSION PEERLESS MODEL 700-025

| Ref. No. | Part No. | Description | No. Used | Ref. No. | Part No. | Description | No. Used |
|----------|----------|-------------------------|----------|----------|----------|--|----------|
| 1 | 770061 | Case - Transmission | 1 | 24 | 790006 | Pad - Brake | 2 |
| 2 | 772083 | Cover - Transmission | 1 | 25 | 790007 | Plate - Pad, Brake | 1 |
| 3 | 776217 | Shaft - Output | 1 | 26 | 786026 | Pin - Dowel | 2 |
| 4 | 778121A | Gear - Spur (20 Teeth) | 1 | 27 | 780105A | Bushing - Flange | 4 |
| 5 | 778122A | Gear - Spur (22 Teeth) | 1 | 28 | 786081 | Chain - Roller (No. 41 Chain, 24 Links) | 1 |
| 6 | 778123A | Gear - Spur (25 Teeth) | 1 | 29 | 780072 | Washer - Thrust | 5 |
| 7 | 778124A | Gear - Spur (30 Teeth) | 1 | 30 | 780086 | Bearing - Needle | 2 |
| 8 | 778125 | Gear - Spur (35 Teeth) | 1 | 31 | 792072 | Ring - Retaining | 1 |
| 9 | 784266 | Collar - Shift | 1 | 32 | 792035 | Ring - Retaining | 1 |
| 10 | 786083 | Sprocket (18 Teeth) | 1 | 33 | 780109 | Washer | 1 |
| 11 | 786082 | Sprocket (9 Teeth) | 1 | 34 | 788040 | Ring - Retaining | 1 |
| 12 | 776134 | Shaft - Counter | 1 | 35 | 784267 | Assy. Rod & Fork - Shift | 1 |
| 13 | 788137A | Gear - Bevel (42 Teeth) | 1 | 36 | 792073 | Screw - Thread Forming | 8 |
| 13A | 778136 | Gear - Spur (15 Teeth) | 1 | 37 | 792089A | Key | 2 |
| 14 | 778126A | Gear - Spur (20 Teeth) | 1 | 38 | 792075 | Nut - Lock | 1 |
| 15 | 778127A | Gear - Spur (25 Teeth) | 1 | 39 | 792076 | Washer | 1 |
| 16 | 778128A | Gear - Spur (28 Teeth) | 1 | 40 | 792077 | Ball - Steel | 1 |
| 17 | 778129A | Gear - Spur (30 Teeth) | 1 | 41 | 792078 | Screw - Set | 1 |
| 18 | 776135 | Shaft - Input | 1 | 42 | 792079 | Spring | 1 |
| 19 | 778113A | Bevel - Pinion, Input | 1 | 43 | 780108 | Washer - Thrust | 5 |
| 20 | 786047 | Sprocket (8 Teeth) | 1 | 44 | 792001 | O-Ring | 1 |
| 21 | 790003 | Disk - Brake | 1 | 45 | 786086 | Bracket - Lever, Brake | 1 |
| 22 | 790008A | Lever - Brake | 1 | 46 | 788069 | Seal - Square Cut | 1 |
| 23 | 790025 | Holder - Pad, Brake | 1 | | | | |



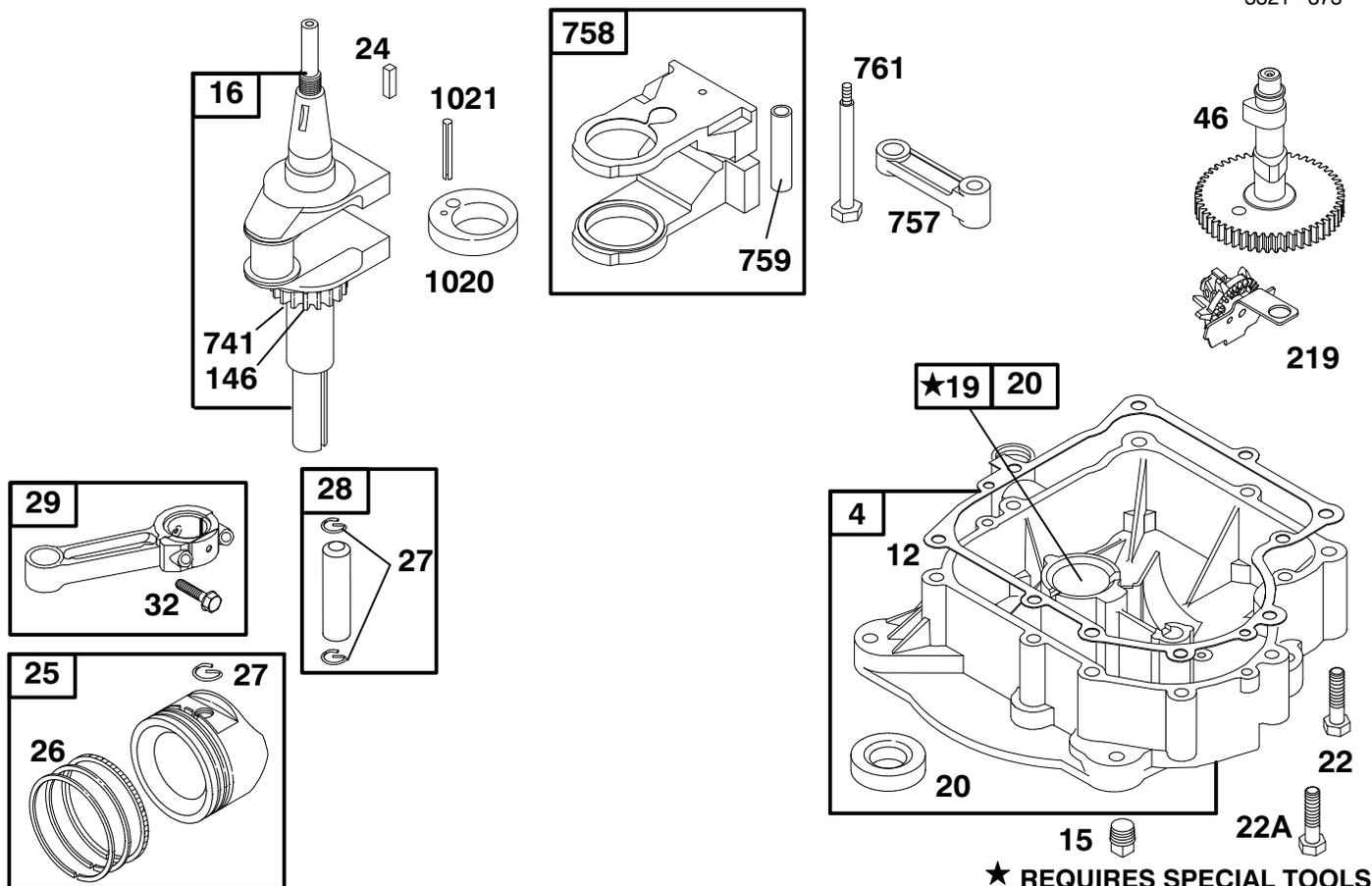
ENGINE BRIGGS & STRATTON MODEL 195707-0421-E1

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|------------------------|----------|
| 1 | 495623 | Cylinder Assembly | 1 |
| 2 | 495657 | Bushing | 1 |
| ★3 | 391086 | Seal-Oil | 1 |
| 5 | 214015 | Head-Cylinder | 1 |
| †★7 | 272163 | Gasket-Cylinder Head | 1 |
| 8 | 495735 | Breather Assy. | 1 |
| †★9 | 27803 | Gasket-Breather | 1 |
| 10 | 94621 | Screw-Breather Mtg. | 1 |
| 11 | 280005 | Grommet | 1 |
| 13 | 94565 | Screw-Cylinder Head | 1 |
| 14 | 94622 | Screw-Cylinder Head | 1 |
| 33 | 390420 | Valve-Exhaust | 1 |
| 34 | 261055 | Valve-Intake | 1 |
| 35 | 65906 | Spring-Valve (Intake) | 1 |
| 36 | 691597 | Spring-Valve (Exhaust) | 1 |
| 40 | 221596 | Retainer-Valve | 1 |
| 41 | 691939 | Retainer-Valve | 1 |
| 45 | 260933 | Tappet-Valve | 1 |
| 227 | 493935 | Lever Assy.-Governor | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|---------------------|----------|
| 230 | 94927 | Washer | 1 |
| 306 | 496797 | Shield-Cylinder | 1 |
| 307 | 94930 | Screw-Hex. Hd. | 1 |
| 308 | 224896 | Cover-Cylinder Head | 1 |
| 337 | 802592 | Plug-Spark | 1 |
| 383 | 89838 | Wrench-Spark Plug | 1 |
| 552 | 491986 | Bushing-Gov. Crank | 1 |
| 562 | 94907 | Bolt-Carriage | 1 |
| 592 | 231978 | Nut-Hex. | 1 |
| 614 | 93306 | Pin-Cotter | 1 |
| 616 | 495157 | Crank-Governor | 1 |
| 635 | 66538 | Elbow-Spark Plug | 1 |
| 868 | 497656 | Seal-Valve | 1 |
| 869 | 211661 | Seat-Int. Valve | 1 |
| 870 | 211661 | Seat-Ex. Valve | 1 |
| 871 | 261961 | Guide-Exhaust Valve | 1 |
| | 231218 | Guide-Intake Valve | 1 |
| 1058 | 273681 | Owner's Manual | 1 |

★ Included in Gasket Set-Part No. 299577.
 ● Included in Carburetor Kit-Part No. 497535.

◆ Included in Carburetor Gasket Set-Part No. 494385.
 † Included in Valve Overhaul Gasket Set-Part No. 498536.



Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 195707-0421-E1

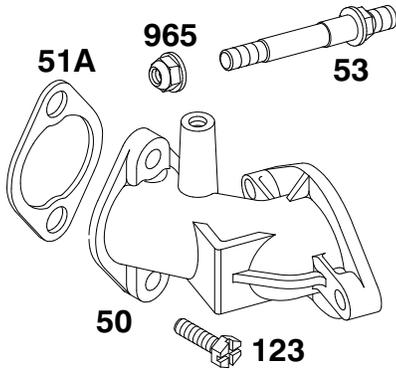
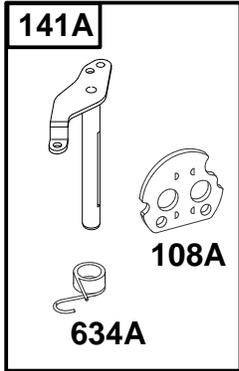
| Ref. No. | Part No. | Description | No. Used |
|----------|----------|--------------------------------------|----------|
| 4 | 392548 | Sump-Engine | 1 |
| ★12 | 271701 | Gasket-Crankcase (.015" Thick, Std.) | 1 |
| ★ | 27876 | Gasket-Crankcase (.005" Thick) | 1 |
| ★ | 27877 | Gasket-Crankcase (.009" Thick) | 1 |
| 15 | 94239 | Plug-Oil Drain | 1 |
| 16 | 495629 | Crankshaft | 1 |
| 19 | 295963 | Bushing | 1 |
| ★20 | 391086 | Seal-Oil | 1 |
| 22 | 93585 | Screw-Hex. | 1 |
| 22A | 94690 | Screw-Hex. (Used in Pos. #1) | 1 |
| 24 | 222698 | Key-Flywheel | 1 |
| 25 | 499907 | Piston Assy. (Std.) | 1 |
| | 499908 | Piston Assy. (.010" O.S.) | 1 |
| | 499909 | Piston Assy. (.020" O.S.) | 1 |
| | 499910 | Piston Assy. (.030" O.S.) | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|-----------------------------|----------|
| 26 | 499421 | Ring Set (Std.) | 1 |
| | 299743 | Ring Set (Std. Chrome) | 1 |
| | 391670 | Ring Set (.010" O.S.) | 1 |
| | 391671 | Ring Set (.020" O.S.) | 1 |
| | 391672 | Ring Set (.030" O.S.) | 1 |
| 27 | 690975 | Lock-Piston Pin | 1 |
| 28 | 499911 | Pin-Piston (Std.) | 1 |
| | 499920 | Pin-Piston (.005" O.S.) | 1 |
| 29 | 390402 | Rod-Connecting | 1 |
| | 390773 | Rod-Connecting (.020" U.S.) | 1 |
| 32 | 94670 | Screw-Conn. Rod | 1 |
| 46 | 214786 | Gear-Cam | 1 |
| 146 | 94388 | Key-Timing | 1 |
| 219 | 491397 | Gear-Governor | 1 |
| 741 | 263025 | Gear-Timing | 1 |
| 757 | 213998 | Link-Counterweight | 1 |
| 758 | 390172 | Counterweight | 1 |
| 759 | 230787 | Pin-Counterweight | 1 |
| 761 | 94592 | Screw-Shoulder | 1 |
| 1020 | 261190 | Eccentric | 1 |
| 1021 | 94853 | Pin-Groove | 1 |

★ Included in Gasket Set-Part No. 299577.
 ● Included in Carburetor Kit-Part No. 497535.

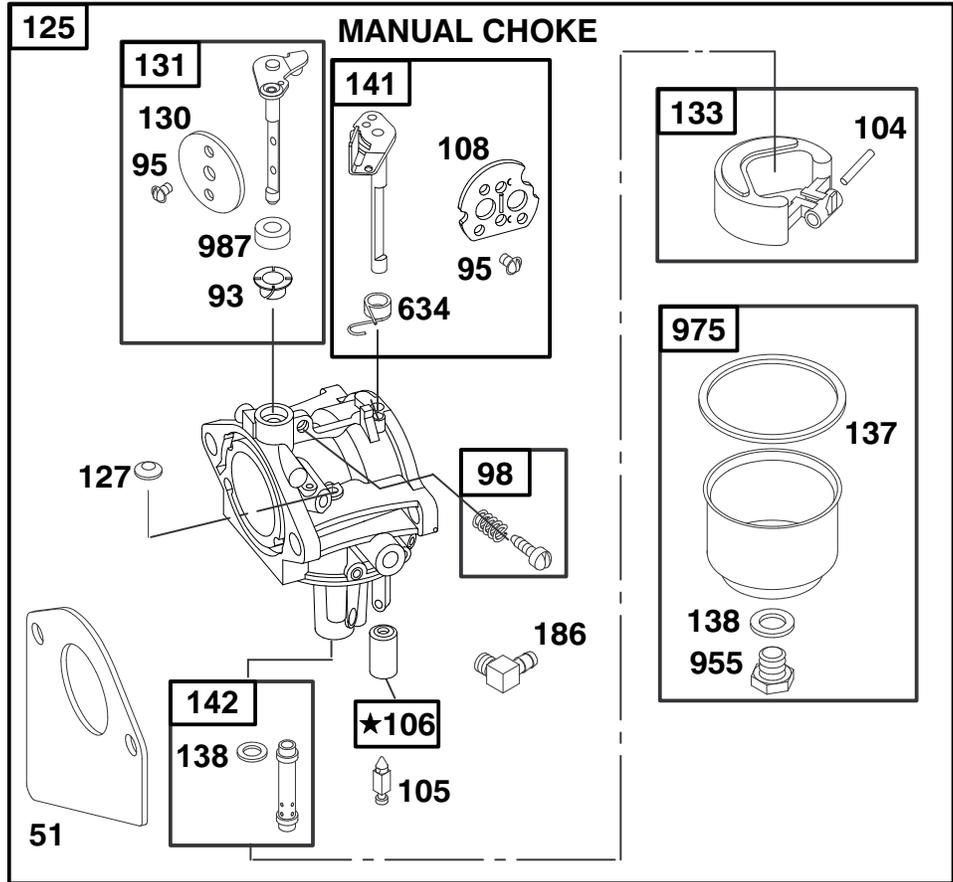
◆ Included in Carburetor Gasket Set-Part No. 494385.
 † Included in Valve Overhaul Gasket Set-Part No. 498536.

REMOTE CHOKE



★ **REQUIRES SPECIAL TOOLS TO INSTALL. SEE REPAIR INSTRUCTION MANUAL.**

MANUAL CHOKE



Assemblies include all parts shown in frames.

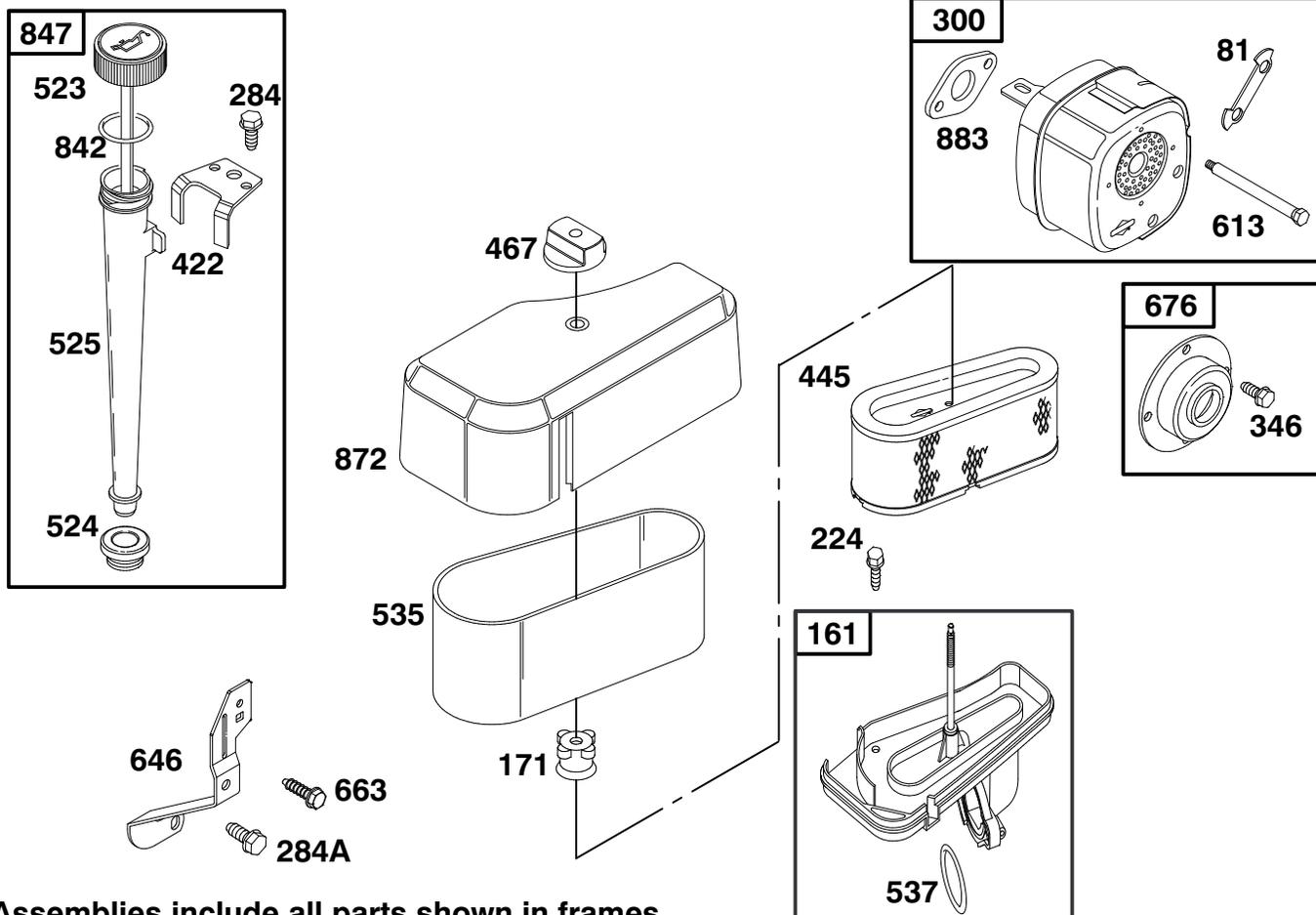
ENGINE BRIGGS & STRATTON MODEL 195707-0421-E1

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|--------------------------------|----------|
| 50 | 213819 | Manifold-Intake | 1 |
| ◆●51 | 272465 | Gasket-Carb. Elbow | 1 |
| ★†51A | 272554 | Gasket-Carb. Mtg. | 1 |
| 53 | 94637 | Stud-Carb. Mtg. | 1 |
| 93 | 281346 | Bushing-Throttle Shaft | 1 |
| ●95 | 94098 | Screw-Slotted | 1 |
| 98 | 495800 | Screw-Idle Speed | 1 |
| ●104 | 231789 | Pin-Float Hinge | 1 |
| ●105 | 231855 | Valve-Needle | 1 |
| ●106 | 231854 | Seat-Inlet | 1 |
| 108 | 224558 | Valve-Manual Choke | 1 |
| 108A | 224540 | Valve-Remote Choke | 1 |
| 123 | 94913 | Screw-TorxRHex. | 1 |
| 125 | 692684 | Carburetor | 1 |
| ●127 | | Plug-Welch | 1 |
| | | Note: Sold in Kit Only. | 1 |
| 130 | 224668 | Valve-Throttle | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|--|----------|
| 131 | 494885 | Shaft-Throttle | 1 |
| 133 | 494381 | Float-Carburetor | 1 |
| ◆●137 | 281165 | Gasket-Float Bowl | 1 |
| ◆●138 | 281164 | Washer | 1 |
| 141 | 495097 | Shaft-Manual Choke | 1 |
| 141A | 495931 | Shaft-Remote Choke | 1 |
| 142 | 692687 | Nozzle-Carburetor (Standard) Nozzle-Carburetor (High Altitude) | 1 |
| 186 | 493496 | Connector-Hose | 1 |
| ●634 | 494453 | Seal-Choke Shaft | 1 |
| ●634A | 494455 | Seal-Choke Shaft | 1 |
| 955 | 94642 | Plug | 1 |
| 965 | 94010 | Nut-Hex. | 1 |
| 975 | 495933 | Bowl-Float | 1 |
| ◆987 | 281166 | Seal-Throttle Shaft | 1 |

★ Included in Gasket Set-Part No. 299577.
 ● Included in Carburetor Kit-Part No. 497535.

◆ Included in Carburetor Gasket Set-Part No. 494385.
 † Included in Valve Overhaul Gasket Set-Part No. 498536.



Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 195707-0421-E1

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|------------------|----------|
| 81 | 222263 | Lock-Screw | 1 |
| 161 | 494827 | Base-Air Cleaner | 1 |
| 171 | 281051 | Nut | 1 |
| 224 | 94730 | Screw-Hex. | 1 |
| 284 | 94874 | Screw-Hex. | 1 |
| 284A | 94704 | Screw-Hex. | 1 |
| 300 | 692304 | Muffler-Exhaust | 1 |
| 346 | 94896 | Screw-Hex. | 1 |
| 422 | 224872 | Bracket-Oil Fill | 1 |
| 445 | 493910 | Filter-Air | 1 |
| 467 | 493903 | Knob | 1 |
| 523 | 495228 | Dipstick | 1 |

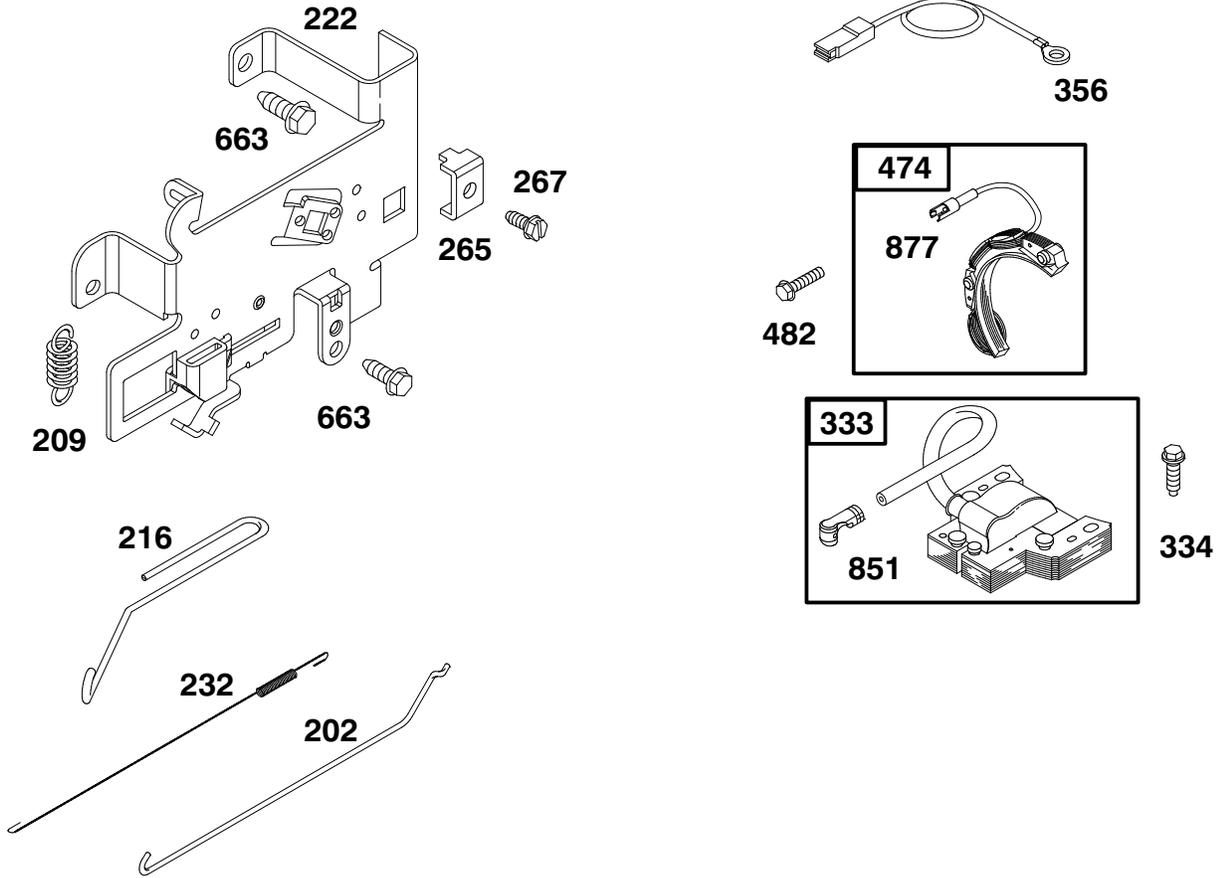
| Ref. No. | Part No. | Description | No. Used |
|----------|----------|------------------------|----------|
| ★524 | 81370 | Grommet | 1 |
| 525 | 280133 | Tube-Oil Fill | 1 |
| 535 | 272477 | Filter-Air | 1 |
| ★537 | 281106 | Gasket-Air Cleaner | 1 |
| 613 | 94042 | Screw-Shoulder | 1 |
| 646 | 224614 | Brace | 1 |
| 663 | 94929 | Screw-Hex. | 1 |
| 676 | 395700 | Deflector-Exhaust | 1 |
| ★842 | 270920 | Seal-O-Ring | 1 |
| 847 | 392066 | Dipstick/Tube Assembly | 1 |
| 872 | 281105 | Cover-Air Cleaner | 1 |
| †★883 | 272309 | Gasket-Exhaust | 1 |

★ Included in Gasket Set-Part No. 299577.

● Included in Carburetor Kit-Part No. 497535.

◆ Included in Carburetor Gasket Set-Part No. 494385.

† Included in Valve Overhaul Gasket Set-Part No. 498536.

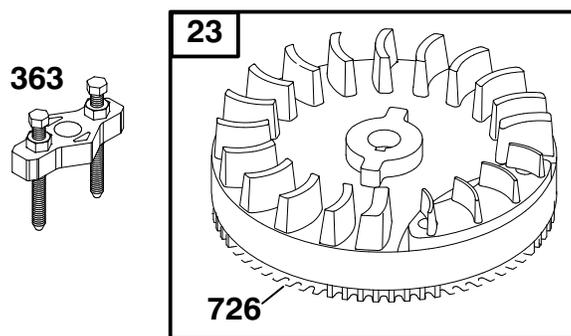
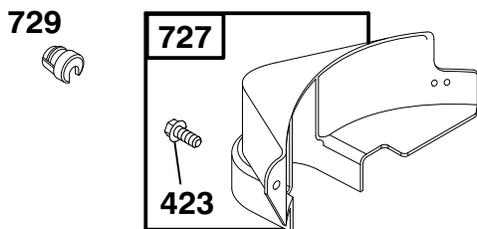
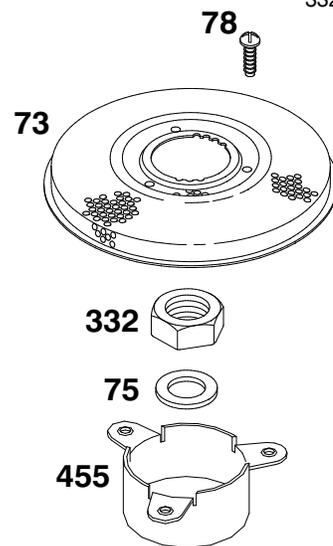
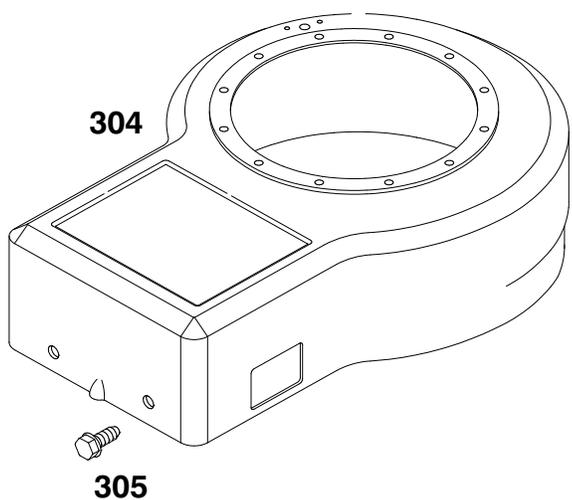


Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 195707-0421-E1

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|--------------------------|----------|
| 202 | 262769 | Link-Mechanical Governor | 1 |
| 209 | 260871 | Spring-Governor | 1 |
| 216 | 262768 | Link-Choke | 1 |
| 222 | 495611 | Bracket-Control | 1 |
| 232 | 262787 | Spring-Link | 1 |
| 265 | 221535 | Clamp-Casing | 1 |
| 267 | 94906 | Screw-Hex. | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|------------------|----------|
| 333 | 398811 | Armature-Magneto | 1 |
| 334 | 94731 | Screw-Hex. | 1 |
| 356 | 494328 | Wire-Stop | 1 |
| 474 | 391529 | Alternator | 1 |
| 482 | 93621 | Screw-Hex. | 1 |
| 663 | 94929 | Screw-Hex. | 1 |
| 851 | 493880 | Terminal-Cable | 1 |
| 877 | 393814 | Wire-Alternator | 1 |



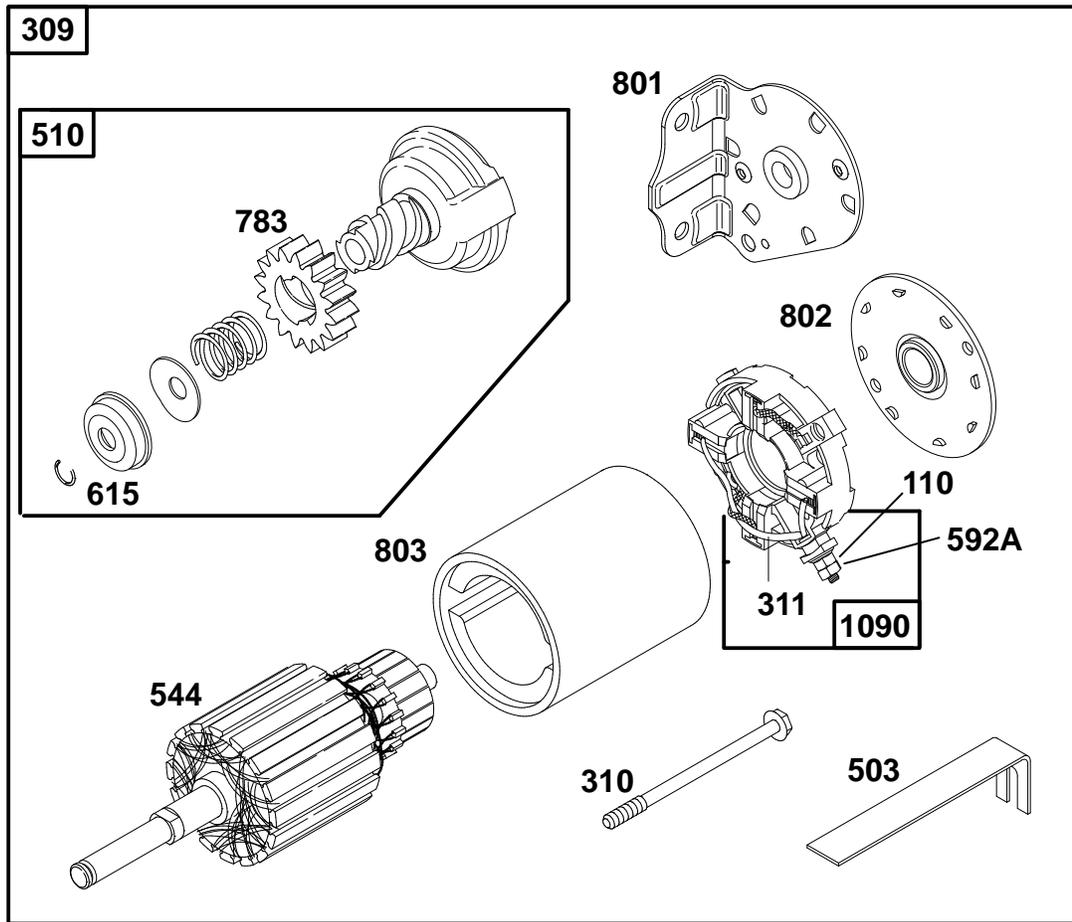
1036 LABEL KIT-EMISSIONS

Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 195707-0421-E1

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|-----------------|----------|
| 23 | 391983 | Flywheel | 1 |
| 73 | 224517 | Screen-Rotating | 1 |
| 75 | 225136 | Washer-Flywheel | 1 |
| 78 | 94626 | Screw-Hex. | 1 |
| 304 | 494084 | Housing-Blower | 1 |
| 305 | 94786 | Screw-Hex. | 1 |
| 332 | 94877 | Nut-Flywheel | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|-----------------------|----------|
| 363 | 19165 | Flywheel Puller | 1 |
| 423 | 94625 | Screw-Shoulder | 1 |
| 455 | 222561 | Cup-Flywheel | 1 |
| 726 | 392134 | Gear-Ring | 1 |
| 727 | 395405 | Guard-Starter Drive | 1 |
| 729 | 281395 | Clip-Wire | 1 |
| 1036 | 499356 | Label Kit - Emissions | 1 |

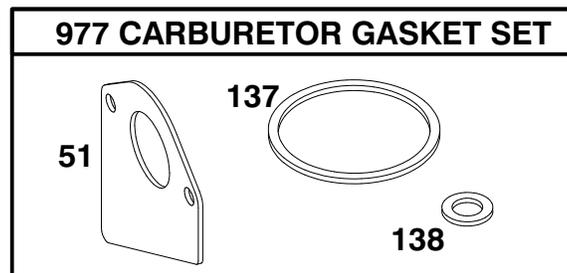
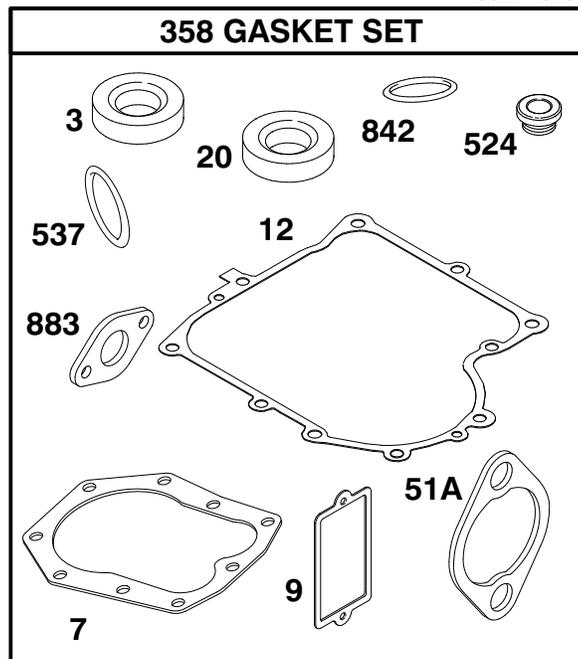
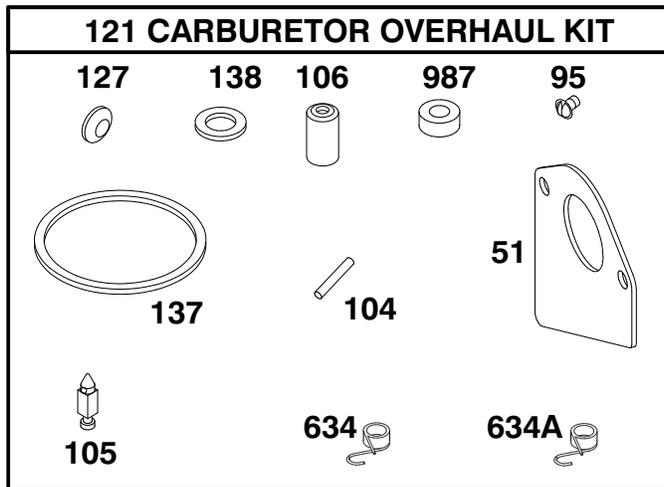
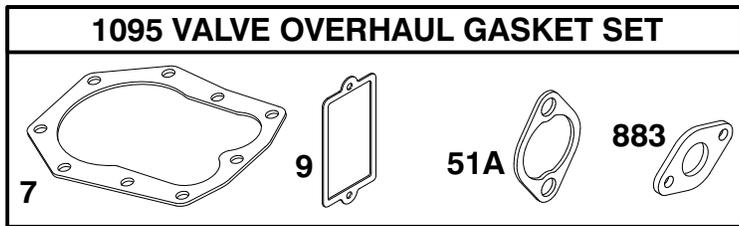


Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 195707-0421-E1

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|------------------|----------|
| 110 | 225137 | Washer-Flat | 1 |
| 309 | 497595 | Motor-Starter | 1 |
| 310 | 94003 | Screw-Hex. | 1 |
| 311 | 497608 | Brush Set | 1 |
| 592A | 92278 | Nut-Hex. | 1 |
| 503 | 806006 | Strap-Starter | 1 |
| 510 | 497606 | Drive-Starter | 1 |
| 544 | 497603 | Armature-Starter | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|-----------------|----------|
| 615 | 263080 | Retainer | 1 |
| 728 | 94951 | Screw-Torx®Hex. | 1 |
| 729A | 225170 | Clip-Wire | 1 |
| 783 | 280104 | Gear-Starter | 1 |
| 801 | 394856 | Cap-Drive | 1 |
| 802 | 497607 | Cap-End | 1 |
| 803 | 497604 | Housing-Starter | 1 |
| 1090 | 497605 | Retainer-Brush | 1 |



Assemblies include all parts shown in frames.

ENGINE BRIGGS & STRATTON MODEL 195707-0421-E1

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|--------------------------------------|----------|
| ★3 | 391086 | Seal-Oil | 1 |
| †★7 | 272163 | Gasket-Cylinder Head | 1 |
| †★9 | 27803 | Gasket-Breather | 1 |
| ★12 | 271701 | Gasket-Crankcase (.015" Thick, Std.) | 1 |
| ★ | 27876 | Gasket-Crankcase (.005" Thick) | 1 |
| ★ | 27877 | Gasket-Crankcase (.009" Thick) | 1 |
| ★20 | 391086 | Seal-Oil | 1 |
| ◆●51 | 272465 | Gasket-Carburetor Elbow | 1 |
| †★51A | 272554 | Gasket-Carb. Mtg. | 1 |
| ●95 | 94098 | Screw-Slotted | 1 |
| ●104 | 231789 | Pin-Float Hinge | 1 |
| ●105 | 231855 | Valve-Needle | 1 |
| ●106 | 231854 | Seat-Inlet | 1 |

| Ref. No. | Part No. | Description | No. Used |
|----------|----------|--------------------------------|----------|
| 121 | 497535 | Carburetor Kit | 1 |
| ●127 | | Plug-Welch | 1 |
| | | Note: Sold in Kit Only. | |
| ◆●137 | 281165 | Gasket-Float Bowl | 1 |
| ◆●138 | 281164 | Washer | 1 |
| 358 | 299577 | Gasket Set | 1 |
| ★524 | 281370 | Grommet | 1 |
| ★537 | 281106 | Gasket-Air Cleaner | 1 |
| ●634 | 494453 | Seal-Choke Shaft | 1 |
| ●634A | 494455 | Seal-Choke Shaft | 1 |
| ★842 | 270920 | Seal-O-Ring | 1 |
| †★883 | 272309 | Gasket-Exhaust | 1 |
| 977 | 494385 | Gasket Set-Carburetor | 1 |
| ◆987 | 281166 | Seal-Throttle Shaft | 1 |
| 1095 | 498536 | Gasket Set-Valve Overhaul | 1 |

★ Included in Gasket Set-Part No. 299577.
● Included in Carburetor Kit-Part No. 497535.

◆ Included in Carburetor Gasket Set-Part No. 494385.
† Included in Valve Overhaul Gasket Set-Part No. 498536.

