Parts Manual for

SNAPPER®

ELECTRIC CLUTCH HYDRO DRIVE RMO TRACTORS LT-200 SERIES

Model No.	*Description*
2690497	*ELT18538*
2690796	*ELT18538*
2690781	*ELT18540*
2690498	*ELT2044*
2690518	*LT18500*
2690440	*LT18538*
2690819	*LT18538*
2690441	*LT2042*
2690442	*LT2044*
2690820	*LT2044*
2690821	*LT2250*
2690443	*LT22500*
1695138	*38" Rotary Mower*
1695433	*40" Rotary Mower*
1695140	*44" Rotary Mower*
1695141	*50" Rotary Mower*

Briggs & Stratton Yard Power Products Group
535 Macon Road
McDonough, GA, 30253 U.S.A.
800-935-2967

Manual No. 7006462
Revision: F 6/4/2014

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56	44" & 50" Mower Deck - Height Adjustment & Roller Bar Group
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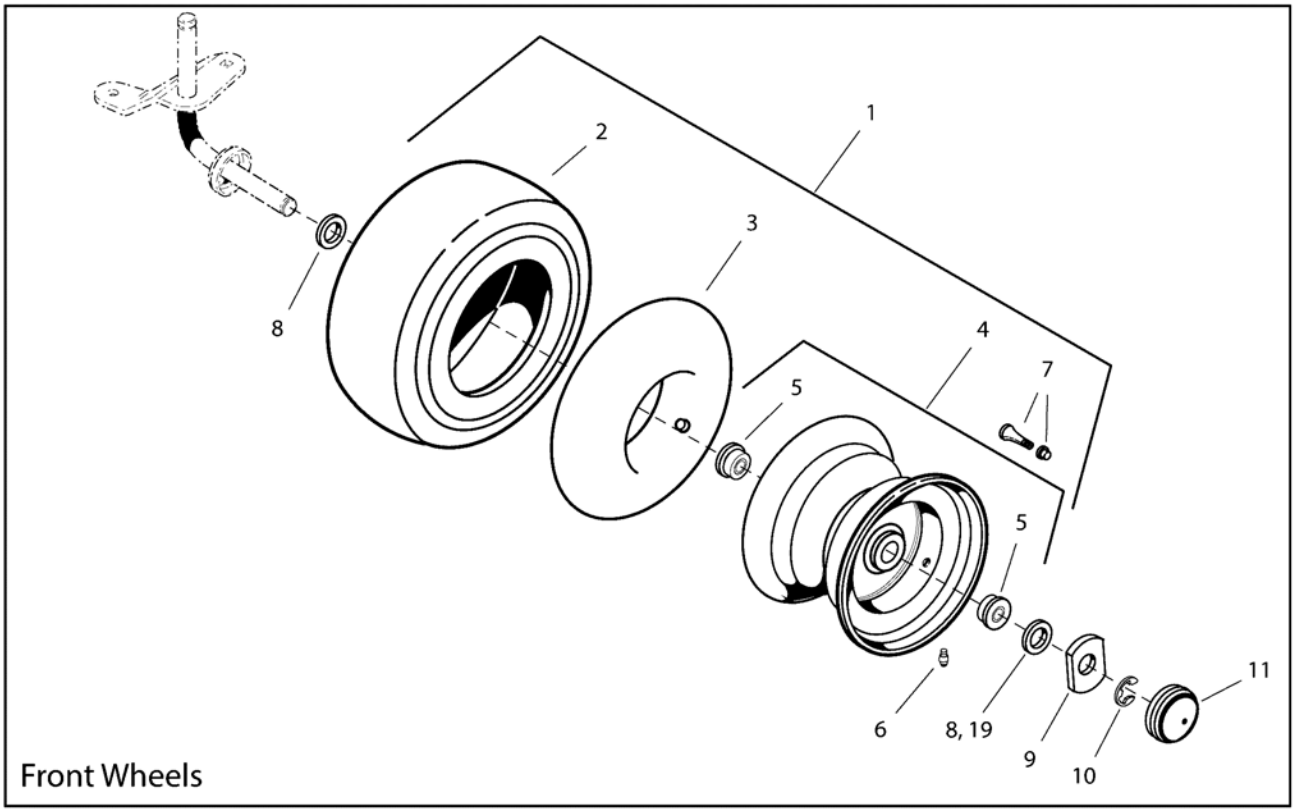
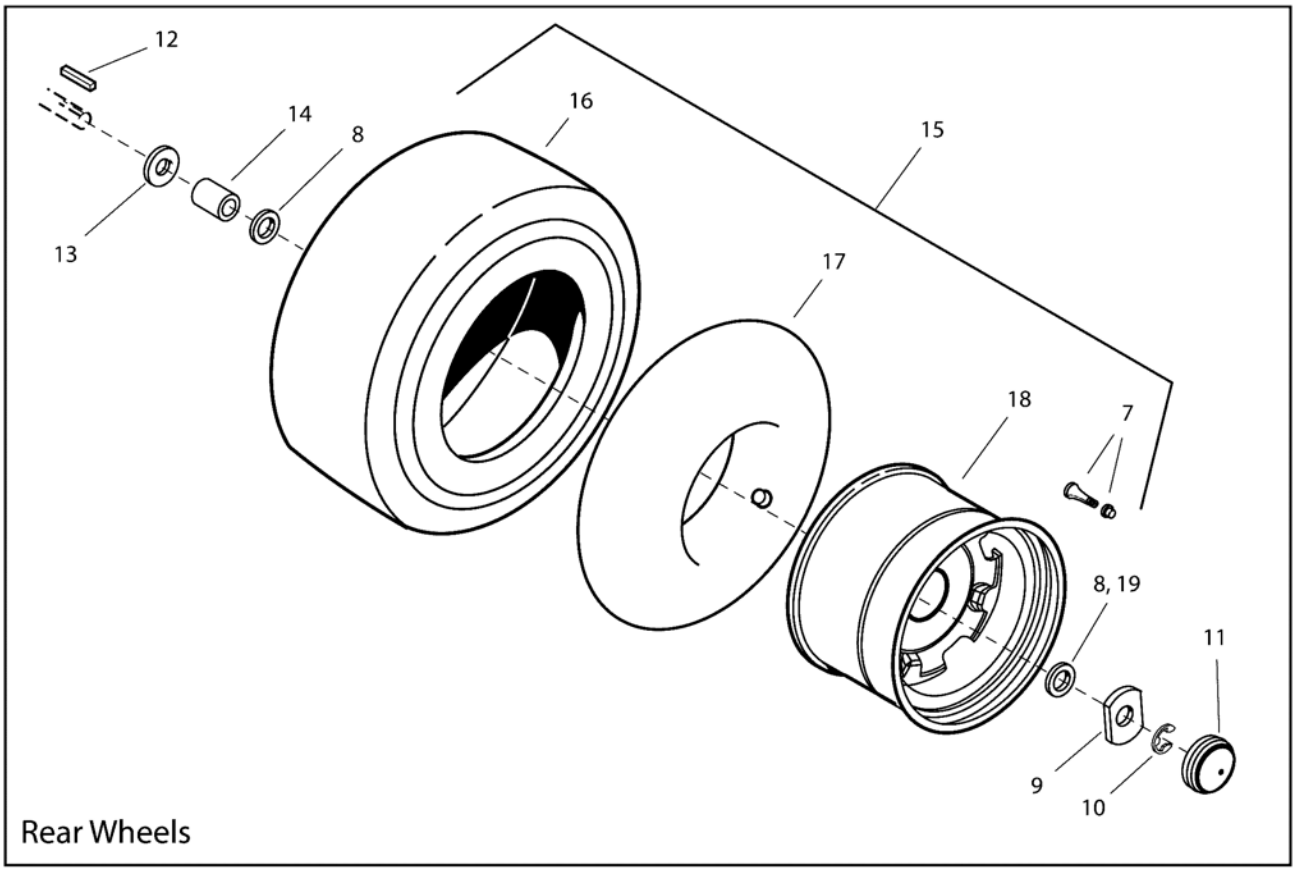


Front Wheels



Rear Wheels

Item	Part No	Qty	Description
1	1729708SM	2	WHEEL & TIRE ASSEMBLY, Front 15" X 6.00-6 K358 Tread
2	1731951SM	1	TIRE, 15 X 6.00 - 6 Turf Rider, Kenda
3	1664090SM	1	TUBE, Tire, 4.10/3.50-6
4	1726301SM	1	WHEEL & BUSHINGS ASSEMBLY, Front
5	1752171YP	4	BEARING, 0.755 ID X 1.38 OD X 1.125 Long
6	2812808SM	1	FITTING, Lube, .250-28 Taper Thread
7	7102234SM	2	VALVE STEM & CAP, Air .453 Dia 0.88 Long
8	2860183SM	8	WASHER, .750 (.83 ID X 1.62 OD X .06 Thk) Yel
8	722598	4	WASHER, Flat, 3/4 x 1-1/4 (Model 2690841 & 2690865 Only)
9	1722717SM	4	WASHER, Special Hub Cap, .755 ID, 2.25 X 2.562 OD, .598 Thk, YZ
10	2827794SM	4	RING-E, #75 .750 Dia. Shaft, External Retaining, YEL
10	0011X3MA	4	E-RING, .750 ID, .050 Thk (Model 2690841 & 2690865 Only)
11	1722676SM	4	HUB CAP, 2.351 D, Grey Poly 1.3H
11	094618MA	4	CAP, Hub (Model 2690841 & 2690865 Only)
12	1713409SM	2	KEY, Square, .187 X .187 X 3"
12	720258	1	KEY, Square, 3/16 x 3/16 x 2 (Model 2690841 & 2690865 Only)
13	2860202SM	2	WASHER, .75 (.76 ID X 1.60 OD X .12 Thk) Yel
14	1730181SM	2	SPACER, 0.77 ID x 1-1/4 OD x 1.65 LG PM, Black
15	7101560YP	2	WHEEL & TIRE ASSEMBLY, Rear 20"
15	1732324SM	2	WHEEL & TIRE ASSEMBLY, Rear 22"
16	7101559YP	1	TIRE, Turf 20 X 8.00 - 8 K358 2Ply Tubeless
16	1731953SM	1	TIRE, Turf 22 X 10.00 - 8 Turf Saver TL
16	7101559SM	2	TIRE, Turf 20 X 8.00 - 8 K358 2Ply Tubeless (Model 2691046 Only)
17	2164247SM	1	TUBE, Tire, Rear, 22 X 8 - 8
17	2173477SM	1	TUBE, Tire, 20 X 8.00 -10
18	7101558YP	1	WHEEL, 7" Wide, 8" Dia., .757 ID Hub
19	722620	4	WASHER, 3/4 x 1-7/8 (Model 2690841 & 2690865 Only)

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Footnotes:

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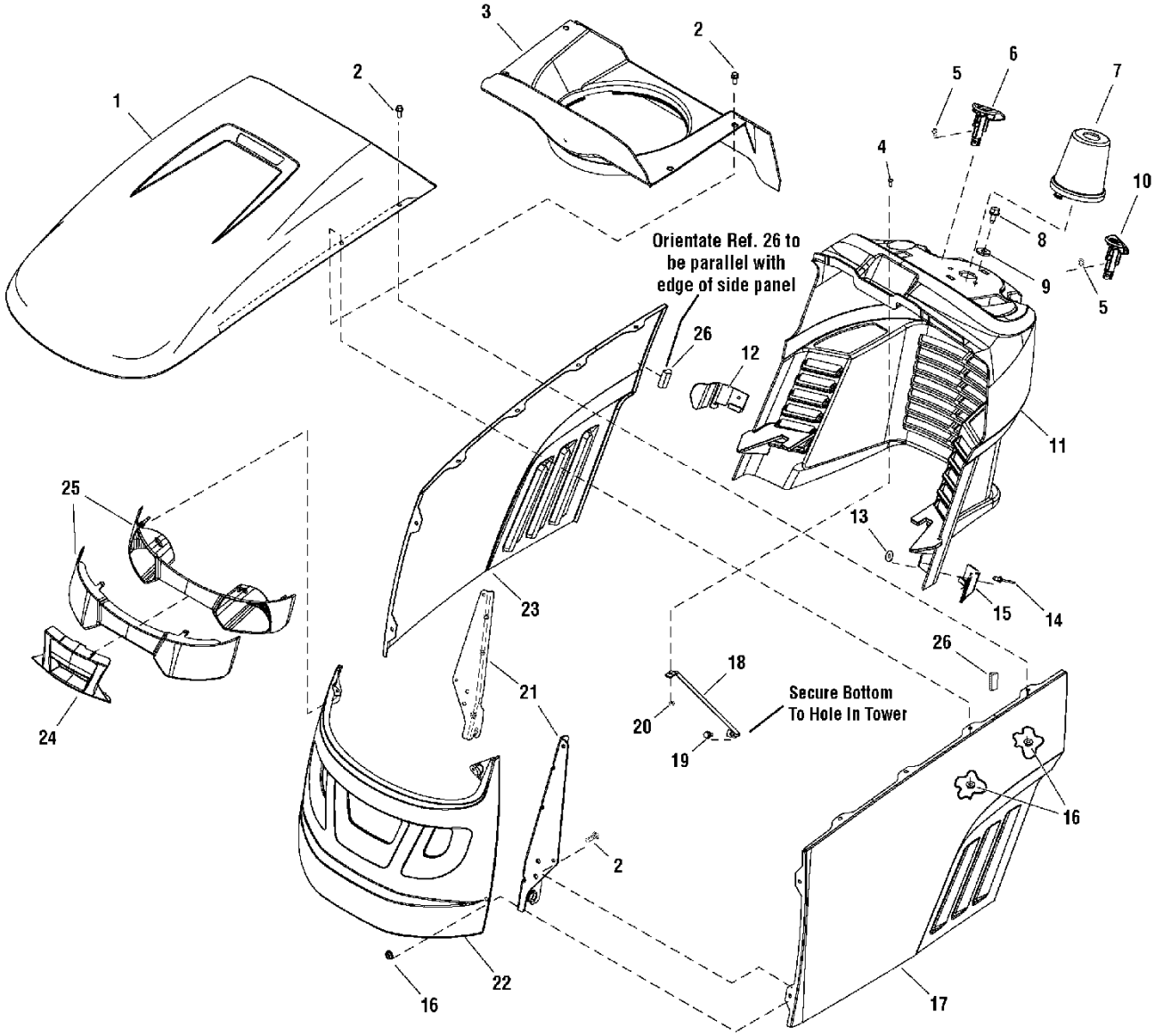
Orientate Ref. 26 to be parallel with edge of side panel
Secure Bottom To Hole In Tower

Item	Part No	Qty	Description
1	1728031D	1	HOOD, W/Scoop
2	1960295	12	CAPSCREW, Whizlock, 1/4-20 x 5/8
3	7102326	1	DUCT, Air Inlet Plastic (Was 1731891)
4	1960392	3	SCREW, Pan Head #10-24 x 1/2
5	1960674	2	PUSH NUT
6	1728090	1	KNOB, Cruise Lock Green Plastic
7	1727999	1	COVER, Steering Shaft Plastic
8	1664847	2	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
9	1919381	2	WASHER, Plain, 5/16
10	1728089	1	KNOB, Brake Lock Plastic
11	1727293	1	DASHBOARD
12	1732031	1	GUIDE, Hood RH
13	1960096	2	WASHER
14	1928707	2	RIVET, Pop, Stem Black
15	1732030	1	GUIDE, Hood LH
16	1930641	12	NUT, Hex Flange Whiz, 1/4-20
17	1727295D	1	PANEL, Hood, LH Side
18	1723123	1	ROD, Dash Support
19	1925003	1	SCREW, Taptite, 1/4-20 x 1/2
20	1933896	3	NUT, Hex, Nylon, Lock, #10-24
21	1727279A	1	HINGE, Hood LH
21	1727280A	1	HINGE, Hood RH
22	1728059D	1	GRILLE
23	1727294D	1	PANEL, Hood, RH Side
24	1728975	1	INSERT, Lightbar
25	1727296	1	HEADLIGHT ASSEMBLY
26	1754094	2	POSITIONER, Hood

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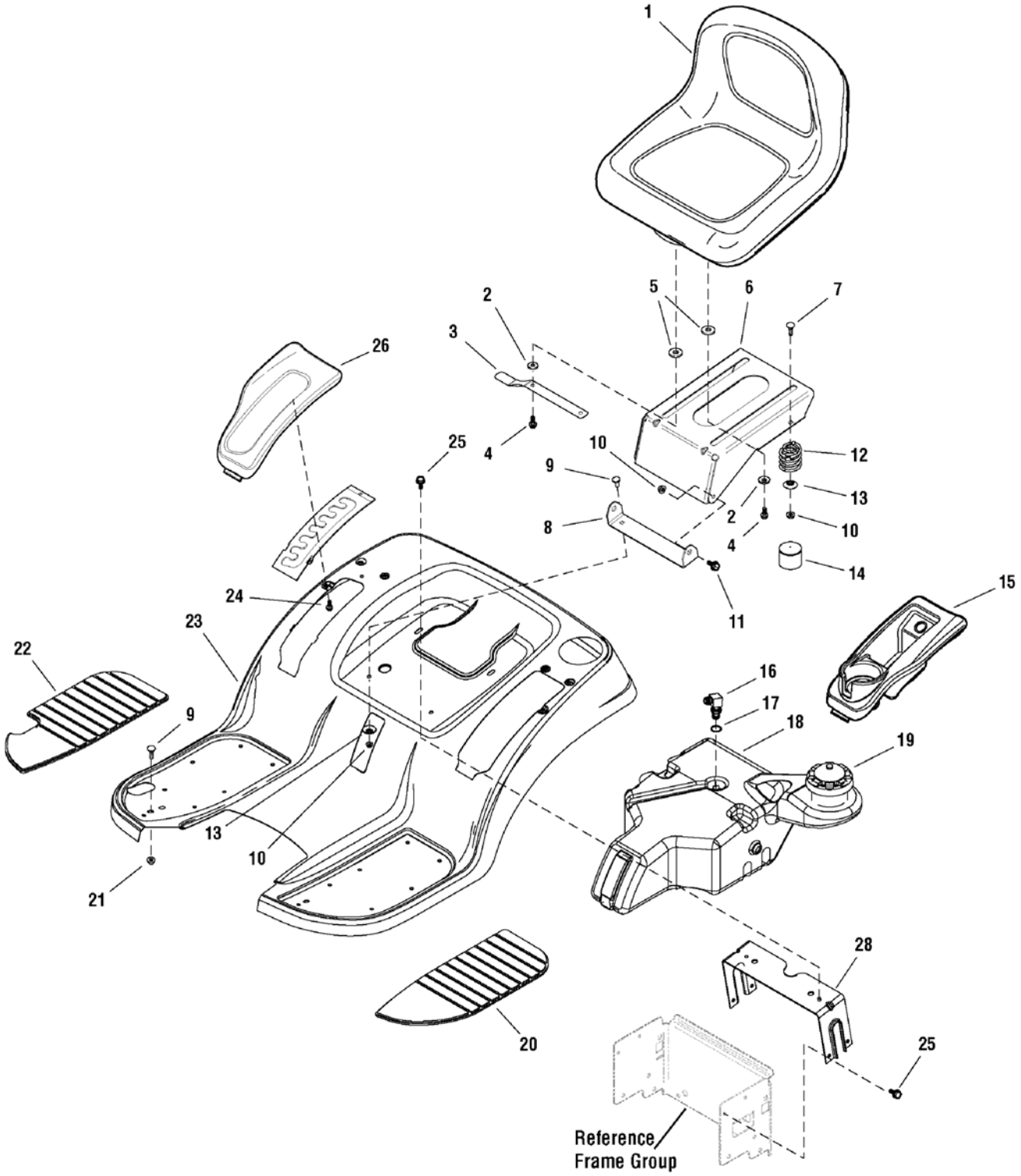
Footnotes: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Reference
Frame Group

Item	Part No	Qty	Description
1	1730158	1	SEAT, Low Back (Used on 2690577 only)
1	1730159	1	SEAT, Hi Back, Steel Pan
2	1919381	4	WASHER, Plain, 5/16
3	1727268	1	LATCH, Seat 20GA E-Coat
4	1960667	4	CAPSCREW, Hex Head Flange Dog Point, 5/16-18 x 1
5	1731300	4	SPACER, Powdered Metal Yellow
6	1727265A	1	SUPPORT, Seat 12GA
7	1960282	2	BOLT, Carriage, 5/16-18 x 3/4
8	1727266A	1	PIVOT, Seat 10GA
9	1931333	4	BOLT, Carriage, 5/16-18 x 3/4
10	1960686	4	NUT, Hex Flange, 5/16-18 ESNA
11	1729576	2	BOLT, Shoulder 5/16-18 G5
12	1704728	2	SPRING, Compression
13	1709256	4	WASHER, Spring Black
14	1704724	2	COVER, Spring
15	1729001	1	POD, LH Cup Holder
16	1674231	1	ELBOW FITTING
17	1654930	1	BUSHING
18	1727305	1	TANK, Fuel
19	1715917	1	CAP, Gas
20	1728006	1	PAD, Footrest LH
21	1931277	4	NUT, Hex, Flange Whizlock, 5/16-18
22	1728007	1	PAD, Footrest RH
23	1727264D	1	DECK, Seat w/Footrests (Red)
24	1960536	6	SCREW, Hex, Washer Head, Plastite, 1/4-20 x 1/2
25	1930601	6	SCREW, Taptite, 5/16-18 x 5/8
26	1729000	1	POD, RH Lift Quadrant
28	1731310A	1	SUPPORT, Seat Deck

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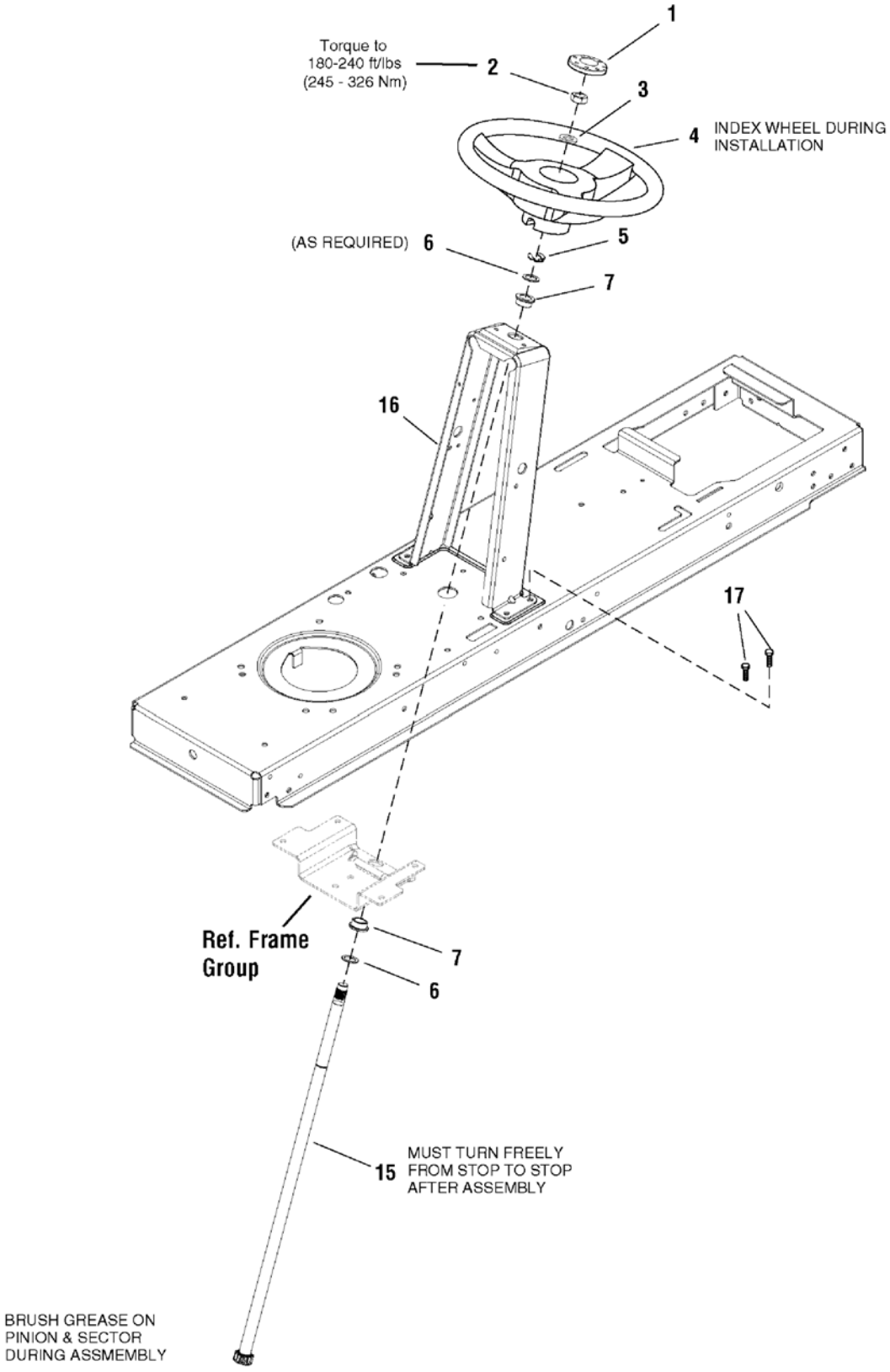
Footnotes:


1
Torque to
180-240 ft/lbs
(245 - 326 Nm)
2
3
4
INDEX WHEEL DURING
INSTALLATION
(AS REQUIRED) 6
5
7
16
17
Ref. Frame
Group
7
6
15
MUST TURN FREELY
FROM STOP TO STOP
AFTER ASSEMBLY
BRUSH GREASE ON
PINION & SECTOR
DURING ASSMEMBLY

Item	Part No	Qty	Description
1	1725024	1	CAP, Steering Wheel, Plain
2	1960576	1	NUT, Hex Lock, ESNA Light, 5/8-18, Thin
3	1924366	1	WASHER, 5/8
4	1728069	1	STEERING WHEEL, w/Aluminum Insert
5	1611710	1	RING, Klipring Extension
6	1960114	2	WASHER
7	1729665	2	BUSHING, Steering
15	1727813	1	SHAFT, Steering Gear & Spline Yellow
16	1738935A	1	TOWER (Was 1727260A)
17	1930601	4	CAPSCREW, Hex Washer Head, Taptite, 5/6-18 x 5/8

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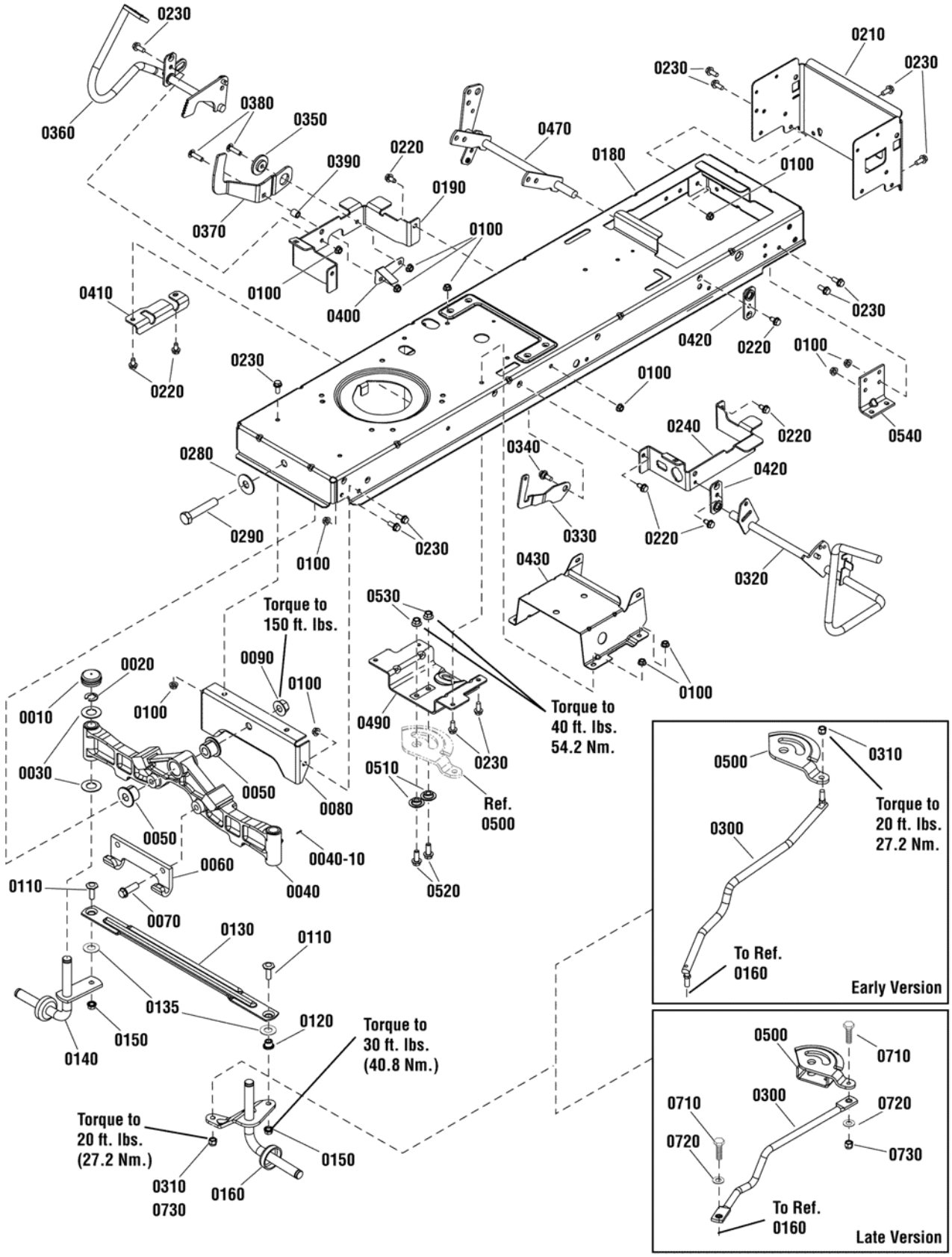
Footnotes:


0230
0360
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0350
0370
0390
0220
0190
0100
0400
0470
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Torque to
150 ft. lbs.
0090
0100
0020
0010
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0030
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0490
Torque to
40 ft. lbs.
54.2 Nm.
0230
0510
Ref.
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0040-10
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Torque to
30 ft. lbs.
(40.8 Nm.)
Torque to
20 ft. lbs.
(27.2 Nm.)
0310
0730
0160
0150
0500
0310
Torque to
20 ft. lbs.
27.2 Nm.
0300
To Ref.
0160
Early Version
0500
0710
0710
0300
0720
0720
0730
To Ref.
0160
Late Version

Item	Part No	Qty	Description
0010	1734135	2	CAP, Hub, 1.48 ID x .62 Long
0020	1611710	2	RING, Klipring, 3/4 Dia.
0030	2860183	4	WASHER, 3/4 x 1-5/8 OD x 1/16 Thick
0040	1728018	1	AXLE, Front
0040-10	1704314	3	FITTING, Lube, .250" Drive, .25" Shank Ball Chk Yel
0050	1730186	2	BUSHING, Axle Pivot
0060	1721918	1	HOOK, Mower, Hitch
0070	1960652	2	CAPSCREW, Hex, Whiz Lock, 7/16-14 x 1-1/2
0080	1727902	1	PLATE, Axle Support
0090	2860646	1	NUT, Hex Flange, Two Way, 5/8-11
0100	1931277	24	NUT, Hex Flange, Whiz Lock, 5/16-18
0110	1960032	2	CAPSCREW, Hex Head, 3/8-16 x 1-1/4, G5
0120	1731912	2	BUSHING, 3/8 ID x 5/8 OD x 9/16 Long
0130	1728080A	1	TIE ROD, Flat (Early Version)
0130	1751964	1	TIE ROD, Flat (Late Version)
0135	1960703SM	2	WASHER, 5/8 (Late Version)
0140	1727872A	1	WHEEL SPINDLE ASSEMBLY, R.H.
0150	1930645	2	NUT, Hex Flange, Two Way, Locking, 3/8-16
0160	1727873	1	WHEEL SPINDLE ASSEMBLY, L.H. (Early Version)
0160	1751922	1	WHEEL SPINDLE ASSEMBLY, L.H. (Late Version)
0180	1736715A	1	FRAME (Was 1738937)
0190	1727904	1	SUPPORT, Front Footrest, R.H.
0210	1736746A	1	SUPPORT, Rear Frame (Was 1738229 or 1750989)
0220	1930601	9	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 5/8
0230	1930591	21	CAPSCREW, Hex, Whiz Lock, 5/16-18 x 3/4
0240	885536	1	SUPPORT, Front Footrest, L.H. (Was 1727905)
0280	1960035	1	WASHER, 5/8 x 1-3/4 OD
0290	2860744	1	CAPSCREW, Hex Head, 5/8-11 x 3-1/4, G5
0300	1727868	1	LINK, Drag (with Ball Joint), 3/8 (Early Version)
0300	1738051	1	LINK, Drag (with Bearing), 5/16 (Late Version)
0310	1960747	2	NUT, Hex, Nylock, 3/8-24 (Early Version)
0320	1736404	1	PEDAL ASSEMBLY, Brake
0330	1735595A	1	LATCH, Brake Lock
0340	1729576	1	BOLT, Shoulder, 5/16-18 x 15/32, G5
0350	1727935	1	SPACER, Pivot, 11/32 ID 1-3/4 OD
0360	1736714	1	PEDAL ASSEMBLY, Forward
0370	1727246A	1	PEDAL, Reverse
0380	1960223	2	BOLT, Carriage, 5/16-18 x 1-1/4, G5
0390	1728024	1	SPACER, Foot Pedal
0400	1728025	1	ACTUATOR, RMO Switch
0410	1727909	1	BRACKET, Pedal Pivot
0420	1727911	2	PLATE, Bearing
0430	1727282	1	SUPPORT, Battery
0470	1737957	1	LIFT SHAFT ASSEMBLY

Footnotes:

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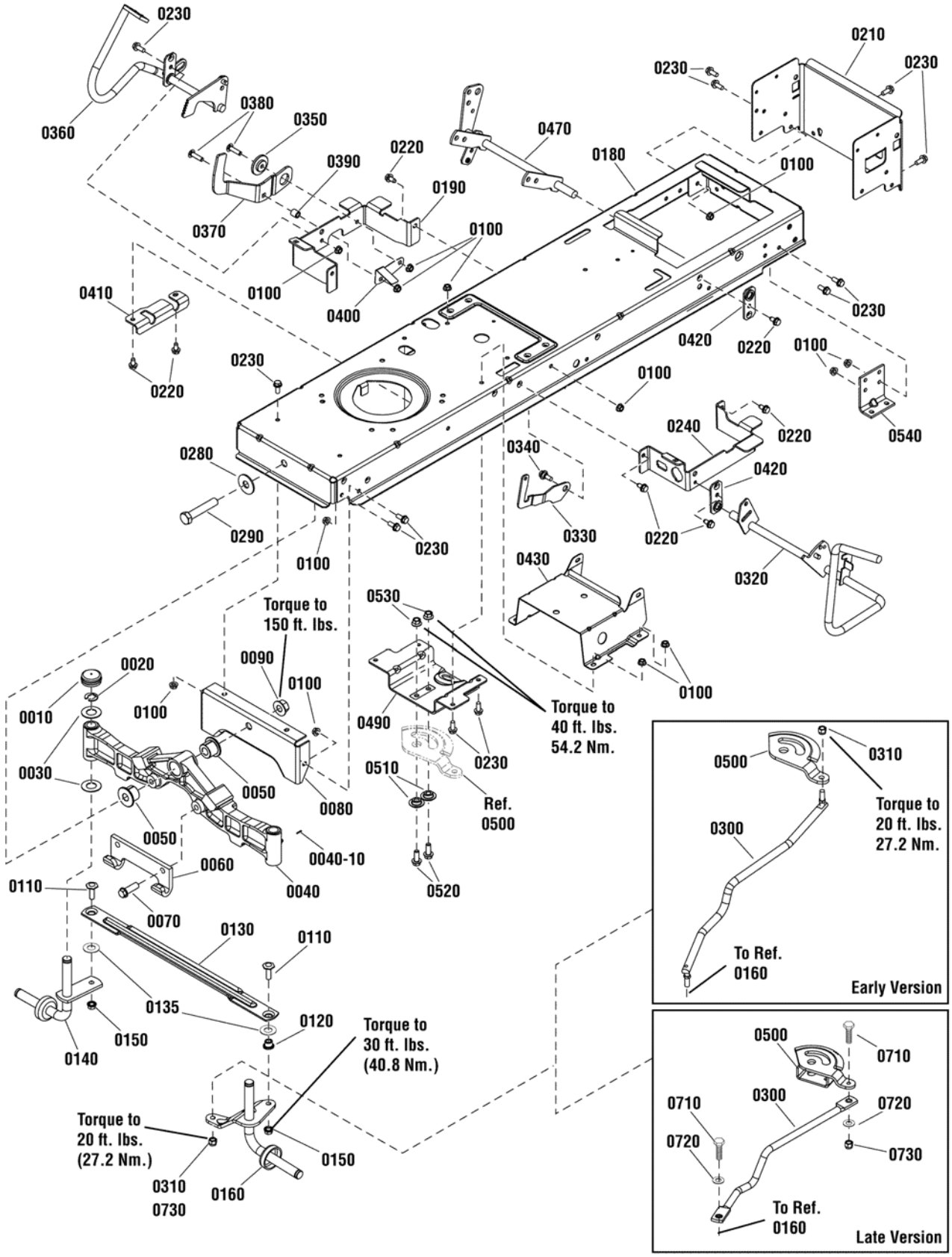
0230
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Torque to
150 ft. lbs.
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Torque to
40 ft. lbs.
54.2 Nm.
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Torque to
30 ft. lbs.
(40.8 Nm.)
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20 ft. lbs.
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0500
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Torque to
20 ft. lbs.
27.2 Nm.
0300
To Ref.
0160
Early Version
0500
0710
0710
0300
0720
0720
0730
To Ref.
0160
Late Version

Item	Part No	Qty	Description
0490	1727940	1	BRACKET, Sector Support
0500	1728027	1	GEAR, Steering (Early Version)
0500	1751110	1	GEAR, Steering, 26 Teeth (Late Version)
0510	1728122	2	SPACER, Sector Gear, 3/8 ID x 1-1/4 OD
0520	1934654	2	CAPSCREW, Hex, Whiz Lock, 3/8-16 x 1
0530	1930645	2	NUT, Hex Flange, Two-Way Lock, 3/8-16 (Was 1931211)
0540	1727903	2	SUPPORT, Transmission
0710	1921977	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/4 (Late Version)
0720	1924874	2	WASHER, 5/16 Flat (.341 I.D. x .87 O.D. X .06 Thick) Black (Late Version)
0730	1935048	2	NUT, Hex Flange Two-Way Lock, 5/16-18 (Late Version)

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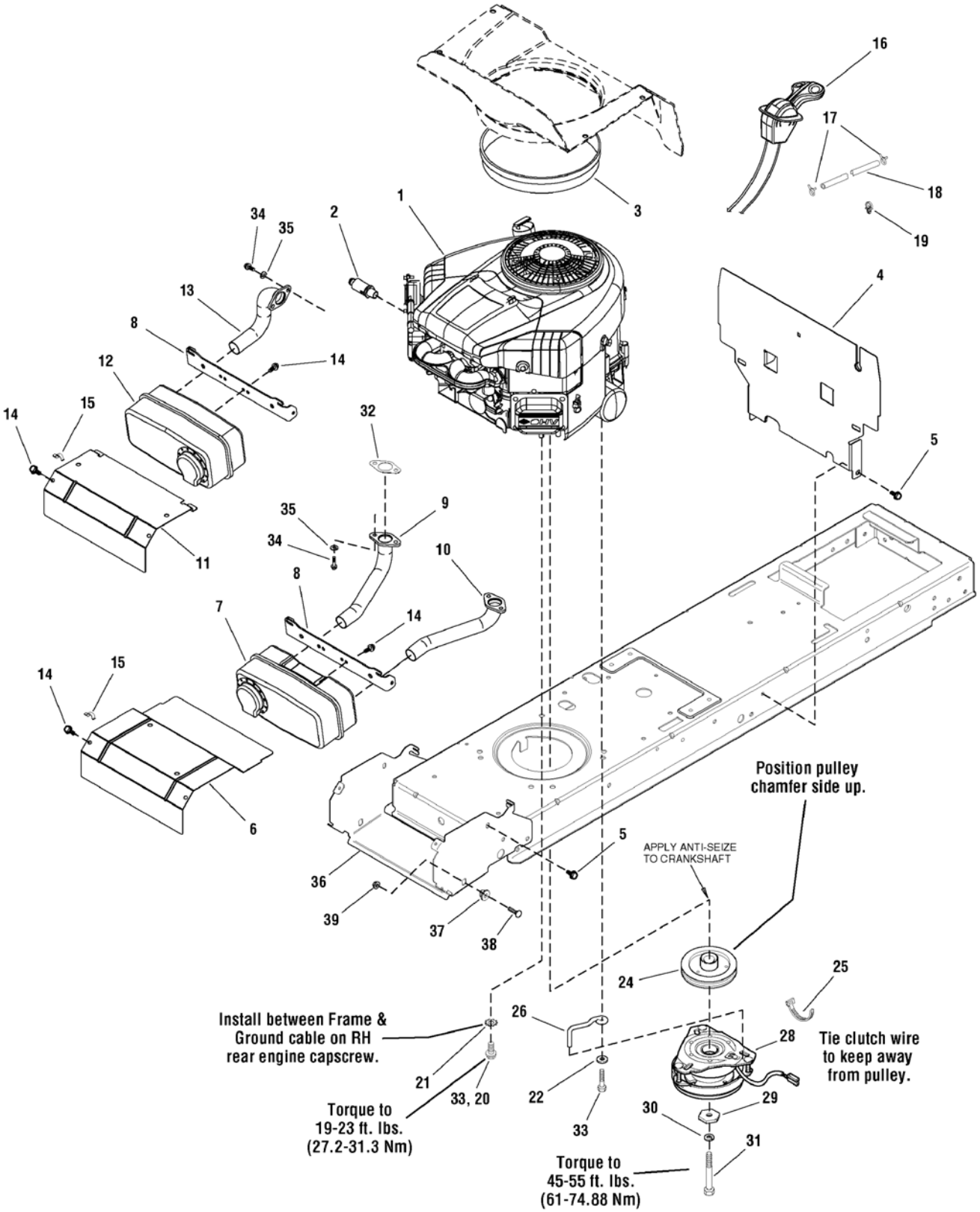
Footnotes:


Position pulley chamfer side up.
APPLY ANTI-SEIZE TO CRANKSHAFT
Install between Frame & Ground cable on RH rear engine capscrew.
Torque to 19-23 ft. lbs. (27.2-31.3 Nm)
Torque to 45-55 ft. lbs. (61-74.88 Nm)
Tie clutch wire to keep away from pulley.

Item	Part No	Qty	Description
1	31Q777-0113-B1	1	* ENGINE, 18.5HP Briggs & Stratton Single Intek: 31Q777-0113-B1
1	31P777-0147-B1	1	* ENGINE, 18.5HP Briggs & Stratton Single Intek: 31P777-0147-B1 (Used on Models 2690863, 2690864, 2690870 & 2690871)
1	31P677-0149-B1	1	* ENGINE, 19.5HP Briggs & Stratton Single Intek: 31P677-0149-B1
1	40G777-0400-E1	1	* ENGINE, 20HP Briggs & Stratton Twin Intek: 40G777-0400-E1 (Used on Models 2690578, 2690579, 2690594 & 2690689)
1	44K777-0115-E1	1	* ENGINE, 22HP Briggs & Stratton Twin Intek: 44K777-0115-E1 (Used on Model 2690580)
1	407777-0153-B1	1	* ENGINE, 22HP Briggs & Stratton Twin Intek: 407777-0153-B1 (Used on Models 2690841 & 2690865)
1	407777-0157-B1	1	* ENGINE, 22HP Briggs & Stratton Twin Intek: 407777-0157-B1 (Used on Model 2690865-01)
1	407777-5127-B1	1	* ENGINE, 22HP Briggs & Stratton Twin Intek: 407777-5127-B1 (Used on Model 2690841-01)
2	1717473	1	VALVE, Shut Off Oil Drain
3	1731970	1	SEAL, Short
3	1731971	1	SEAL, Long (B&S Single)
4	1728058A	1	SHIELD, Heat
5	1930601	4	SCREW, Hex Washer Head Taptite 5/16-18 x 5/8
6	1727997A	1	SHIELD, Heat (B&S Twin)
7	1727994	1	MUFFLER (B&S Twin)
8	1727976A	1	BRACKET, Muffler Mount
9	1727979	1	PIPE, Exhaust R.H. (B&S Twin)
10	1727980	1	PIPE, Exhaust L.H. (B&S Twin)
11	1727996A	1	SHIELD, Heat
12	1727993	1	MUFFLER
13	1728959	1	PIPE, Exhaust (B&S Single)
14	1925003	4	SCREW, Hex Washer Head Taptite 1/4-20 x 1/2
15	2834683	1	CLIP, Speed Wire
16	1731410	1	CONTROL, Throttle Double (B&S Single)
16	1731411	1	CONTROL, Throttle Double (B&S Twin)
16	1736868	1	CONTROL, Throttle, Choke-A-Matic (Models 2690841, 2690865 & 2690865-01 only)
16	1734504	1	CONTROL, Throttle, Choke-A-Matic (Model 2691046)
17	2860112	2	CLAMP, Hose
18	1732001	1	HOSE, Fuel
19	1730268	2	CLIP, Hose
20	2827187	3	SCREW, Hex Washer Head Taptite 3/8-16 x 1 (B&S Single)
21	2820427	1	LOCKWASHER, External Tooth 3/8
22	1924940	1	WASHER, 3/8
24	1732576	1	PULLEY & HUB ASSEMBLY, Engine
25	1701011	1	TIE, Self Locking
26	1732875	1	RETAINER, Clutch
28	1731275	1	CLUTCH, Electric OGURA
29	1708264	1	WASHER, Hex
30	1918199	1	LOCKWASHER, Spring
31	1960649	1	CAPSCREW, Hex Head 7/16-20 x 3-1/2 G5
32	1731214	1	GASKET, Exhaust
33	2828635	2	SCREW, Hex Washer Head Taptite 3/8-16 x 1-1/4 (Qty. 1 used on 18.5HP)
34	1936228	2	CAPSCREW, Hex Socket Head 5/16-18 x 3/4 G8

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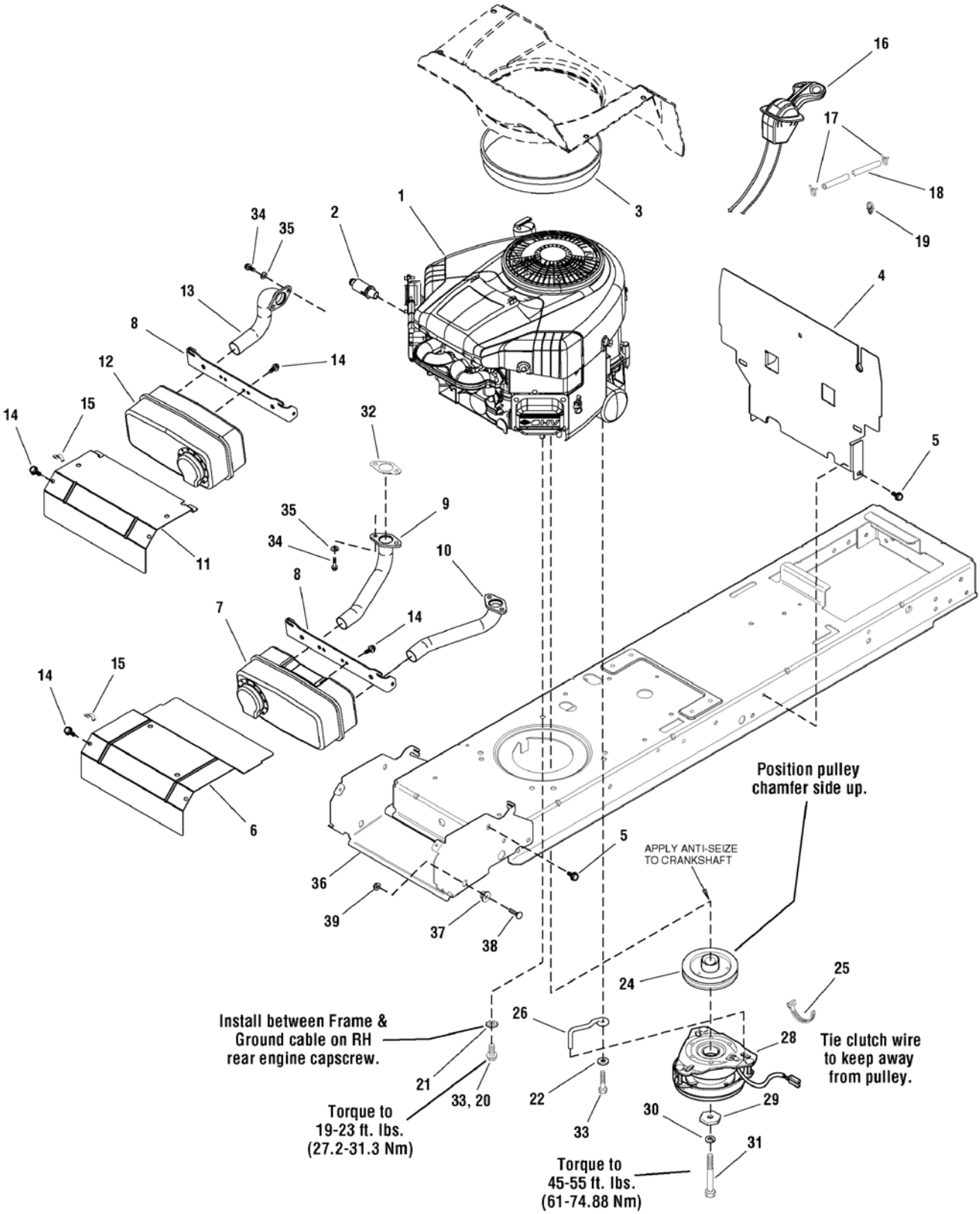
Footnotes:

Note* To verify your specific engine model, please reference the ID Tag located on your engine. See your local Briggs & Stratton distributor for parts and service.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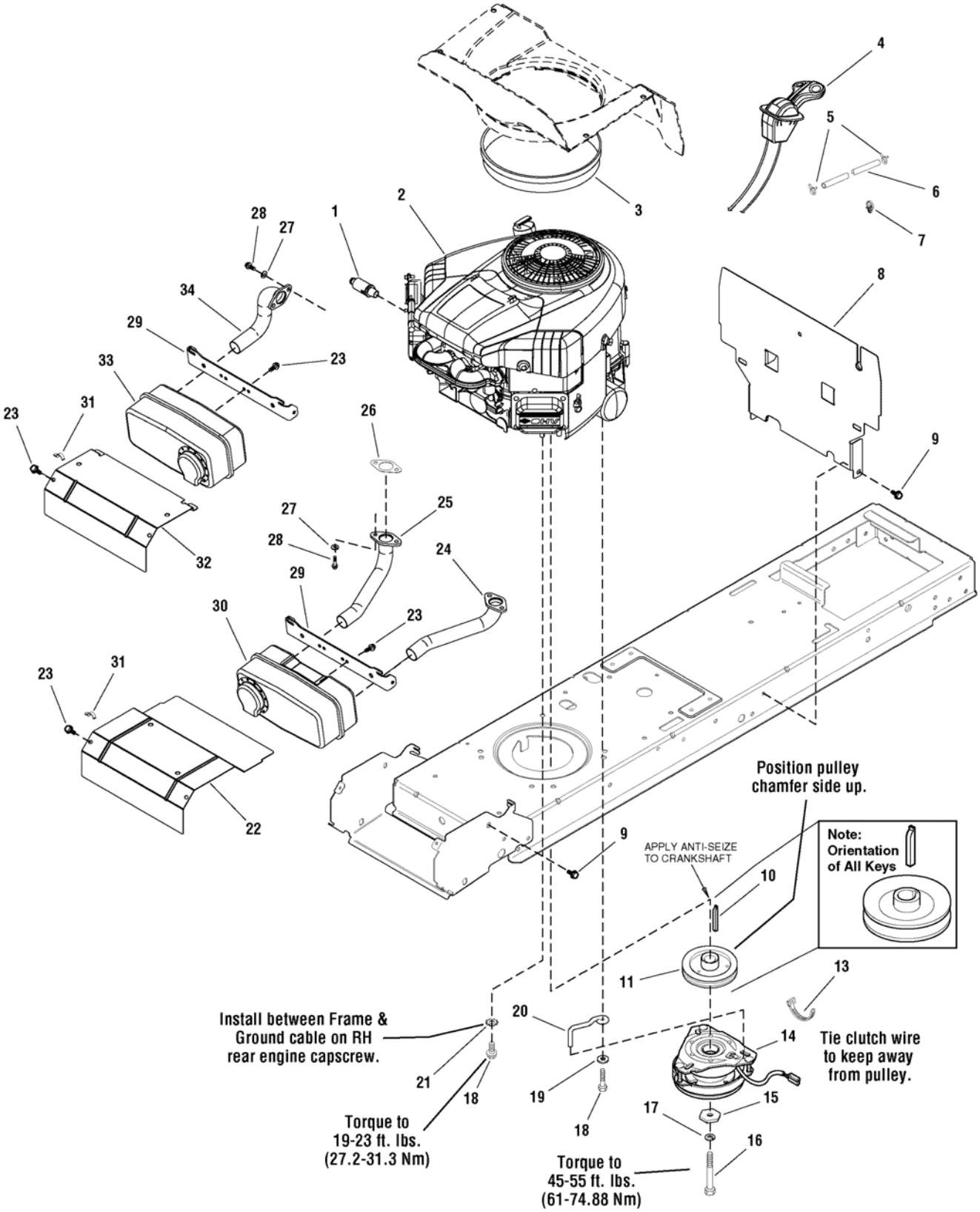
APPLY ANTI-SEIZE TO CRANKSHAFT
Install between Frame & Ground cable on RH rear engine capscrew.
Torque to 19-23 ft. lbs. (27.2-31.3 Nm)
Torque to 45-55 ft. lbs. (61-74.88 Nm)
Tie clutch wire to keep away from pulley.

Item	Part No	Qty	Description
35	1917356	2	LOCKWASHER, Spring 5/16
36	1727982A	1	SUPPORT, Muffler, Hood
37	1728086	2	PIVOT, Hood
38	1931335	2	BOLT, Carriage, 5/16-18 x 1
39	1931277	2	NUT, Hex Flange Whizlock, 5/16-18

Not for Reproduction

Footnotes:

Note* To verify your specific engine model, please reference the ID Tag located on your engine. See your local Briggs & Stratton distributor for parts and service.

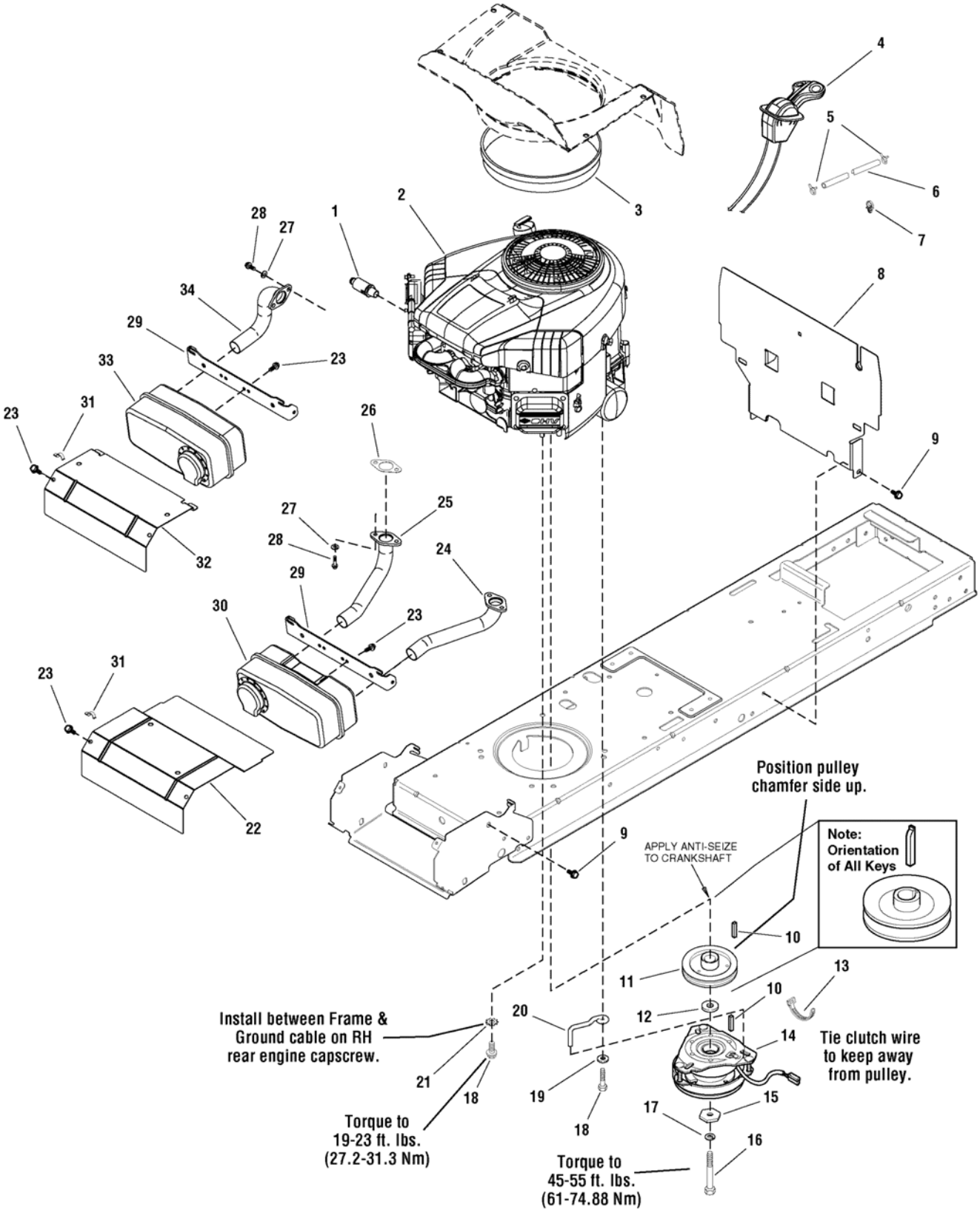

Position pulley chamfer side up.
Note: Orientation of All Keys
APPLY ANTI-SEIZE TO CRANKSHAFT
Install between Frame & Ground cable on RH rear engine capscrew.
Torque to 19-23 ft. lbs. (27.2-31.3 Nm)
Torque to 45-55 ft. lbs. (61-74.88 Nm)
Tie clutch wire to keep away from pulley.

Item	Part No	Qty	Description
1	1717473	1	VALVE, Oil Drain
2	31P777-0121-B1	1	** ENGINE, 18HP B&S Intek 1 Cylinder, Model 31P777-0121-B1
2	406577-0143-B1	1	** ENGINE, 20HP B&S Intek Twin, Model 406577-0143-B1
3	1731970	1	EDGING, Rubber, Short (B&S V-Twin)
3	1731971	1	EDGING, Rubber, Long (B&S Single Only)
4	1731410	1	CONTROL, Throttle Double 20.5, 23.5 B&S Single
4	1731411	1	CONTROL, Throttle Double 34.7, 36 B&S Twin
5	2860112	2	CLAMP, Hose Type E
6	1676861	1	HOSE, Fuel, 45-1/2” Long (B&S V-Twin)
6	1732001	1	HOSE, Fuel 55” Long (B&S Single Only)
7	1730268	2	CLIP, Hose, Plastic, Push-In
8	1728058A	1	SHIELD, Heat
9	1930601	4	SCREW, Taptite, 5/16-18 x 5/8
10	1720463	1	KEY, Hi-Pro, 1/4 x 2-1/2
11	1723497	1	PULLEY
13	2825094	1	TIE, Self Locking 7-5/16
14	1718836	1	CLUTCH ASSEMBLY, Long OGURA
15	1708264	1	WASHER
16	1960649	1	CAPSCREW, 7/16-20 x 3-1/2, Hex Head
17	1918199	1	LOCKWASHER, 7/16
18	2828635	4(1)	SCREW, Hex, Washer Head, Taptite, 3/8-16 x 1-1/4
18	2827187	3	CAPSCREW, Hex Head, Taptite, 3/8-16 x 1-1/2 (B&S Single Only)
19	1924940	1	WASHER, 3/8
20	1732026	1	RETAINER, Clutch, Yellow
21	2820427	1	LOCKWASHER, External Tooth, 3/8
22	1727997A	1	SHIELD, Heat B&S Twin 20GA
23	1925003	4	SCREW, Taptite, 1/4-20 x 1/2
24	1727980	1	PIPE, Exhaust w/Flange LH B&S INT
25	1727979	1	PIPE, Exhaust w/Flange RH B&S INT
26	1731214	2(1)	GASKET, Exhaust B&S
27	1917356	4(2)	LOCKWASHER, 5/16
28	1936228	4(2)	CAPSCREW, Socket Head, 5/16-18 x 3/4
29	1727976A	1	BRACKET, Muffler Mount 12GA
30	1727994	1	MUFFLER, B&S Twin
31	2834683	1	CLIP, Wire
32	1727996A	1	SHIELD, Heat Single Cycle 20GA
33	1727993	1	MUFFLER, B&S Single
34	1728959	1	PIPE, Exhaust w/Flange B&S 1 Cycle

Not for Reproduction

Footnotes:

Note** See your local Briggs & Stratton distributor for parts and service.


Position pulley chamfer side up.
Note: Orientation of All Keys
APPLY ANTI-SEIZE TO CRANKSHAFT
Install between Frame & Ground cable on RH rear engine capscrew.
Torque to 19-23 ft. lbs. (27.2-31.3 Nm)
Torque to 45-55 ft. lbs. (61-74.88 Nm)
Tie clutch wire to keep away from pulley.

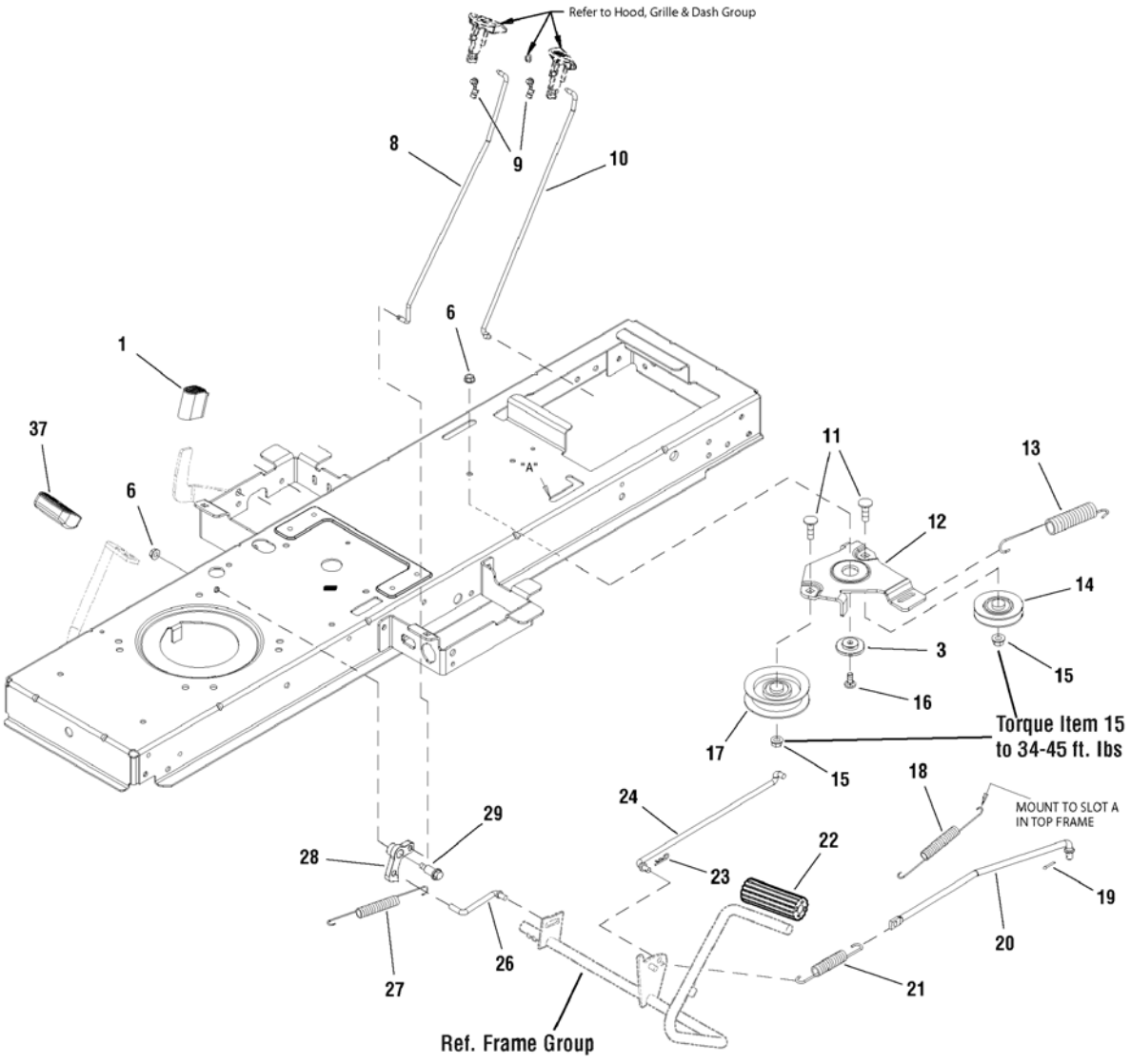
Item	Part No	Qty	Description
1	1717473	1	VALVE, Oil Drain
2	SV540S-18 PS-S	1	* ENGINE, 18HP Kohler Single Courage Pro, Model SV540S-18 Spec #PS-SV540-0017
2	406577-0143-B1	1	** ENGINE, 20HP B&S Intek Twin, Model 406577-0143-B1
2	445677-0421-B1	1	** ENGINE, 22HP B&S Intek Twin, Model 445677-0421-B1
2	441777-0117-B1	1	** ENGINE, 24HP B&S Intek Twin, Model 441777-0117-B1
3	1731970	1	EDGING, Rubber, Short (B&S V-Twin & Kohler Single)
4	1731409	1	CONTROL, Throttle Double 19” Long (Kohler Single)
4	1731411	1	CONTROL, Throttle Double 34.7” Long (B&S Twin)
5	2860112	2	CLAMP, Hose Type E
6	1676861	1	HOSE, Fuel, 45-1/2” Long (B&S V-Twin & Kohler Single)
6	1732001	1	HOSE, Fuel 55” Long (B&S Single Only)
7	1730268	2	CLIP, Hose, Plastic, Push-In
8	1728058A	1	SHIELD, Heat
9	1930601	4	SCREW, Taptite, 5/16-18 x 5/8
10	2154096	2	KEY, Square, 1/4 x 1/4 x 29/32 Hard
11	1723497	1	PULLEY
12	1732208	1	SPACER, 1.01 ID x 1.68 OD x 3/8 LG Powdered Metal Yellow
13	2825094	1	TIE, Self Locking 7-5/16
14	1731275	1	CLUTCH ASSEMBLY, Mid-Range OGURA
15	1708264	1	WASHER
16	2860631	1	CAPSCREW, 7/16-20 x 3
17	1918199	1	LOCKWASHER, 7/16
18	2828635	4(1)	SCREW, Hex, Washer Head, Taptite, 3/8-16 x 1-1/4
19	1924940	1	WASHER, 3/8
20	1732199	1	RETAINER, Clutch, Black
21	2820427	1	LOCKWASHER, External Tooth, 3/8
22	1727997A	1	SHIELD, Heat B&S Twin 20GA
23	1925003	4	SCREW, Taptite, 1/4-20 x 1/2
24	1727980	1	PIPE, Exhaust w/Flange LH B&S INT
25	1727979	1	PIPE, Exhaust w/Flange RH B&S INT
26	1731214	2(1)	GASKET, Exhaust B&S
27	1917356	4(2)	LOCKWASHER, 5/16
28	1936228	4(2)	CAPSCREW, Socket Head, 5/16-18 x 3/4
29	1727976A	1	BRACKET, Muffler Mount 12GA
30	1727994	1	MUFFLER, B&S Twin
31	2834683	1	CLIP, Wire
32	1727996A	1	SHIELD, Heat Single Cycle 20GA
33	1727993	1	MUFFLER, B&S Single
34	1727978	1	PIPE, Exhaust w/Flange Kohler

Not for Reproduction

Footnotes:

Note* See your local Kohler distributor for parts & service.

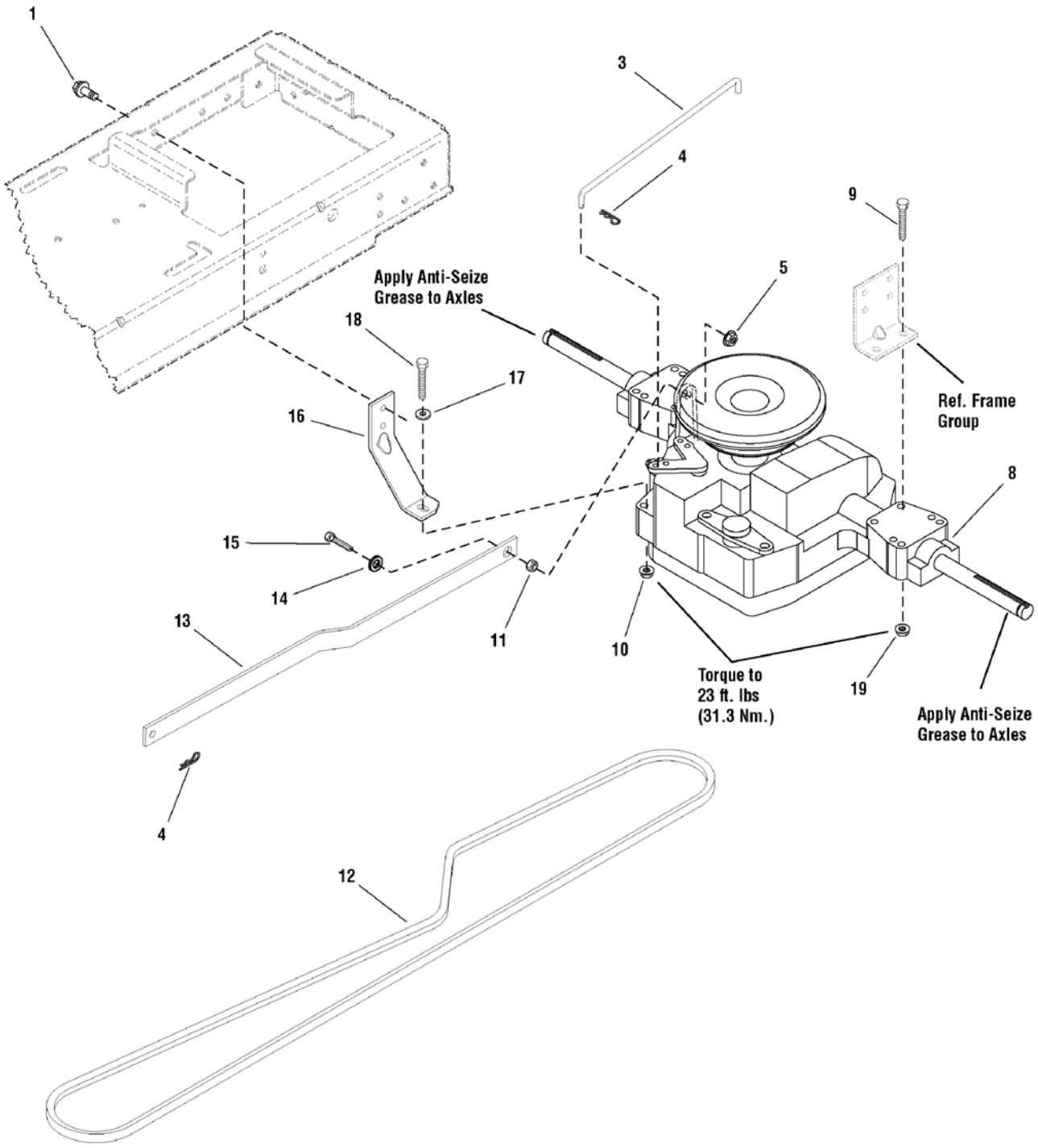
Note** See your local Briggs & Stratton distributor for parts and service.


Refer to Hood, Grille & Dash Group
8
9
10
6
1
37
6
"A"
11
13
12
14
3
15
16
17
15
Torque Item 15
to 34-45 ft. lbs
18
MOUNT TO SLOT A
IN TOP FRAME
24
29
28
22
23
19
20
27
26
21
Ref. Frame Group

Item	Part No	Qty	Description
1	1727259	1	PAD, Foot Pedal Reverse
3	1727935	2	SPACER, Pivot Powdered Metal
6	1931277	6	NUT, Hex, Flange Whiz Lock, 5/16-18
8	1738760	1	ROD, Cruise Latch, 16.97LG
9	1728111	2	CLIP, Linkage, Black
10	1727267	1	ROD, Parking Brake, 16.38 LG Yellow
11	1960268	2	BOLT, Carriage, 3/8-16 x 1-1/4
12	1727894A	1	BRACKET, Idler 7GA
13	1729620	1	SPRING, Extension 07.52 LG Black
14	1728001	1	PULLEY, 3 OD Plastic
15	1960687	2	NUT, Hex Flange, 3/8-16 ESNA
16	1931335	1	BOLT, Carriage, 5/16-18 x 1
17	1728000	1	PULLEY, Idler
18	1721995	1	SPRING, Extension
19	1918447	1	PIN, Cotter 3/32 x 3/4
20	1727253	1	ROD, Brake, 15.1 LG
21	1731262	1	SPRING, Extension 05.37 LG Black
22	1727261	1	PEDAL, Brake Rubber
23	1722460	1	PIN, Quick
24	1727254	1	ROD, Brake Return, 12.60 LG
26	1727899	1	ROD, Cruise Latch, 2.83 LG
27	2159181	1	SPRING, Tension, Clutch
28	1727897	1	LATCH, Cruise Powdered Metal
29	1728976	1	BOLT, Shoulder 5/16-18 G5
37	1721675	1	PAD, Foot Pedal Forward

Not for Reproduction

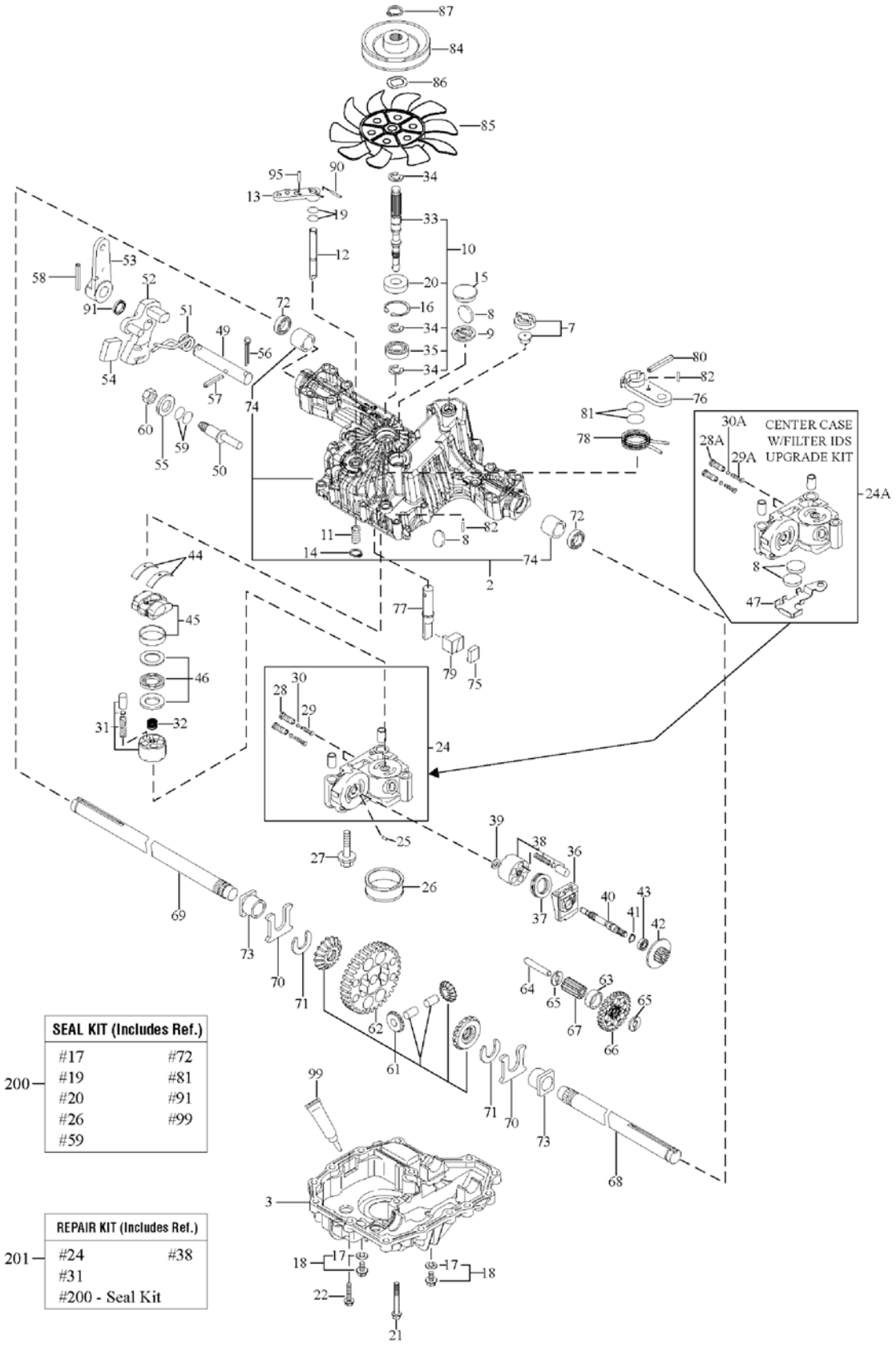
Footnotes:


1
3
4
9
5
Apply Anti-Seize
Grease to Axles
18
17
16
Ref. Frame
Group
8
15
14
13
11
10
19
Torque to
23 ft. lbs
(31.3 Nm.)
Apply Anti-Seize
Grease to Axles
4
12

Item	Part No	Qty	Description
1	1664847	1	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
3	1728120	1	ROD, Bypass, 11.44 LG
4	1722460	2	PIN, Quick
5	1960686	1	NUT, Hex Flange, ESNA, 5/16-18
8	1729588	1	TRANSMISSION ASSEMBLY, K46BP
8	1729589	1	TRANSMISSION ASSEMBLY, K46BL (Used with 22" Tire Models)
9	1960586	4	SCREW, Hex Head Flange Lock, 5/16-18 x 2-1/2
10	1960686	1	NUT, Hex Flange, ESNA, 5/16-18
11	1666697	1	SPACER
12	1728008	1	V-BELT, Drive Belt, Aramid/Kevlar 89.25" EL HA
13	1727258A	1	ARM, Control
14	1919326	1	WASHER, Flat, 5/16
15	1921333	1	CAPSCREW, Hex Head, 5/16-18 x 1
16	1728043A	1	STRAP, Torque
17	1919381	1	WASHER, Plain, 5/16
18	1922127	1	CAPSCREW, Hex Head, 5/16-18 x 1-3/4
19	1931277	8	NUT, Hex, Flange Whizlock, 5/16-18

Not for Reproduction

Footnotes:



SEAL KIT (Includes Ref.)	
#17	#72
#19	#81
#20	#91
#26	#99
#59	

200

REPAIR KIT (Includes Ref.)	
#24	#38
#31	
#200 - Seal Kit	

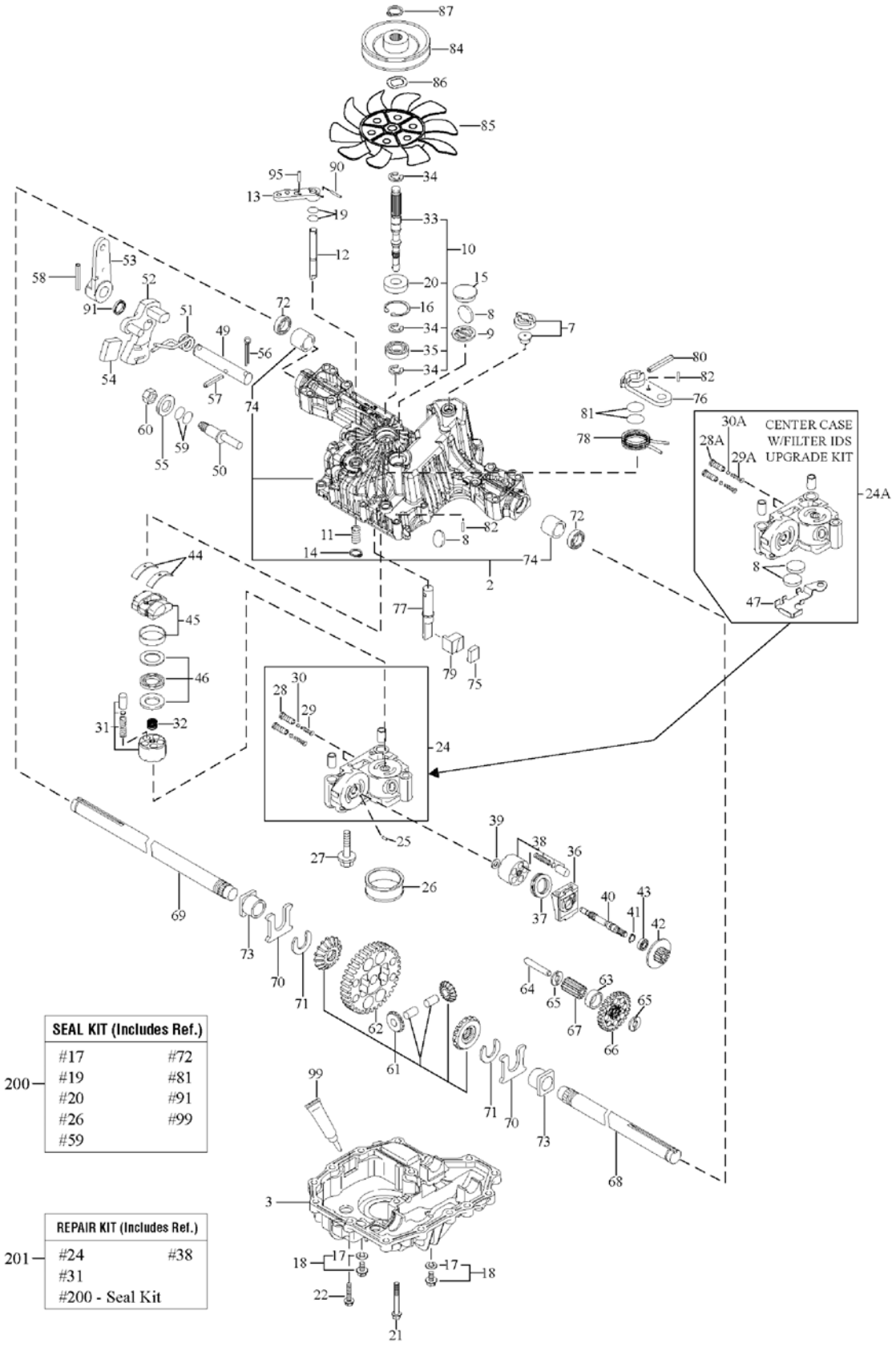
201

Item	Part No	Qty	Description
1	1729589		* TRANSMISSION, Tuff Torq K46BL
2	-----		KIT, Upper Case
3	-----		LOWER CASE
7	1718052		VENT VALVE 15
8	1724279		MAGNET
9	-----		*MAGNET HOLDER
10	-----		*KIT, Pump Shaft/Bearing
11	-----		*SPRING 25
12	1724281		BYPASS SHAFT A
13	1720418		LEVER, Bypass
14	1718061		RING, Snap, 10
15	1724282		SEALING CAP 30
16	1708650		RING, Snap, C 35
17	1724323		SEAL WASHER 8
18	-----		KIT, Drain Bolt
19	1708691		0-RING, 1A P10A
20	1708651		SEAL TC 153507
21	-----		*SCREW, Tapping, 8 * 55
22	1707789		SCREW, Tapping, 8 * 30
24	-----		*CENTER CASE K W/ 1.2 FILTER IDS KIT
25	1718070		PIN 3 * 9.8
26	-----		FILTER 105
27	1720805		BOLT, 10 * 75
28	-----		*IDS VALVE 1.2
29	-----		*IDS SPRING
30	-----		*IDS FILTER 300
31	-----		*KIT, Cylinder Block (Pump)
32	-----		*SPRING
33	1739892		PUMP SHAFT
34	1718076		E-RING 15
35	1708673		BEARING, 6202C3
36	1718077		MOTOR HOUSING
37	-----		*THRUST BEARING 51106
38	1718079		KIT, Cylinder Block
39	1718084		WASHER, 12 * 24 * 1
40	1724943		MOTOR SHAFT
41	1708672		RING, Snap, S15
42	1724944		BRAKE DISC/MOTOR GEAR (10T)
43	-----		*BEARING, 6202 RSR C3
44	1718089		THRUST METAL
45	-----		*SWASH PLATE CMP
46	1718086		THRUST BEARING K81105
49	-----		*CONTROL SHAFT
50	-----		*FULCRUM

Not for Reproduction

Footnotes:

*Note: See your local authorized dealership for Tuff Torq parts and warranty or contact Tuff Torq at www.tufftorqservices.com (U.S. 1-866-572-3441; Int'l 01-423-585-1977)



SEAL KIT (Includes Ref.)	
#17	#72
#19	#81
#20	#91
#26	#99
#59	

200

REPAIR KIT (Includes Ref.)	
#24	#38
#31	
#200 - Seal Kit	

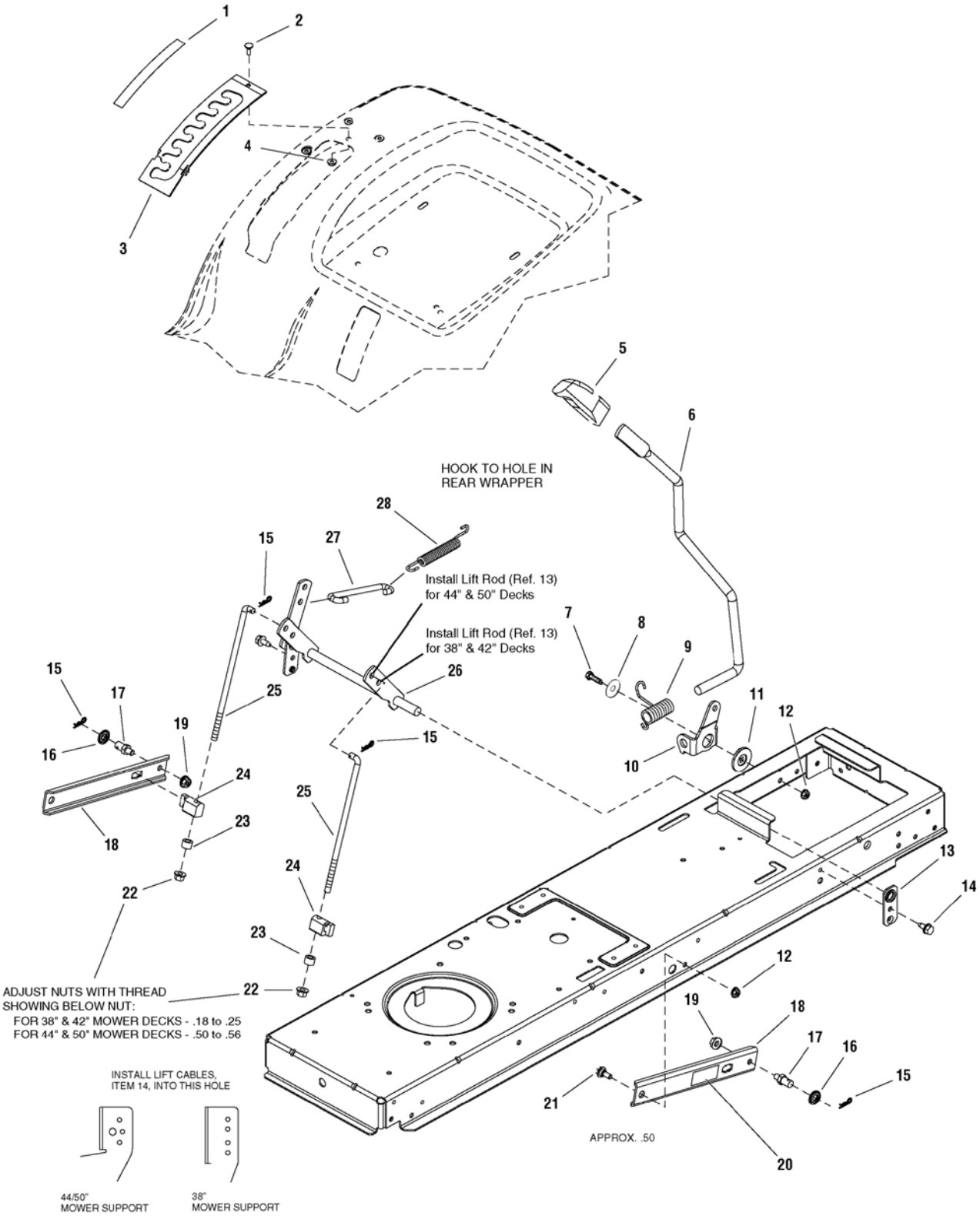
201

Item	Part No	Qty	Description
51	-----		*SPRING, Torsion
52	-----		*CONTROL ARM A
53	1724347		CONTROL LEVER C
54	-----		*JERKY PLATE
55	1708689		WASHER, 12
56	1724349		COTTER PIN, 1/8 * 3/4
57	1724296		SPRING PIN 6 * 36
58	1718100		ROLL PIN 6 * 40
59	1707879		O-RING 1A P14
60	1708692		NUT 12
61	-----		*KIT, Diff Gear
62	-----		*FINAL GEAR (54T)
63	-----		*FINAL PINION COLLAR
64	-----		*REDUCTION SHAFT
65	1724948		WASHER, 12 * 32 * 3.2
66	1724949		REDUCTION GEAR (38T)
67	-----		*FINAL PINION GEAR (10T)
68	1724303		AXLE SHAFT, Left
69	1724304		AXLE SHAFT, Right
70	1718112		THRUST WASHER
71	1718113		RING 17
72	1718111		SEAL 19 * 32 * 8
73	1718110		BUSHING, 19 * 25
74	-----		*BUSHING, 19.05
75	1724305		BRAKE SHOE
76	1724306		BRAKE LEVER
77	-----		*BRAKE SHAFT
78	-----		*SPRING, Brake Return
79	1724309		BRAKE ACTUATOR
80	1724310		SPRING PIN 5 * 32
81	1708690		O-RING 1A P12
82	1724311		SPRING PIN 4 * 16
84	1732918		PULLEY D
85	1724314		FAN, White
86	1724315		WASHER, Wave
87	1724316		RING, Snap
90	-----		*SPRING PIN 3.0A * 20
91	1724318		OIL SEAL 16 * 22 * .03
95	-----		*SPRING PIN 3.0A * 16
99	-----		*SEALANT
200	1727541		K46 & T40 SEAL KIT (ALL MODELS)
201	-----		*REPAIR KIT K46

Not for Reproduction

Footnotes:

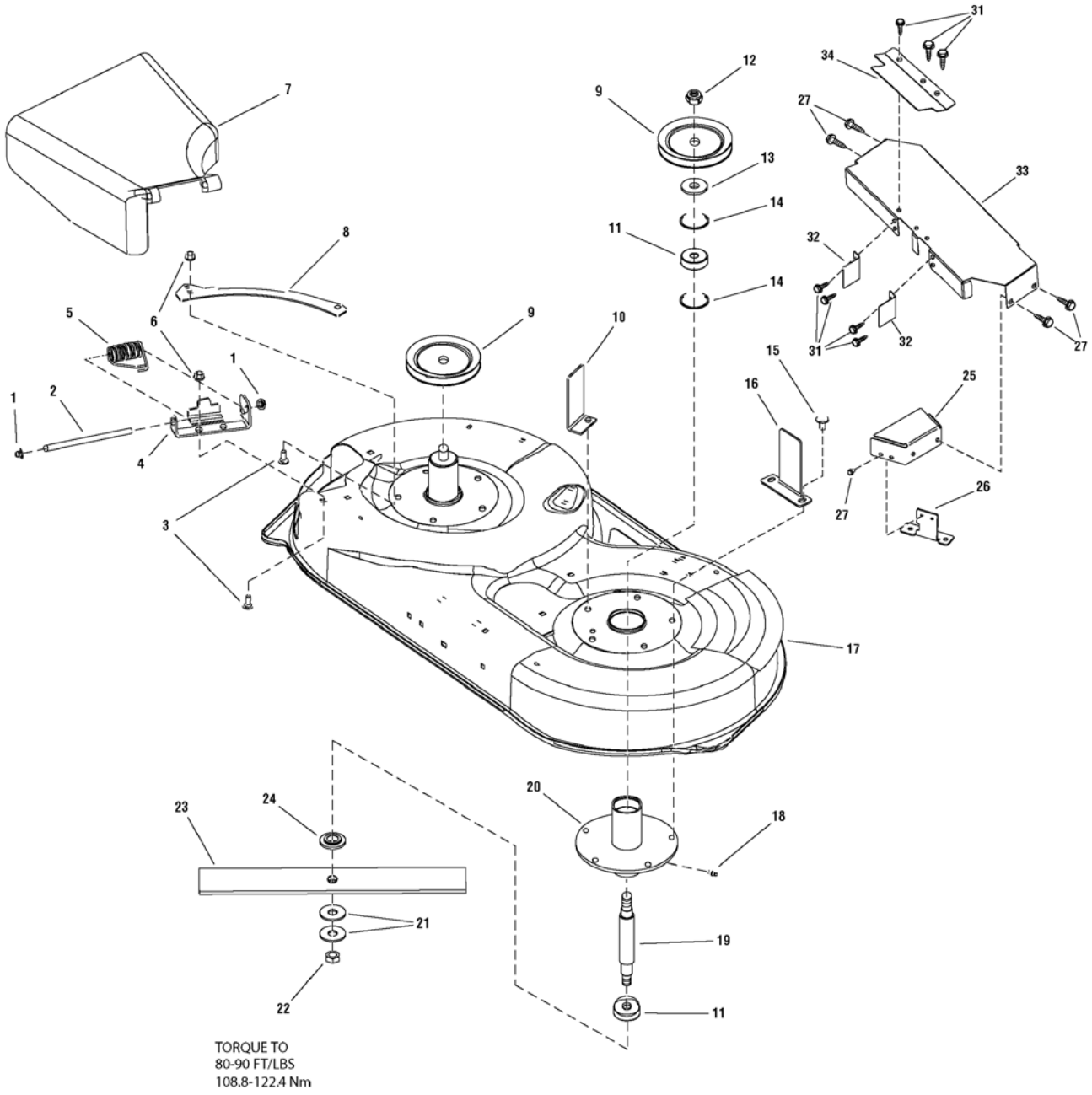
*Note: See your local authorized dealership for Tuff Torq parts and warranty or contact Tuff Torq at www.tufftorqservices.com (U.S. 1-866-572-3441; Int'l 01-423-585-1977)


HOOK TO HOLE IN REAR WRAPPER
Install Lift Rod (Ref. 13) for 44" & 50" Decks
Install Lift Rod (Ref. 13) for 38" & 42" Decks
ADJUST NUTS WITH THREAD SHOWING BELOW NUT:
FOR 38" & 42" MOWER DECKS - .18 to .25
FOR 44" & 50" MOWER DECKS - .50 to .56
INSTALL LIFT CABLES, ITEM 14, INTO THIS HOLE
44/50" MOWER SUPPORT
38" MOWER SUPPORT
APPROX. .50

Item	Part No	Qty	Description
1	1730264	1	DECAL, Height Of Cut
2	1960252	1	BOLT, Carriage, 1/4-20 x 5/8 G5
3	1727985A	1	QUADRANT, Lift Height
4	1930641	1	NUT, Hex Flange Whiz, 1/4-20
5	1722302	1	GRIP
6	1728070	1	ROD, Lift Handle E-Coat, 17.7 LG
7	1921333	1	CAPSCREW, Hex Head, 5/16-18 x 1
8	1960044	1	WASHER, Plain, 21/64 x 1-1/4
9	1729652	1	SPRING, Torsion, 2.12 LG Black
10	1728990A	1	CLEVIS, Lift
11	1727935	1	SPACER, Pivot Powdered Metal
12	1931277	3	NUT, Hex, Flange Whizlock, 5/16-18
13	1727911A	1	PLATE, Bearing
14	1930601	2	SCREW, Taptite, 5/16-18 x 5/8
15	1960074	4	CLIP, Spring
16	1960170	2	WASHER, 1/2
17	2721135	2	PIN, Threaded Shoulder
18	1731417A	2	ARM, Lift Rear 10GA
19	1928352	2	NUT, Hex, Flange, Whizlock, 5/16-18 x 1/2
20	1732070	2	DECAL, CAUTION! Pinch Point
21	1732426	2	BOLT, Shoulder
22	1960687	2	NUT, Hex Flange, ESNA, 3/8-16
23	1656397	2	SPACER (Used on 38" & 42" Mower Decks)
23	1666294	2	SPACER (Used on 44" & 50" Mower Decks)
24	1731894	2	TRUNNION, Powdered Metal
25	1727955	2	ROD, Lower Lift, 10.00 LG
26	1727951A	1	SHAFT ASSEMBLY, Lift
27	1727954	1	ROD, Lift, 5.43 LG
28	1731939	1	SPRING, Extension 5.10 LG Black (Used on 44" & 50" Mower Decks)

Not for Reproduction

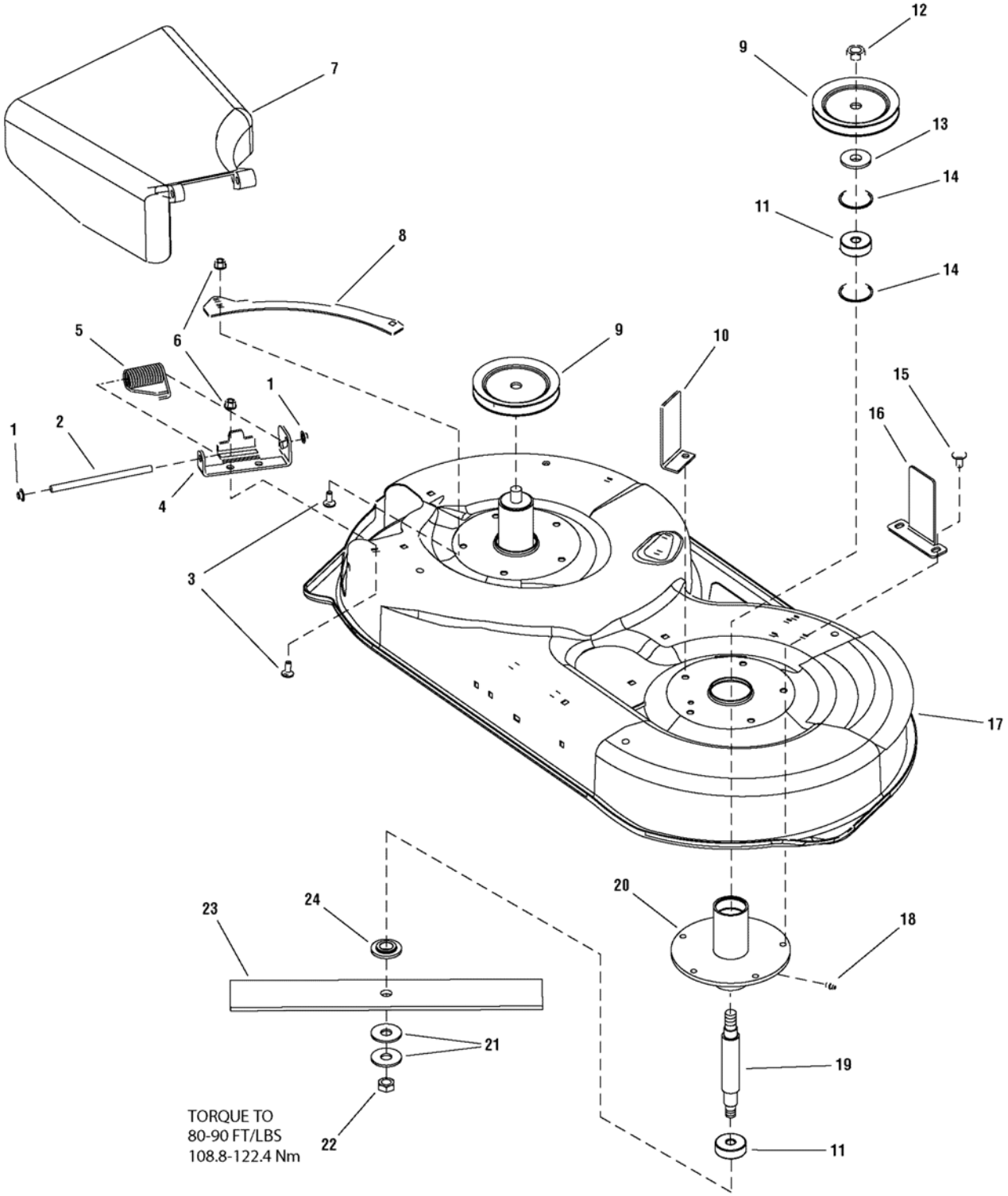
Footnotes:


TORQUE TO
80-90 FT/LBS
108.8-122.4 Nm

Item	Part No	Qty	Description
1	1960093	2	NUT, Push, 3/8
2	721371	1	ROD, Deflector
3	1931333	6	BOLT, Carriage, 5/16-18 x 3/4
4	721369A	1	BRACKET, Hinge 9GA
5	720154	1	SPRING, Torsion
6	1931277	6	NUT, Hex, Flange Whizlock, 5/16-18
7	721339	1	DEFLECTOR & SUPPORT ASSEMBLY, Chute Riveted
8	720911A	2	PLATE, Rear (38" Only)
9	1732952	2	PULLEY, 5.25 (38" Only)
10	1732555A	1	UPSTOP, "L" 10GA
11	2108202	2	BEARING, Upper
12	1922014	2	NUT, Hex Lock, ESNA Light, 5/8-18, Thin
13	7072440	2	SPACER, Pulley, 1.755" OD, .655" ID, .280" Thick
14	7012491	2	RETAINING RING, Extension, 1-3/4
15	1923683	10	SCREW, Hex, Washer Head, Taptite, 3/8-16 x 3/4
16	1732555A	1	UPSTOP, "L" 10GA (38" Only)
17	1687206	1	HOUSING, 38" (38" Only)
18	1704314	1	FITTING, Grease
19	7072537	1	SHAFT, Spindle, 7.181" Long
20	1731372Z	1	TUBE & PLATE ASSEMBLY, Spindle
21	7024467	4	WASHER, Belleville
22	7091633	2	NUT, Hex 9/16-18
23	1731914	2	BLADE, 38" Mower, 19.49" Long (38" Only)
24	1731917	2	WASHER, Spindle Blade Powdered Metal
25	1736077A	2	COVER, Spindle (38" Only) (CE/Export)
26	1733889A	3	SUPPORT, Spindle Cover (38" Only) (CE/Export)
27	1925003	6	SCREW, Tapitite 1/4-20 x 1/2 (38" Only) (CE/Export)
31	1675044	7	RIVET
32	1736024A	2	GUARD, Belt
33	1736021A	1	GUARD
34	1736022A	1	GUARD, Belt

Not for Reproduction

Footnotes: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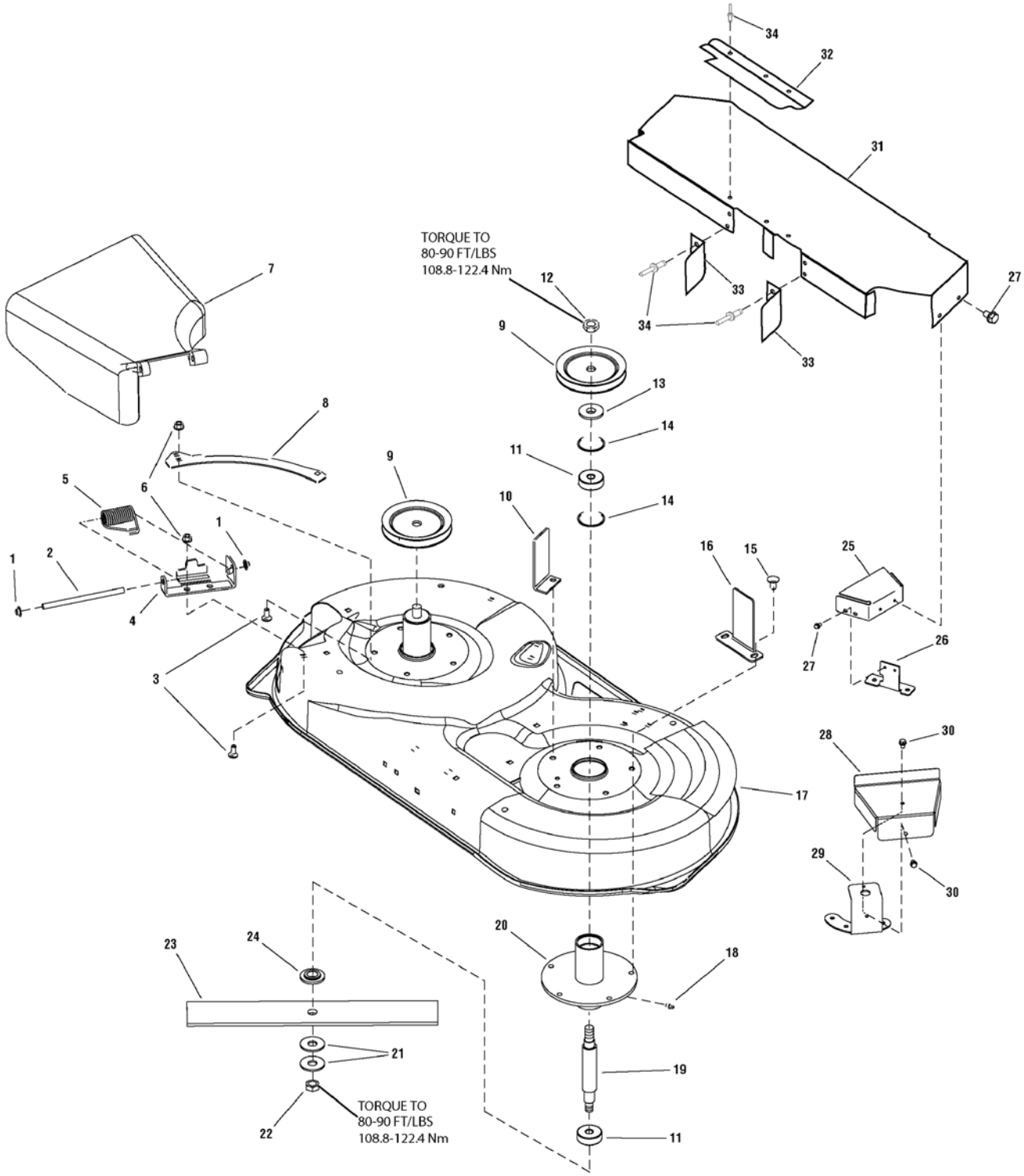
19
TORQUE TO
80-90 FT/LBS
108.8-122.4 Nm
22
11

Item	Part No	Qty	Description
1	1960093	2	NUT, Push, 3/8
2	2721281	1	ROD, Deflector
3	1931333	6	BOLT, Carriage, 5/16-18 x 3/4
4	2721280A	1	BRACKET, Hinge 9GA
5	2720154	1	SPRING, Torsion
6	1931277	6	NUT, Hex, Flange Whizlock, 5/16-18
7	2721251	1	DEFLECTOR & SUPPORT ASSEMBLY, Chute Riveted
8	2720832A	2	PLATE, Rear (38” Only)
8	2721000A	2	PLATE, Rear (42” Only)
9	1732354	2	PULLEY (42” Only)
9	1731378	2	PULLEY (38” Only)
10	1731209A	1	UPSTOP, “L” 10GA
11	2108202	2	BEARING, Upper
12	1960576	2	NUT, Hex Lock, ESNA Light, 5/8-18, Thin
13	7072440	2	SPACER, Pulley, 1.755" OD, .655" ID, .280" Thick
14	7012491	2	RETAINING RING, Extension, 1-3/4
15	1923683	10	SCREW, Hex, Washer Head, Taptite, 3/8-16 x 3/4
16	1732555A	1	UPSTOP, “L” 10GA (38” Only)
17	1730100D	1	HOUSING, 42” (42” Only)
17	1731204D	1	HOUSING, 38” (38” Only)
18	1704314	1	FITTING, Grease
19	7072537	1	SHAFT, Spindle, 7.181" Long
20	1731372A	1	TUBE & PLATE ASSEMBLY, Spindle
21	7024467	4	WASHER, Belleville
22	7091633	2	NUT, Hex 9/16-18
23	1731898	2	BLADE, 42" Mower, 21.16" Long (42” Only)
23	1731914	2	BLADE, 38" Mower, 19.49" Long (38” Only)
24	1731917	2	WASHER, Spindle Blade Powdered Metal

Not for Reproduction

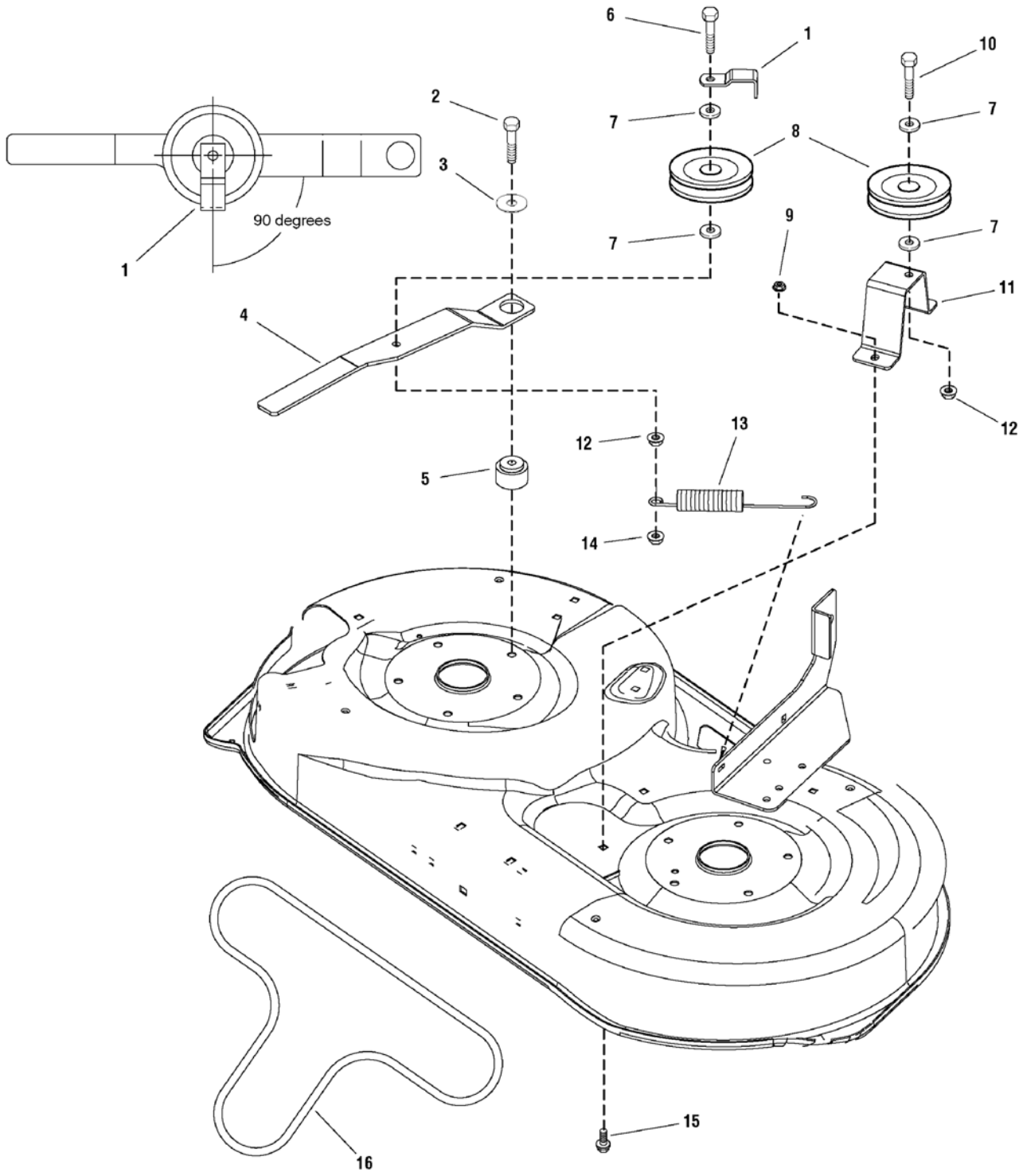
Footnotes:


TORQUE TO
80-90 FT/LBS
108.8-122.4 Nm
TORQUE TO
80-90 FT/LBS
108.8-122.4 Nm

Item	Part No	Qty	Description
1	1960093	2	NUT, Push, 3/8
2	721371	1	ROD, Deflector
3	1931333	6	BOLT, Carriage, 5/16-18 x 3/4
4	721369A	1	BRACKET, Hinge 9GA
5	720154	1	SPRING, Torsion
6	1931277	6	NUT, Hex, Flange Whizlock, 5/16-18
7	721339	1	DEFLECTOR & SUPPORT ASSEMBLY, Chute Riveted
8	720911A	2	PLATE, Rear (38" Only)
8	721083A	2	PLATE, Rear (42" Only)
9	1732952	2	PULLEY, 5.25 (38" Only)
9	1732354	2	PULLEY, 5.50 (42" Only)
9	1734064	2	PULLEY, 7.00 (42" Only) (CE/Export)
10	1731209A	1	UPSTOP, "L" 10GA
11	2108202	2	BEARING, Upper
12	1922014	2	NUT, Hex Lock, ESNA Light, 5/8-18, Thin
13	7072440	2	SPACER, Pulley, 1.755" OD, .655" ID, .280" Thick
14	7012491	2	RETAINING RING, Extension, 1-3/4
15	1923683	10	SCREW, Hex, Washer Head, Taptite, 3/8-16 x 3/4
16	1732555A	1	UPSTOP, "L" 10GA (38" Only)
17	1687207	1	HOUSING, 42" (42" Only)
17	1687206	1	HOUSING, 38" (38" Only)
18	1704314	1	FITTING, Grease
19	7072537	1	SHAFT, Spindle, 7.181" Long
20	1731372Z	1	TUBE & PLATE ASSEMBLY, Spindle
21	7024467	4	WASHER, Belleville
22	7091633	2	NUT, Hex 9/16-18
23	1731898A	2	BLADE, 42" Mower, 21.16" Long (42" Only)
23	1731914	2	BLADE, 38" Mower, 19.49" Long (38" Only)
24	1731917	2	WASHER, Spindle Blade Powdered Metal
25	1733888A	2	COVER, Spindle (38" Only) (CE/Export)
26	1733889A	3	SUPPORT, Spindle Cover (38" Only) (CE/Export)
27	1925003	6	SCREW, Tapitite 1/4-20 x 1/2 (38" Only) (CE/Export)
28	1734035A	2	COVER, Pulley (42" Only) (CE/Export)
29	1734039A	2	SCREW, Taptite 5/16-20 x 1/2 (42" Only) (CE/Export)
30	1924856	4	LOCKWASHER, Interior Tooth 5/8 (42" Only) (CE/Export)
31	1736021A	1	GUARD, Pulley (38" - France Only)
32	1736022A	1	GUARD, Belt (38" - France Only)
33	1736024A	2	GUARD, Belt (38" - France Only)
34	1675044	7	RIVET, Pop (38" - France Only)

Not for Reproduction

Footnotes: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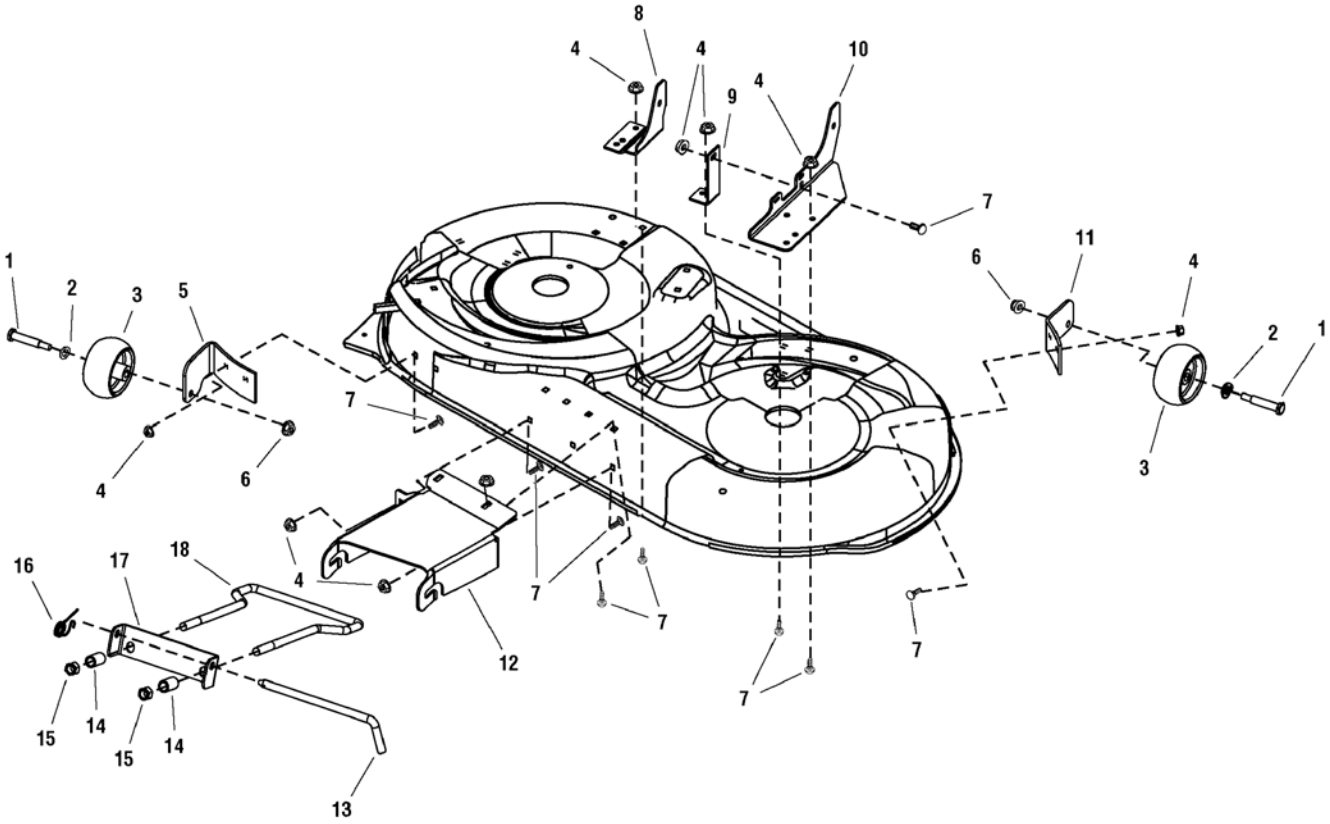
Item	Part No	Qty	Description
1	1677135A	1	GUARD, Spring (Used on Kevlar Belts)
1	1732884A	1	GUARD, Spring (Used on A-Wedge Aramid Belts)
2	2860361	1	CAPSCREW, Hex Washer Head, Taptite, 3/8-16 x 2
3	1924356	1	WASHER, Plain, 13/32 x 1-1/2 x 1/8
4	1731944A	1	ARM
5	1729007	1	SPACER, 0.387 ID x 1-1/2 OD x 1.04 LG Powdered Metal
6	1922130	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/4
7	1922755	4	WASHER, 3/8
8	7018574	2	IDLER, Flat
9	1931277	2	NUT, Hex, Flange Whizlock, 5/16-18
10	1921971	1	CAPSCREW, Hex Head, 3/8-16 X 1-3/4
11	1731911A	1	SUPPORT, Idler
12	1931211	2	NUT, Whizlock, 3/8-16
13	1731311	1	SPRING, Extension 07.75 LG Black
14	1930645	1	NUT, 3/8-16, Hex Flange MAC Locking Large, Black
15	1931333	2	BOLT, Carriage, 5/16-18 x 3/4
16	1732204	1	V-BELT, 91.10 LG Kevlar (Used on 38" Domestic Models)
16	1732205	1	V-BELT, 94.45 LG Kevlar (Used on 42" Domestic Models)
16	1733217	1	V-BELT, 91.10 LG A-Wedge Aramid (Used on 38" CE/Export Models)
16	1732955	1	V-BELT, 94.45 LG A-Wedge Aramid (Used on 42" CE/Export Models)

Not for Reproduction

Footnotes:

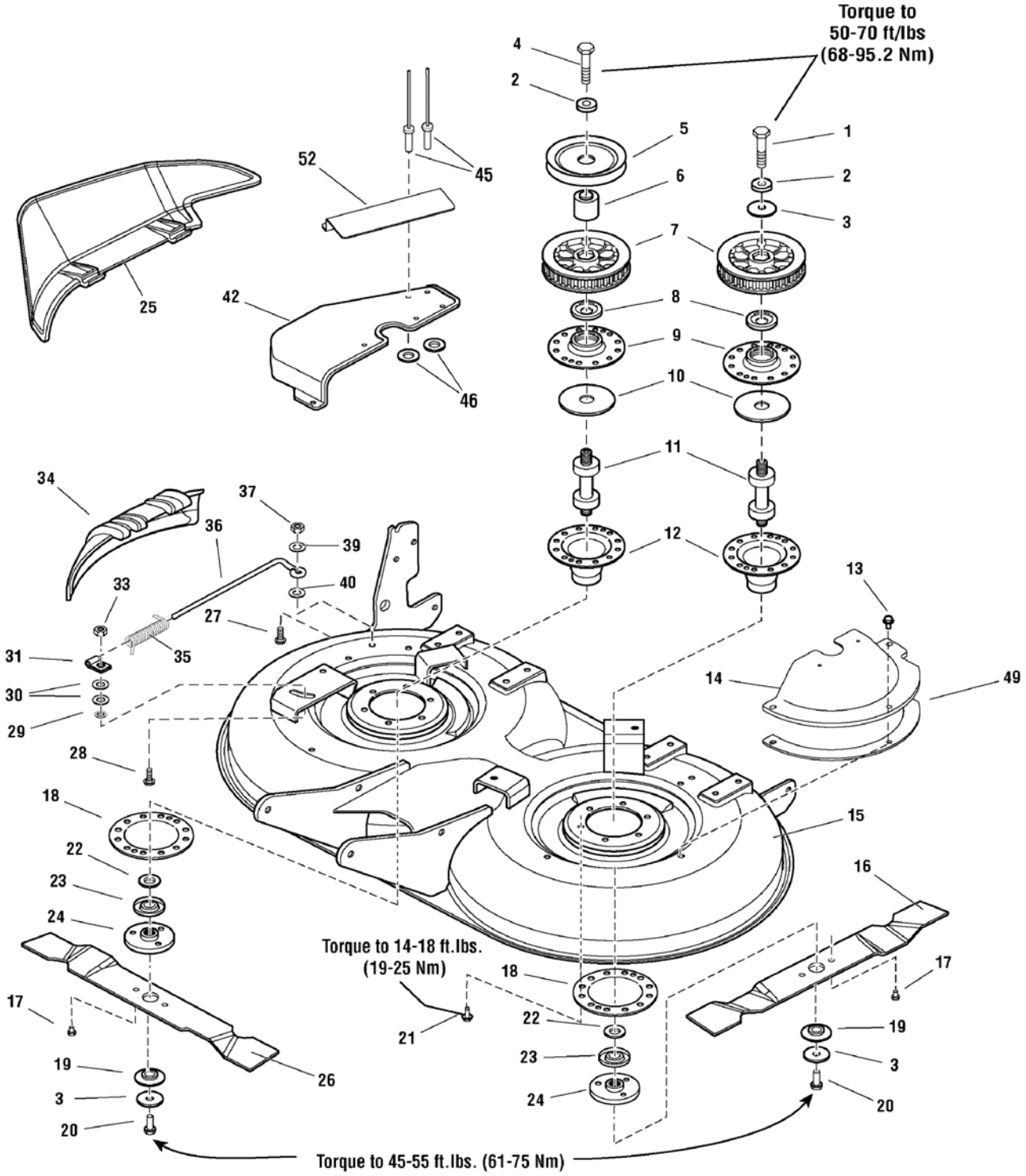
38" & 42" Mower Deck - Height Adjustment & Roller Bar Group



Item	Part No	Qty	Description
1	2108765	2	BOLT, Rear Wheel (42" Only)
2	1960170	2	WASHER, 1/2 (42" Only)
3	1714760	2	WHEEL, Gauge (42" Only)
4	1931277	11	NUT, Hex, Flange Whizlock, 5/16-18 (38" Only)
4	1931277	13	NUT, Hex, Flange Whizlock, 5/16-18 (42" Only)
5	1731402A	1	SUPPORT, Gauge Wheel RH 7 GA (42" Only)
6	1960687	2	NUT, Hex Flange, 3/8-16 ESNA (42" Only)
7	1931333	11	BOLT, Carriage, 5/16-18 x 3/4 (38" Only)
7	1931333	13	BOLT, Carriage, 5/16-18 x 3/4 (42" Only)
8	1730072D	1	SUPPORT, Mower RH
9	1730201D	1	BRACE, Mower Support (38" Only)
10	1730071D	1	SUPPORT, Mower LH
11	1731403A	1	SUPPORT, Gauge Wheel LH 7 GA (42" Only)
12	1731967D	1	HITCH, Front 38" Mower
12	1731966D	1	HITCH, Front 42" Mower
13	1731414	1	PIN, Hitch
14	1679166	2	SPACER, .532 ID x 3/4 OD x 1-1/4 LG Yellow
15	1960379	2	NUT, ESNA, Lock, 1/2-13 (Thin)
16	2176012	1	CLIP, Pin, Safety
17	1730221A	1	HANGER, Front Mower
18	1730097	1	ROD, Bail Mowers Yellow

Not for Reproduction

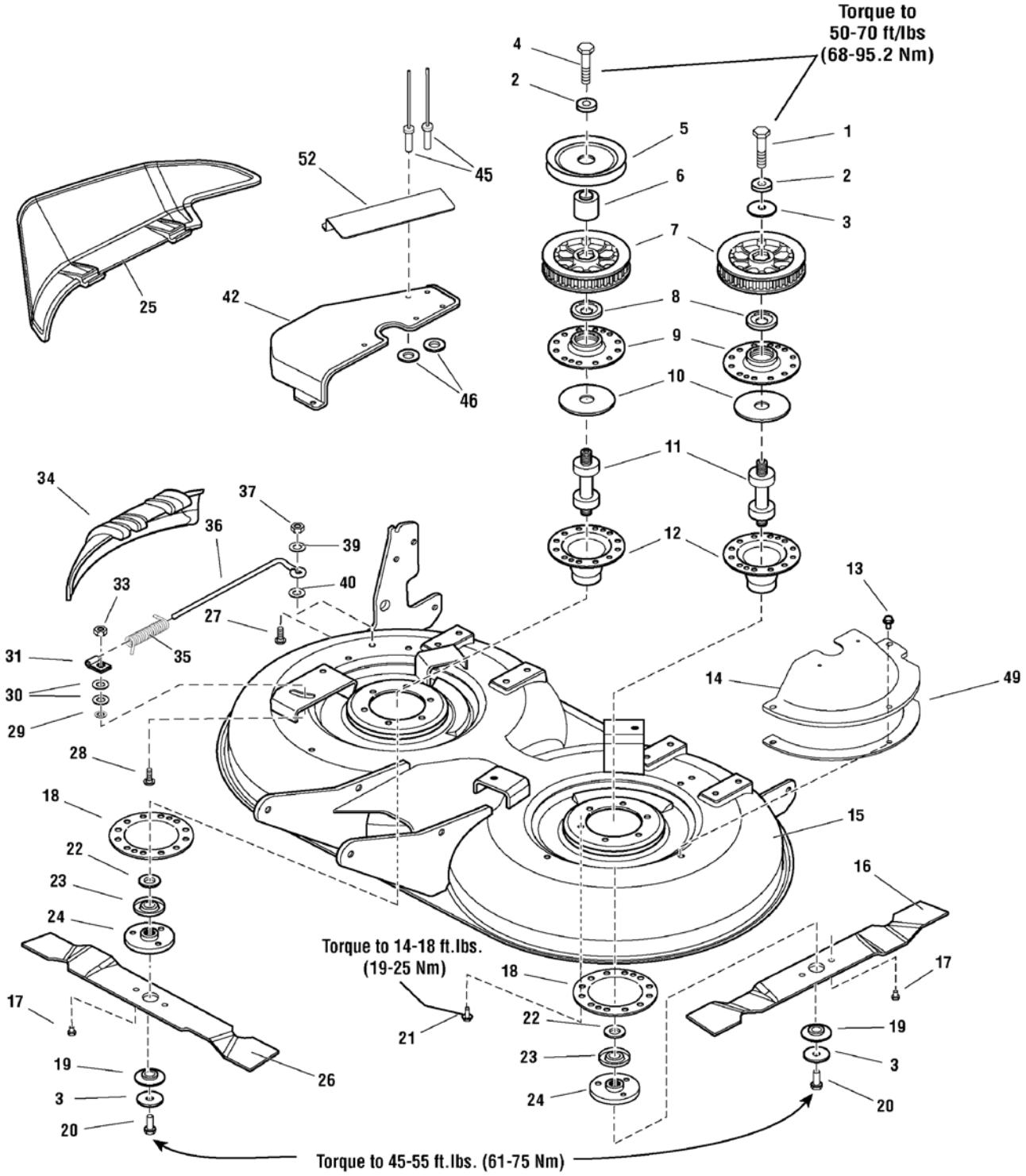
Footnotes:


Torque to
50-70 ft/lbs
(68-95.2 Nm)
Torque to 14-18 ft.lbs.
(19-25 Nm)
Torque to 45-55 ft.lbs. (61-75 Nm)

Item	Part No	Qty	Description
1	1930584	1	CAPSCREW, Hex Head, 7/16-14 x 2-3/4 G8
2	1933263	2	WASHER, 7/16
3	1656916	4	WASHER, Spring
4	1930585	1	CAPSCREW, Hex Head, 7/16-14 x 3-1/2
5	1732123	1	PULLEY, Drive 6"
6	1732051	1	HUB
7	1687229	2	SPROCKET & FLANGE ASSEMBLY, w/Screws, 38 Tooth
8	1657969	2	SHIELD, Bearing Upper, Arbor
9	1655729A	2	HOUSING, Arbor Top
10	1707335	2	GASKET, Foam Poly
11	1722396	2	ARBOR SHAFT & BEARINGS ASSEMBLY
12	1703273A	2	HOUSING, Arbor Bottom with Lube Fitting
13	1664847	3	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 3/4
14	1724601	1	COVER, Arbor, LH
15	1687175	1	HOUSING ASSEMBLY, 40", Red
16	1719624A	1	BLADE, Mower, LH
17	1722258	2	PIN, Blade
18	1677274A	2	ADAPTOR, Arbor
19	1722257	2	WASHER, Spline
20	2827120	2	CAPSCREW, Hex Head, 7/16-14 x 2-1/4 G8
21	1960373	12	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1
22	1700230	2	WASHER, Shim
23	1700229	2	SHIELD, Arbor Bearing, Lower
24	1655777	2	ADAPTER, Blade
25	1723453	1	DEFLECTOR, Discharge
26	1719623A	1	BLADE, Mower, RH
27	1931335	1	CARRIAGE BOLT, 5/16-18 x 1
28	1931318	1	CARRIAGE BOLT, 1/4-20 x 7/8
29	1960518	1	NUT, Push
30	1960353	2	WASHER, 1/4
31	1704873	1	CLAMP
33	1920397	1	NUT, Hex 1/4-20, ESNA
34	1719597	1	DOOR, Mulching, Black Plastic
35	7101082	1	SPRING, Torsion
36	1719617	1	ROD, Pivot
37	1919438	1	NUT, Hex 5/16-18, ESNA
39	1919381	1	WASHER, 5/16
40	1933988	1	NUT, Push
42	1732085	1	COVER, Arbor

Not for Reproduction

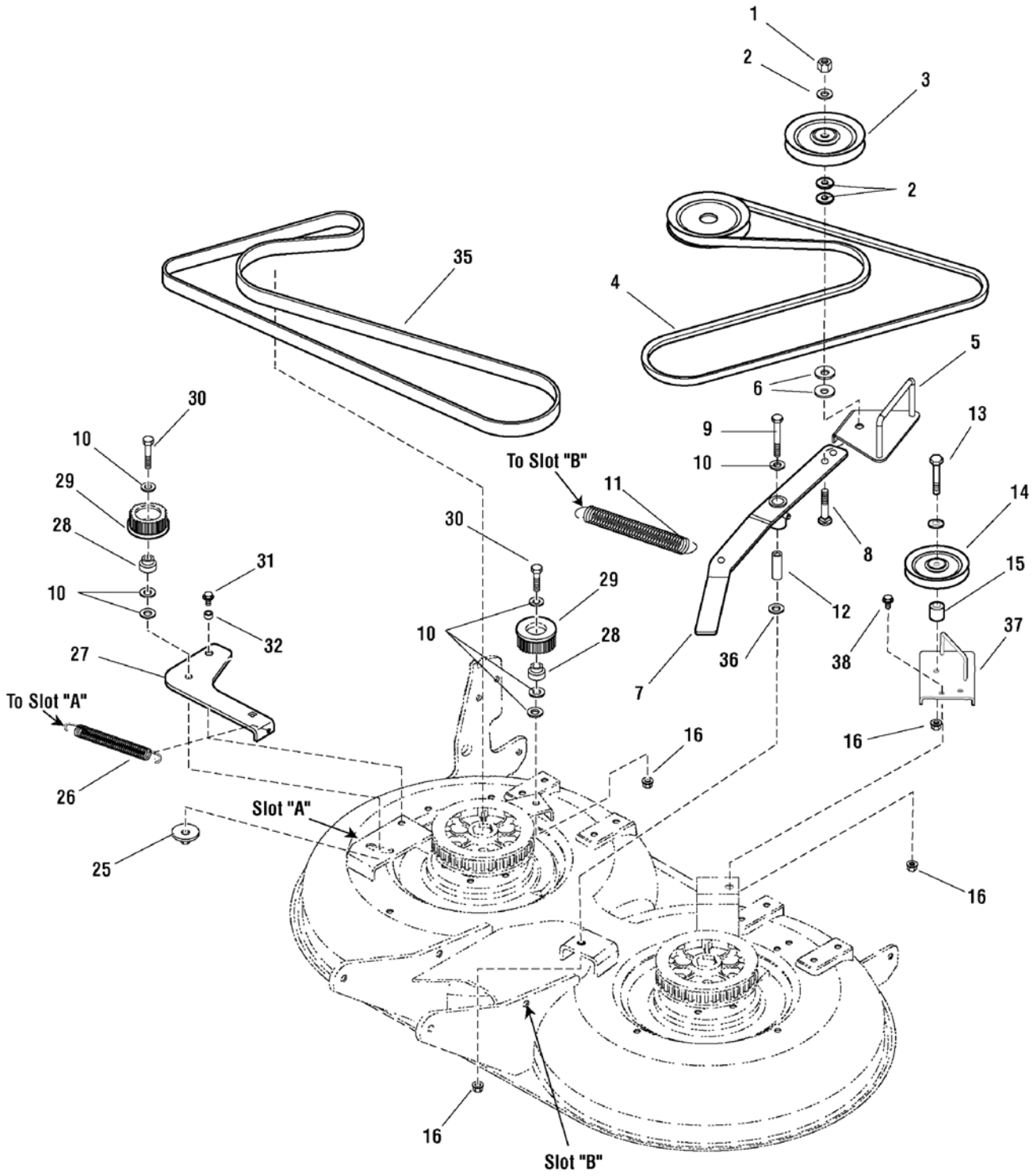
Footnotes:


Torque to
50-70 ft/lbs
(68-95.2 Nm)
Torque to 14-18 ft.lbs.
(19-25 Nm)
Torque to 45-55 ft.lbs. (61-75 Nm)

Item	Part No	Qty	Description
45	1675044	2	RIVIT, Pop
46	1960096	2	WASHER, 3/16 x 3/4 x 1/16
49	1732960	1	SHIM-Cover LH 7GA 40" Mower
52	1735702	1	GUARD, Pulley

Not for Reproduction

Footnotes: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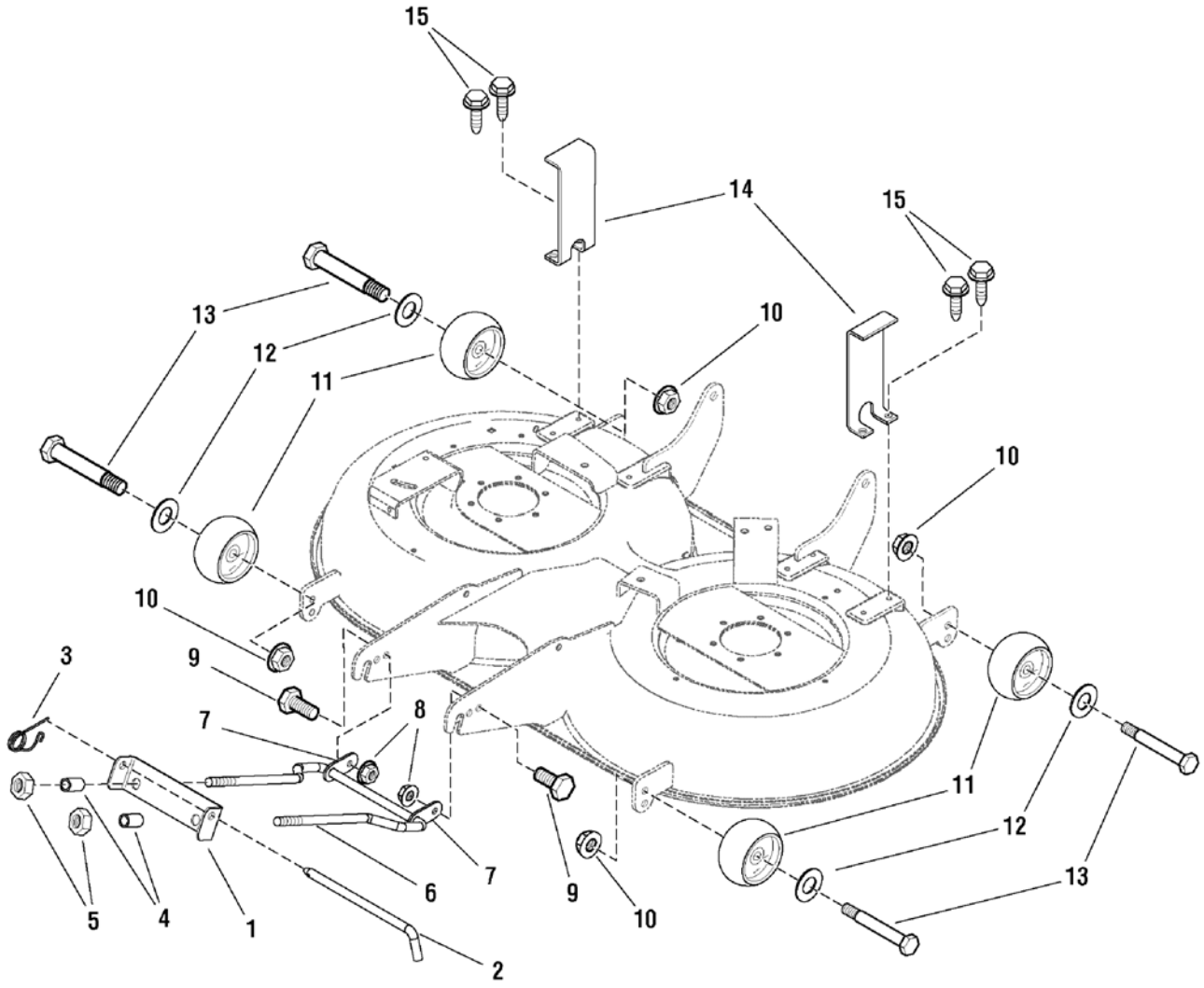
Slot "B"

Item	Part No	Qty	Description
1	1919439	1	NUT, Hex Lock Esna Light, 3/8-16
2	1924940	6	WASHER, 3/8
3	1725408	1	PULLEY, Idler
4	1721532	1	V-BELT, Mower Drive (82.0 EL, HA Sect.)
5	1722175A	1	BELT GUIDE ASSY
6	1960534	2	WASHER
7	1724835A	1	IDLER ASSY
8	1931355	1	BOLT, Carriage, 3/8-16 x 3
9	1960614	1	CAPSCREW, Hex, 3/8-16 x 3
10	1922755	5	WASHER
11	1715435	1	SPRING, Extension
12	1657242	1	SPACER,
13	1922130	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/4
14	1723952	1	PULLEY
15	1667812	1	SPACER
16	1928352	5	NUT, Hex Flange Whiz Lock, Large, 3/8-16
25	1721425	1	WASHER & NUT ASSEMBLY, 3/8 x 1-1/2
26	1674671	1	SPRING, Extension
27	1726387A	1	ARM, Idler
28	1719221	2	HUB, Pulley
29	1731892	2	PULLEY, Idler
30	1960746	2	BOLT, Hex Flange 3/8-16 x 2
31	1930601	1	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1/2
32	1666697	1	SPACER
35	1724625	1	BELT, Timing, 38 Tooth, Arbor Drive
36	1933263	1	SPACER
37	1735248A	1	PLATE ASSY, Idler
38	1921965	2	CAPSECREW, 3/8-16 x 3/4

Not for Reproduction

Footnotes: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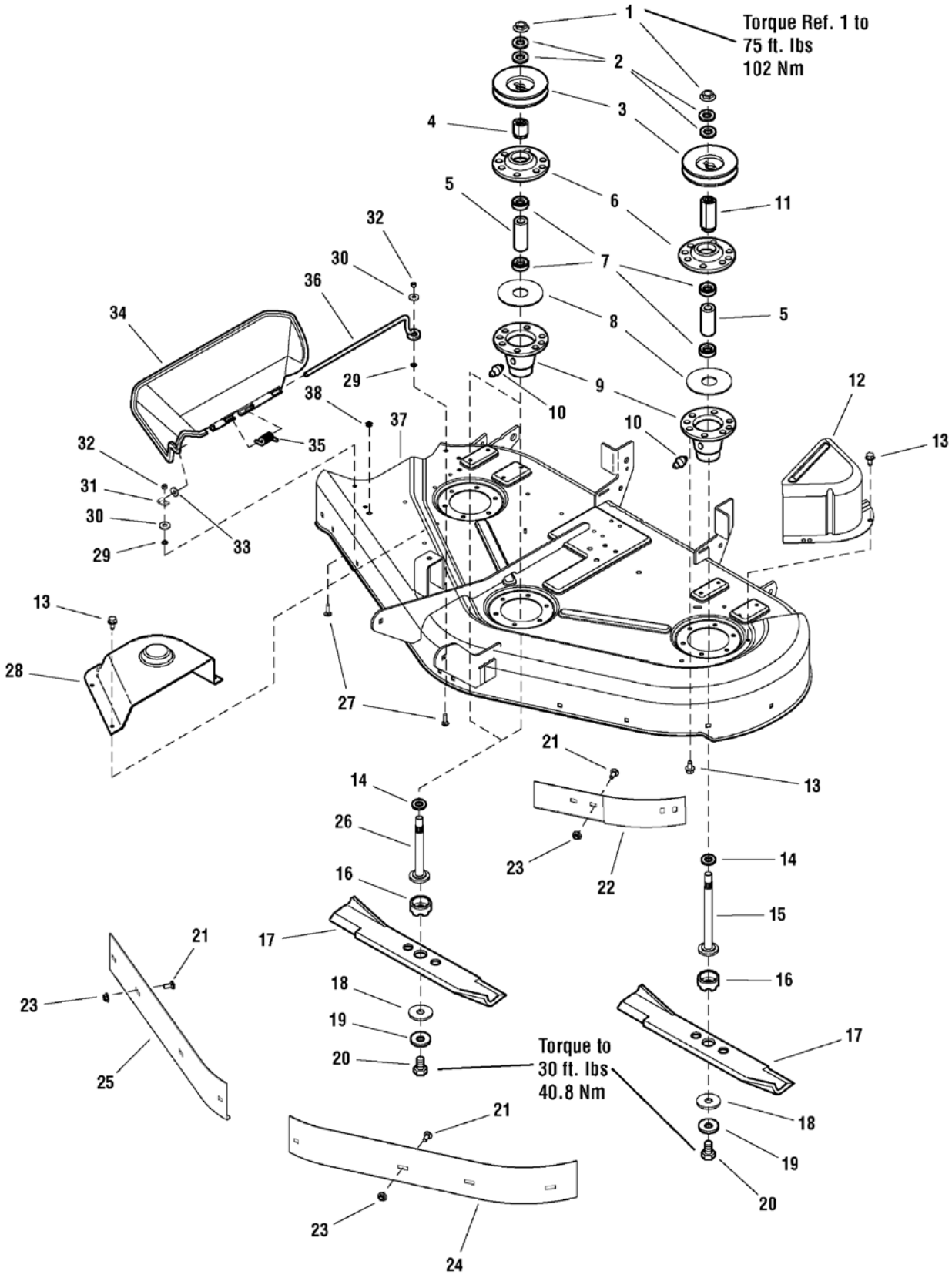
Item	Part No	Qty	Description
1	1730221A	1	HANGER, Front
2	1731414	1	PIN, Hitch
3	2176012	1	RETAINER, Pin Spring
4	1679166	2	SPACER
5	1960379	2	NUT, Hex Lock ESNA Light, 1/2-13 ,Thin
6	1730097	1	ROD, Bail
7	1731899A	2	PLATE, Pivot Lock
8	1931277	2	NUT, Hex Flange 5/16-18, Whiz Lock
9	1930591	2	SCREW, Hex Flange 5/16-18 x 3/4
10	1960687	4	NUT, Hex Flange ESNA 3/8-16
11	1714760	4	WHEEL
12	1960170	4	WASHER, Flat 3/8
13	2108765	4	BOLT, Wheel 3/8-16 x 2.781
14	1732010A	2	UPSTOP
15	1664847	4	SCREW, Taptite 5/16-18 x 3/4

Not for Reproduction

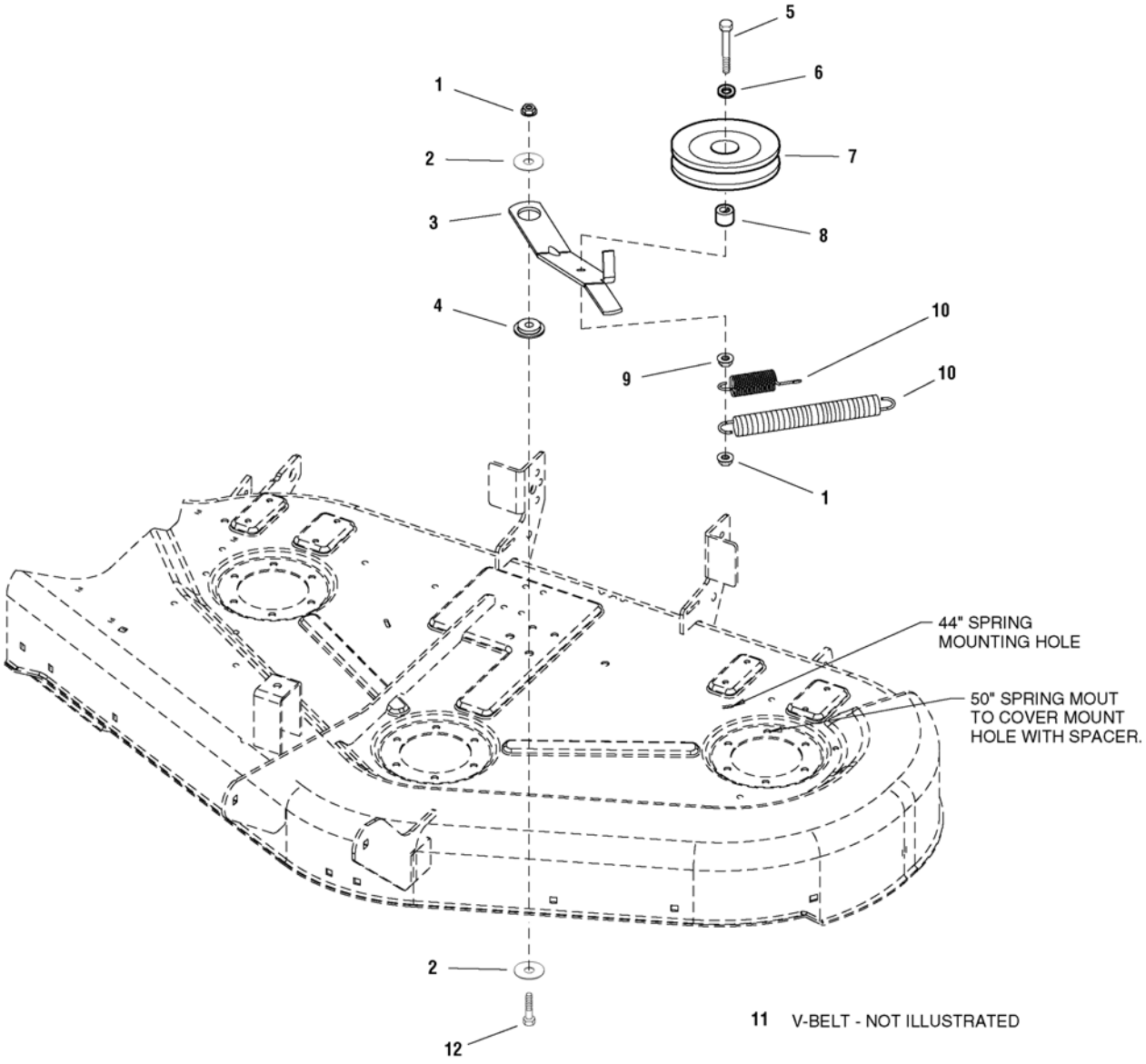
Footnotes:


Torque Ref. 1 to
75 ft. lbs
102 Nm
Torque to
30 ft. lbs
40.8 Nm

Item	Part No	Qty	Description
1	1714419	3	NUT, Hex, Flange, 9/16-8
2	1713675	6	WASHER, Belleville
3	1713098	3	PULLEY, RH Arbor & LH Arbor, 4-1/4
4	1713613	2	HUB, Pulley, RH (Middle)
5	1713204	3	SPACER
6	1713199A	3	COVER, Arbor Housing
7	1705897	6	BEARING
8	1707335	3	GASKET, Foam
9	1713338A	3	HOUSING, Arbor Bottom, w/Lube Fitting
10	1704314	1	FITTING, Grease
11	1713616	1	HUB, Adapter, LH
12	1720560A	1	COVER, Arbor
13	1664847	29	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
14	1713619	3	WASHER
15	1713612	1	SHAFT, Arbor
16	1713196	3	SHIELD, Grass, Lower
17	1704100	3	BLADE, 44”
18	1713089	3	WASHER, Hex
19	1656916	3	WASHER, Spring
20	2823471	3	CAPSCREW, Hex Head, 7/16-14 x 1-1/4
21	1931333	2	BOLT, Carriage, 5/16-18 x 3/4
21	1931333	8	BOLT, Carriage, 5/16-18 x 3/4 (CE Only)
22	1724538A	1	BAFFLE, Anti-Blowout
23	1931277	2	NUT, Hex, Flange Whizlock, 5/16-18
23	1931277	8	NUT, Hex, Flange Whizlock, 5/16-18
24	1716879A	1	BAFFLE, Blowout LH, 44” (CE Only)
25	1731990A	1	BAFFLE, Blowout RH, 44” (CE Only)
26	1713609	2	SHAFT, Arbor, RH
27	1960698	2	CARRIAGE BOLT, 1/4-20 x 1, Black
28	1715673	1	COVER, Arbor, RH
29	1960518	2	NUT, Push On
30	1960353	2	WASHER, Plain, 1/4 (6 Total for Export)
31	1704873	1	CLAMP
32	1920397	2	NUT, Hex Lock, ESNA, 1/4-20
33	1919326	1	WASHER, Flat, 5/16
34	1705449	1	DEFLECTOR, Plastic
35	1723938	1	SPRING
36	1706709A	1	ROD, Deflector, Front
37	1729597D	1	HOUSING ASSEMBLY, 44” Mower Frame Mount
38	1705115	1	PLUG, Plastic (Not Shown)

Not for Reproduction

Footnotes: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44" SPRING
MOUNTING HOLE
50" SPRING MOUT
TO COVER MOUNT
HOLE WITH SPACER.
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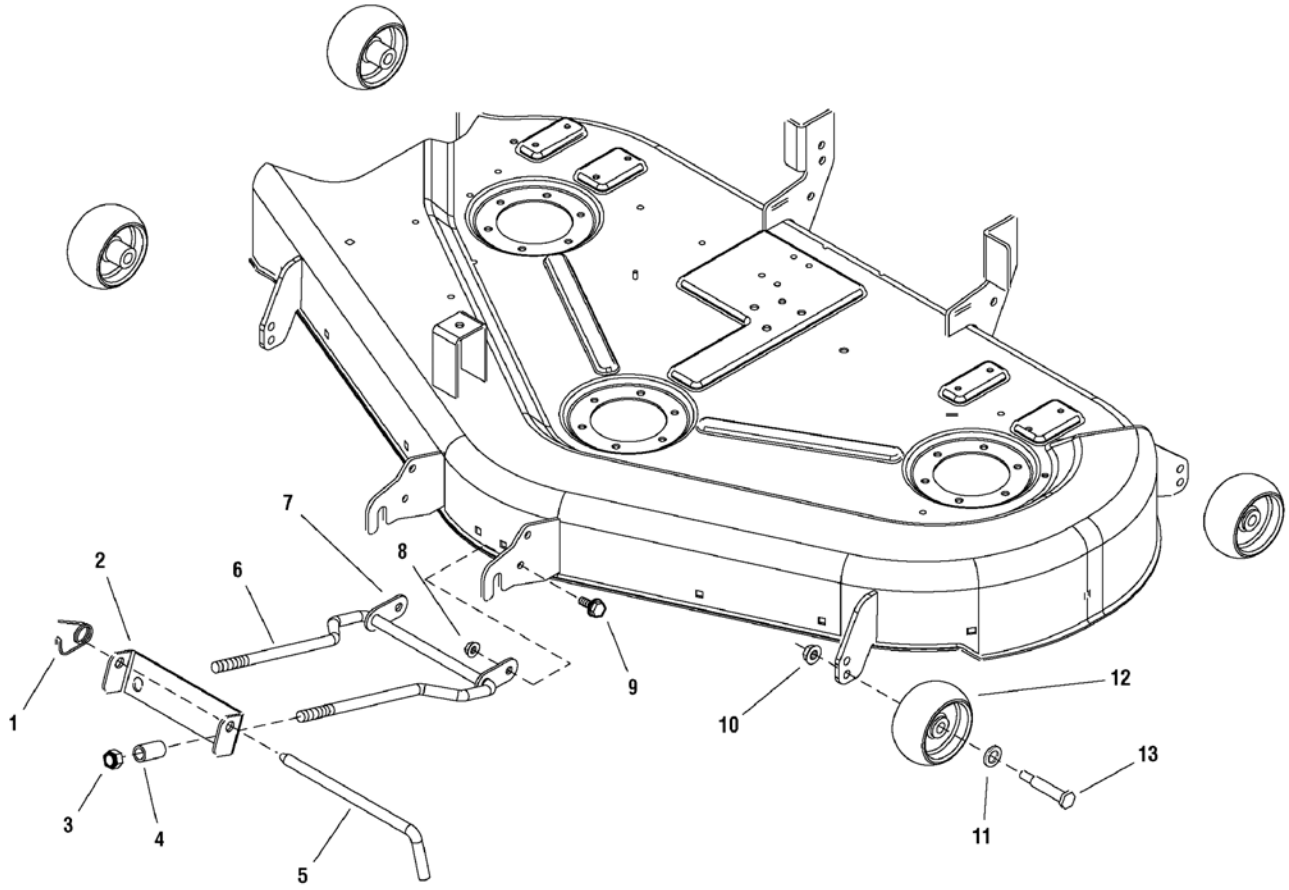
11 V-BELT - NOT ILLUSTRATED

Item	Part No	Qty	Description
1	1960339	2	NUT, Hex Flange Center Locking, 3/8-16
2	1924356	2	WASHER, Plain, 13/32 x 1-1/2 x 1/8
3	1730090A	1	ARM, Idler 7GA
4	1714255	1	SPACER
5	1921972	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/2
6	1924940	1	WASHER, 3/8
7	2171247	1	PULLEY ASSEMBLY
8	1667812	1	SPACER
9	1931211	1	NUT, Whizlock, 3/8-16
10	1656936	1	SPRING, Extension, Idler Arm (44” Mower Deck)
10	1715435	1	SPRING, Extension, Idler Arm (50” Mower Deck)
11	1729627	1	V BELT, Arbor Drive, 44”
11	1732409	1	V BELT, Arbor Drive, 44” (CE Only)
11	1703466	1	V-BELT, Arbor Drive, 50”
11	1732957	1	V-BELT, Arbor Drive, 50” Deck, 126.14" LG HA used on 2690580
12	1922605	1	CAPSCREW, Hex Head, 3/8-16 x 1-1/4, G8

Not for Reproduction

Footnotes: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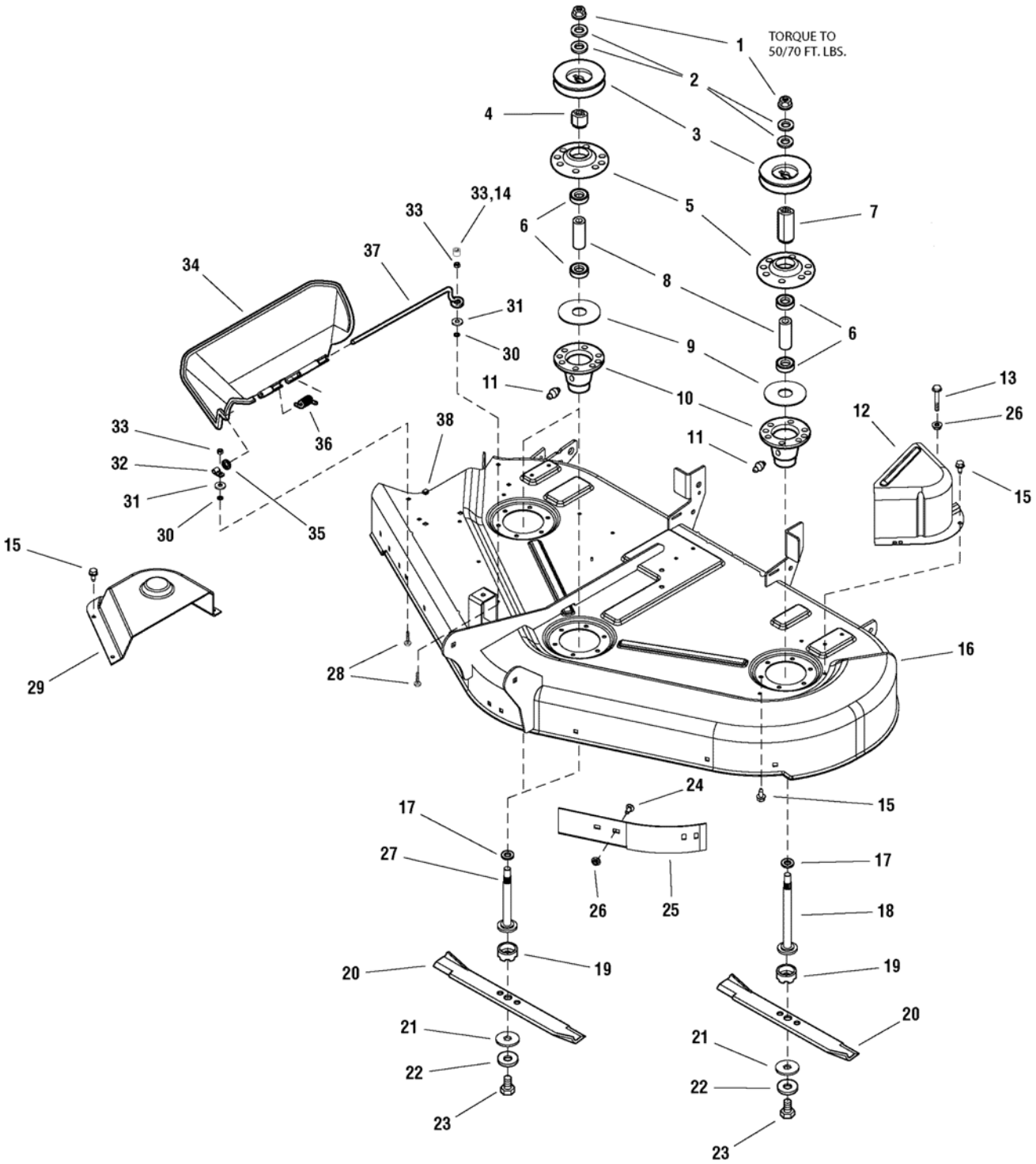
Item	Part No	Qty	Description
1	2176012	1	CLIP, Pin, Safety
2	1730221A	1	HANGER, Front Mower
3	1960379	2	NUT, ESNA, Lock, 1/2-13 (Thin)
4	1679166	2	SPACER
5	1731414	1	PIN, Hitch
6	1730097	1	ROD, Bail Mowers Yellow
7	1731899A	2	PLATE, PIVOT Lock 10 GA
8	1931277	2	NUT, Hex, Flange Whizlock, 5/16-18
9	1930591	2	CAPSCREW, Hex Head, Flange Whiz Lock, 5/16-18 x 3/4
10	1960687	4	NUT, Hex Flange, 3/8-16 ESNA
11	1960170	4	WASHER, 1/2
12	1714760	4	WHEEL, Gauge
13	2108765	4	BOLT, Rear Wheel

Not for Reproduction

Footnotes:


TORQUE TO
50/70 FT. LBS.
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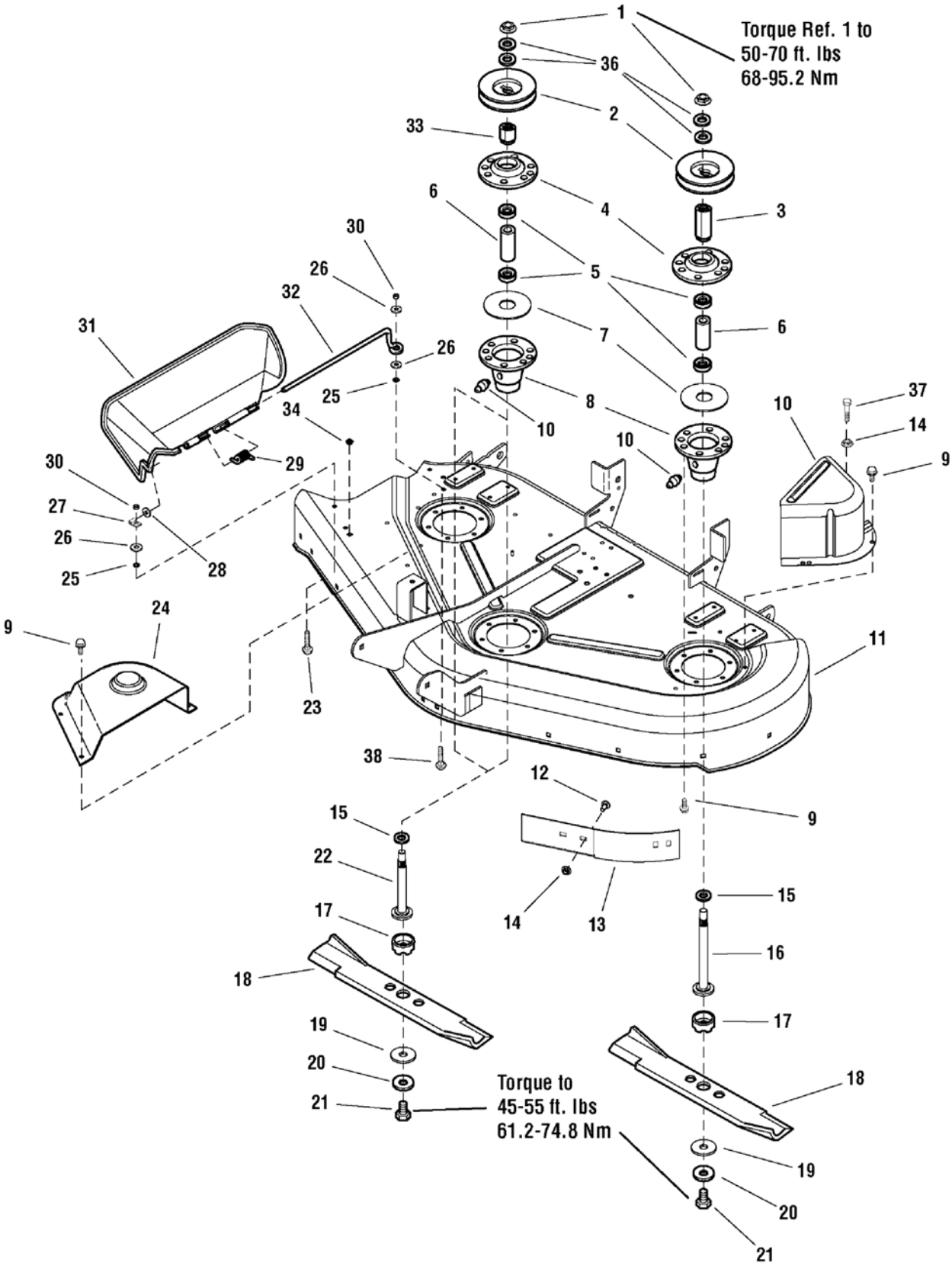
Item	Part No	Qty	Description
1	1714419	3	NUT, Hex, Flange, 9/16-8
2	1713675	6	WASHER, Belleville
3	1713161	3	PULLEY, RH Arbor & LH Arbor, 4-1/2
4	1713613	2	HUB, Pulley, RH
5	1713199A	3	COVER, Arbor Housing
6	1705897	6	BEARING
7	1713616	1	HUB, Adapter, LH
8	1713204	3	SPACER
9	1707335	3	GASKET, Foam
10	1713338A	3	HOUSING, Arbor Bottom, w/Lube Fitting
11	1704314	1	FITTING, Grease
12	1720560A	1	COVER, Arbor
13	1960730	1	CAPSCREW, Hex Head, Serrated Flange Taptite, 5/16-18 x 2 G5
14	1916622	1	NUT, 1/4-20
15	1664847	26	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
16	1728998D	1	HOUSING ASSEMBLY, 50” Frame Hung
17	1713619	3	WASHER
18	1713612	1	SHAFT, Arbor
19	1713196	3	SHIELD, Grass, Lower
20	1726453	3	BLADE, 18-1/8, 50” Deck (Was 1708229)
21	1713089	3	WASHER, Hex
22	1656916	3	WASHER, Spring
23	2823471	3	CAPSCREW, Hex Head, 7/16-14 x 1-1/4
24	1931333	2	BOLT, Carriage, 5/16-18 x 3/4
25	1724538A	1	BAFFLE, Anti-Blowout
26	1931277	3	NUT, Hex, Flange Whizlock, 5/16-18
27	1713609	2	SHAFT, Arbor, RH
28	1960698	2	CARRIAGE BOLT, 1/4-20 x 1, Black
29	1715673	1	COVER, Arbor, RH
30	1960518	2	NUT, Push On
31	1960353	2	WASHER, Plain, 1/4 (6 Total for Export)
32	1704873	1	CLAMP
33	1920397	2	NUT, Hex Lock, ESNA, 1/4-20
34	1705449	1	DEFLECTOR, Plastic
35	1919326	1	WASHER, Flat, 5/16
36	1723938	1	SPRING
37	1706709A	1	ROD, Deflector, Front
38	1705115	1	PLUG, Plastic

Not for Reproduction

Footnotes:


Torque Ref. 1 to
50-70 ft. lbs
68-95.2 Nm
Torque to
45-55 ft. lbs
61.2-74.8 Nm

Item	Part No	Qty	Description
1	1714419	3	NUT, Hex Flange 9/16-18
2	1732951	3	PULLEY
3	1713616	1	HUB
4	1713199A	3	HOUSING, Arbor Top
5	1705897	6	BEARING, Ball 11/16 x 9/16 x 15/32
6	1732543	3	SPACER, Powdered Metal
7	1707335	3	GASKET
8	1713338A	3	HOUSING, Arbor Bottom w/Lube Fitting
9	1664847	26	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4
10	1720560A	1	COVER, Arbor
11	1728998D	1	HOUSING ASSEMBLY, 50" (Red)
12	1931333	2	CARRIAGE BOLT, 5/16-18 x 3/4 G5
13	1724538A	1	BAFFLE, Blowout, Short
14	1931277	3	NUT, Hex Flange 5/16-18, Whiz Lock Small
15	1713619	3	WASHER, Cup
16	1713612	1	SHAFT, Arbor
17	1713196	3	SHIELD, Grass Lower Arbor, Heat Treated
18	1726453	3	BLADE, Mower 18.12" LG (Was 1708229)
19	1713089	3	WASHER, Hex 11/16 x 2
20	1656916	3	WASHER, Spring
21	2823471	3	CAPSCREW, Hex Head 7/16-14 x 1-1/4 G8
22	1713609	2	SHAFT, Arbor
23	1960698	1	CARRIAGE BOLT, 1/4-20 x 1 G5
24	1715673	1	COVER, Arbor
25	1960518	2	NUT, Push for 1/4 Diameter Thread
26	1960353	4	WASHER, 1/4
27	1704873	1	CLAMP, Wire
28	1919326	1	WASHER, 5/16
29	7101082	1	SPRING, Torsion, Chute
30	1920397	2	NUT, Hex Lock ESNA Light 1/4-20
31	1705449	1	DEFLECTOR
32	1706709	1	ROD, Deflector
33	1713613	2	HUB
34	1705115	1	PLUG
36	1713675	6	WASHER, Bellville
37	1960730	1	SCREW, Hex Head Serange Flange Taptite 5/16-18 x 2
38	1960633	1	CARRIAGE BOLT, 1/4-20 x 1-1/2 G5

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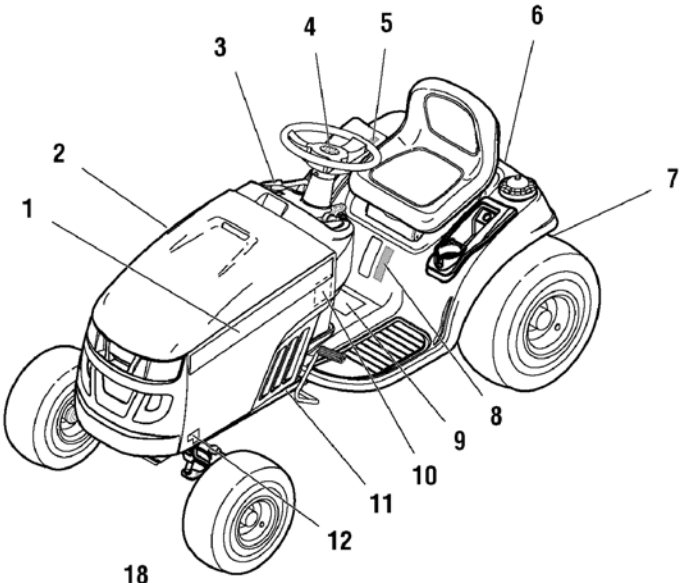
Footnotes:


1
2
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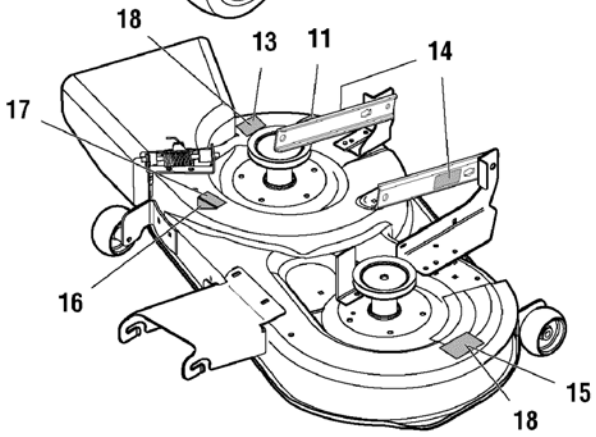
12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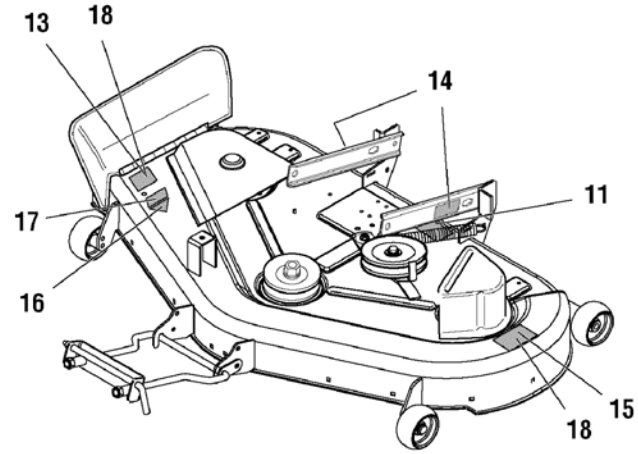

11
13
14
15
16
17
18
18

3

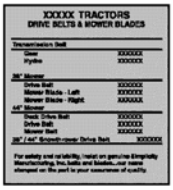
7

BRAKE
DANGER
Operating on slopes can be dangerous.
DANGER
Rotating blades cut off arms and legs.
WARNING
Avoid serious injury or death.

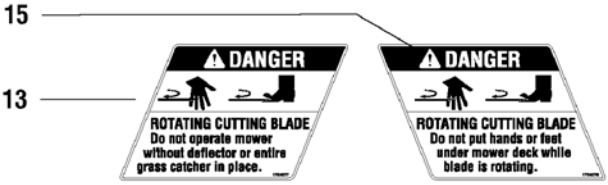
9

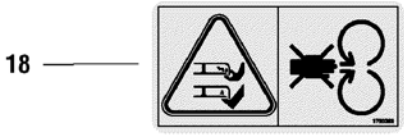
5

8


10
XXXXX TRACTORS
DRIVE BELTS & MOWER BLADES

14
CAUTION
Pinch Point
When installing or removing the mower deck, do not place hands between mower lift linkage and frame rail.


15
13
DANGER
ROTATING CUTTING BLADE
Do not operate mower without deflector or entire grass catcher in place.
DANGER
ROTATING CUTTING BLADE
Do not put hands or feet under mower deck while blade is rotating.


18

Item	Part No	Qty	Description
1	1731392	1	DECAL, Snapper, LH Hood Stripe
1	7102192	1	DECAL, Snapper, LH Hood Stripe (Model 2690841 Only)
1	1751632	2	DECAL, Snapper Turtle, Hood (Model 2691046 Only)
2	1731393	1	DECAL, Snapper, RH Hood Stripe
2	7102191	1	DECAL, Snapper, RH Hood Stripe (Model 2690841 Only)
3	1722806	1	DECAL, Ignition Switch Symbol, White/Black
4	1731419	1	DECAL, Steering Wheel Icon
4	1736872	1	DECAL, Steering Wheel Icon (Model 2690841 Only)
4	1739085	1	DECAL, Steering Wheel Icon (Model 2691046 Only)
5	1730264	1	DECAL, Height of Cut Not Used on 40" Mower
6	1731955	1	DECAL, Snapper Rear Stripe, Silver/ 8.5LG
6	7102196	1	DECAL, Snapper Rear (Model 2690841 Only)
6	7104148	1	DECAL, Logo, 7.88" (Model 2691046 Only)
7	1730202	1	DECAL, Transmission Tow/ Release Lever
8	1730172	1	DECAL, Fuel Level
9	1730170	1	DECAL, Tunnel
9	1723175	1	DECAL, Safety Instructions (CE/Export)
9	1734027	1	DECAL, Tunnel (France Models Only)
9	1734027	1	DECAL, Safety Instructions (Used only on ACS models)(CE/Export)
9	1750191	1	DECAL, Tunnel (Model 2691046 Only)
10	1733250	1	DECAL, Belts,Blades (France Models Only)
10	1733251	1	DECAL, Belts, Blades
11	--	1	* DECAL, ID Plate
12	1731927	1	DECAL, LT200 18.5HP
12	1731928	1	DECAL, LT200 20HP
12	1731929	1	DECAL, LT200 22HP
12	1753432YP	2	DECAL, Model, ELT19546
13	1704277	1	DECAL, Danger, Chute in Place Not Used on 40" Mower
13	5102457	1	DECAL, Danger, Discharge
14	1732070	1	DECAL, Pinch Point Not Used on 40" Mower
15	1704276	1	DECAL, Danger, Hand Under Deck Not Used on 40" Mower
16	--	1	* DECAL, OPEI
17	1722787	1	DECAL, 38"
17	1731924	1	DECAL, 42"
17	1722789	1	DECAL, 44"
17	1751641	1	DECAL, 46"
17	1722790	1	DECAL, 50"
18	1720389	1	DECAL, Hand Under Deck (CE/Export)
18	5102420	2	DECAL, Danger, Mower Deck

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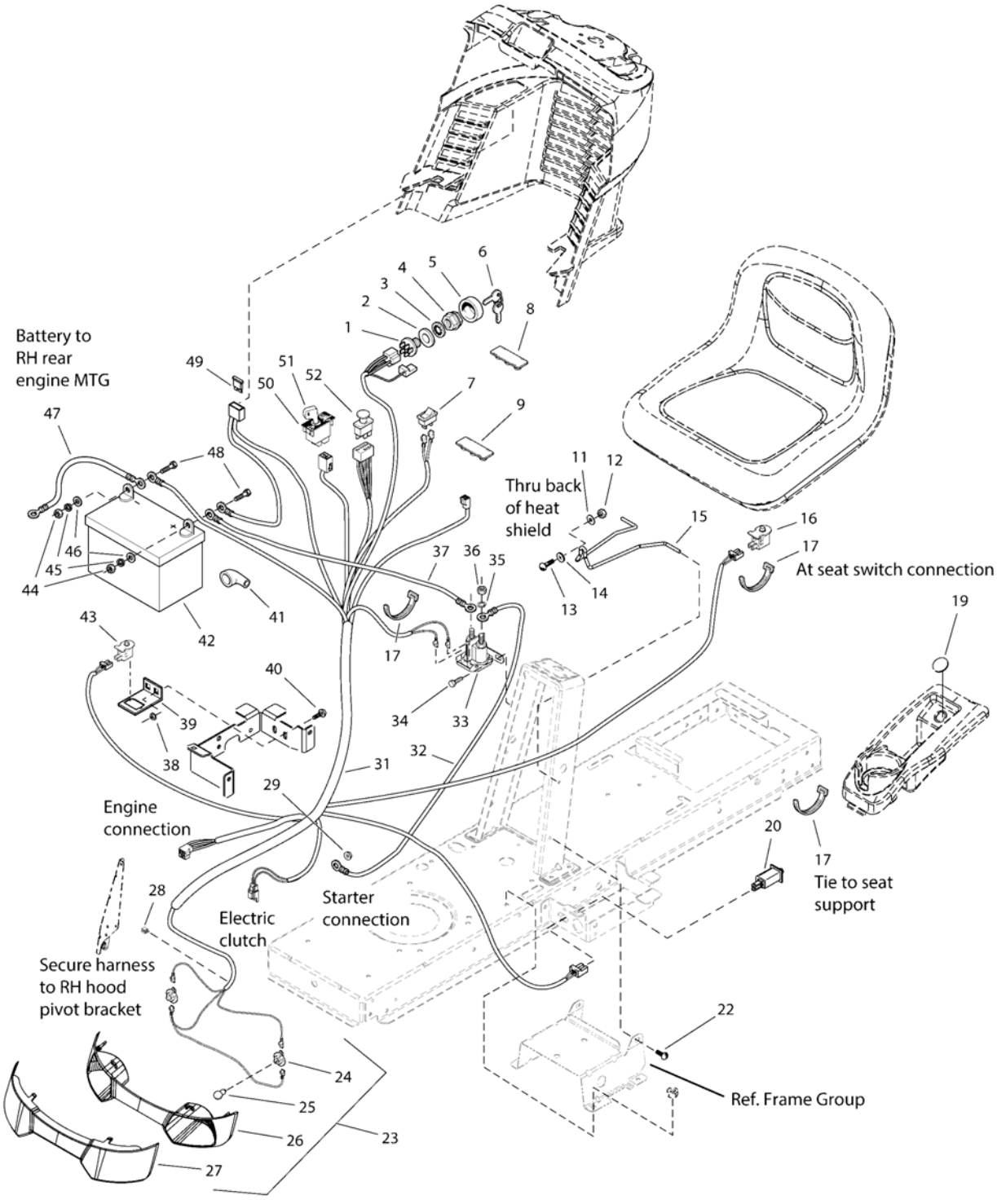
Footnotes:

Note* Not a serviceable part.


Battery to
RH rear
engine MTG
Thru back
of heat
shield
At seat switch connection
Engine
connection
Electric
clutch
Starter
connection
Secure harness
to RH hood
pivot bracket
Tie to seat
support
Ref. Frame Group

Item	Part No	Qty	Description
1	1716061	1	SWITCH, Ignition, 6-Pole (Hdwe. Not Included) (Includes Ref. 2, 3, 4 & 5)
2	2101025	1	WASHER, 5/8
3	1960547	1	LOCKWASHER, Internal Tooth, 5/8
4	1717549	1	NUT, Hex, Flange, 5/8-32
5	1717550	1	COVER, Ignition
6	1717163	1	IGNITION KEY (Set of 2)
7	1716951	1	SWITCH, Headlights, 2 Terminal
8	1722611	1	PLUG, Hole, Square
9	1729993	1	PLUG, Hour Meter (Kohler and B&S Single)
10	1728068	1	METER, Hour, LCD (B&S V-Twin Only)
11	1960353	1	WASHER, Plain, 1/4 (6 Total for Export)
12	2860293	1	NUT, Wing, 1/4-20
13	1931318	1	BOLT, Carriage, 1/4-20 x 7/8
14	1960518	1	NUT, Push On
15	1730007	1	HOLD DOWN, Battery
16	1732005	1	SWITCH, Push Button (NC)
17	2825094	3	TIE, Self Locking 7-5/16
18	7073090	1	OUTLET, 12 Volt DC Power
19	1732007	1	PLUG, Hole Models W/O 12V Adapter
20	1732006	1	SWITCH, Push Button (NO/NC)
21	1727282A	1	SUPPORT, Battery 12 GA
22	1930601	4	SCREW, Taptite, 5/16-18 x 5/8
23	1727296	1	HEADLIGHT ASSEMBLY (Includes Ref. Nos. 24, 25, 26 & 27)
24	1723451	2	SOCKET ASSEMBLY
25	1677371	2	BULB, 1141-12V 21CP
26	1728973	1	REFLECTOR, Headlight
27	1728974	1	LENS, Headlight
28	2834683	1	CLIP, Speed Wire
29	1960294	1	NUT, Hex, Flange, 1/4-20
30	1713535	1	COVER, Terminal
31	1728097	1	HARNESS, Wiring (Use on models with 12 Volt Outlet)
31	1739597	1	HARNESS, Wiring (Use on models without 12 Volt Outlet)
32	1721830	1	CABLE, Solenoid to Starter
33	1728963	1	SOLENOID
34	1925003	2	SCREW, Taptite, 1/4-20 x 1/2
35	2820426	2	LOCKWASHER, External Tooth, 5/16
36	2820263	2	NUT, Hex, 5/16-24 NF
37	1716549	1	CABLE, #6 x 10 Long, with 2 Ring Terminals, Battery to Solenoid
38	1931277	2	NUT, Hex, Flange Whizlock, 5/16-18
39	1728026A	1	SUPPORT, RMO Switch
40	1931333	2	BOLT, Carriage, 5/16-18 x 3/4
41	1677296	1	BOOT, Insulator
42	1722841	1	BATTERY, 12 Volt, 230CCA
42	1739150	1	BATTERY, 12 Volt, 230CCA (CE/Export)

Footnotes:

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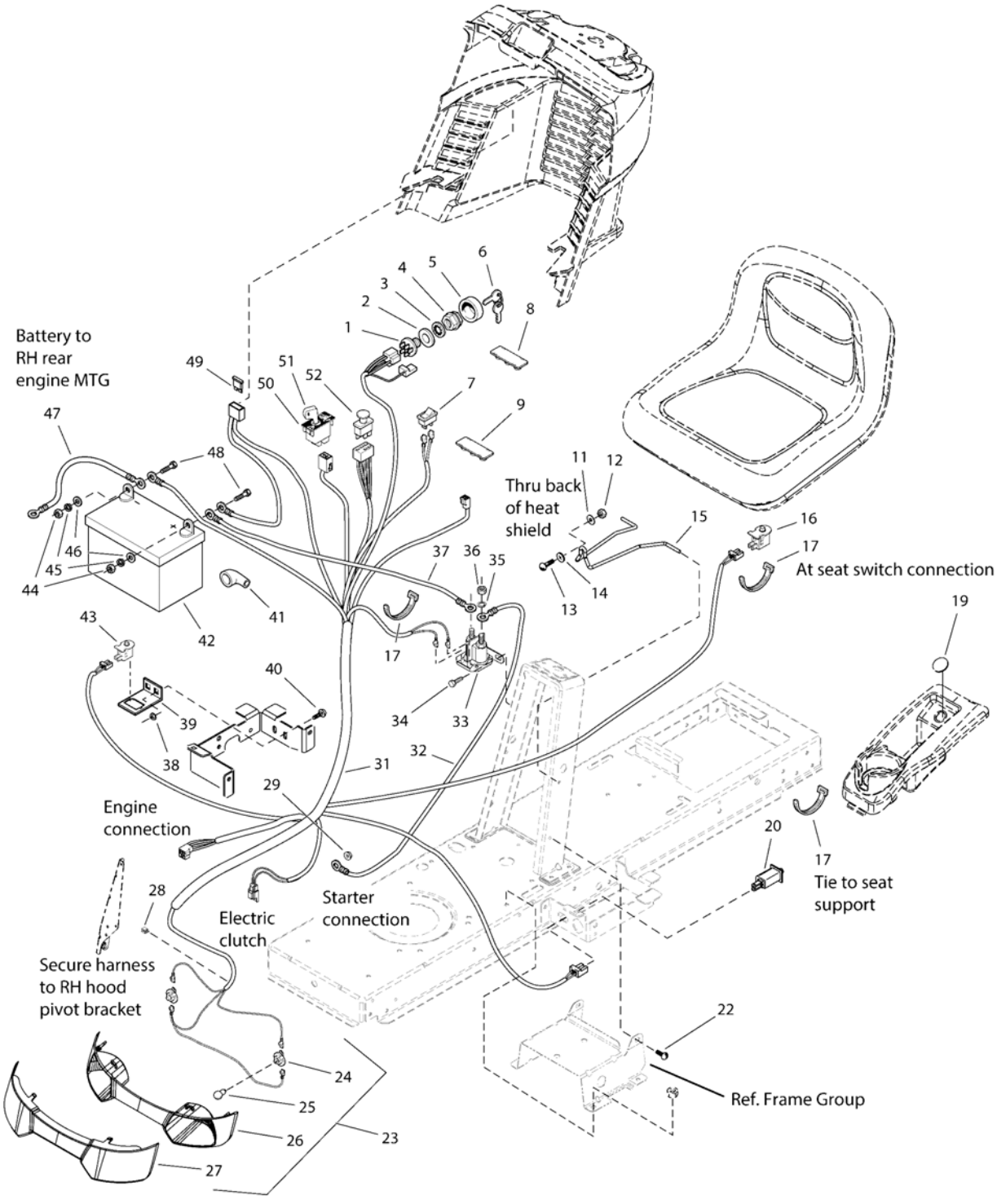
Battery to
RH rear
engine MTG
Thru back
of heat
shield
At seat switch connection
Engine
connection
Electric
clutch
Starter
connection
Secure harness
to RH hood
pivot bracket
Tie to seat
support
Ref. Frame Group

Item	Part No	Qty	Description
43	1732004	1	SWITCH, Push Button (NO), Reverse Pedal
44	2816622	2	NUT, Hex, Full, 1/4-20
45	2816964	2	LOCKWASHER, 1/4
46	2821319	2	WASHER, 1/4 I.D.
47	1713163	1	CABLE, Battery to Ground
48	2823341	2	CAPSCREW, Hex Head, 1/4-20 x 3/4
49	1731957	1	FUSE, Wiring Harness
50	1726556	1	SWITCH, RMO Module Only
51	1726557SM	1	KEY, w/Hang Tag for RMO Module (Was 1727185)
52	1722887	1	SWITCH, PTO, Push/Pull Symbols

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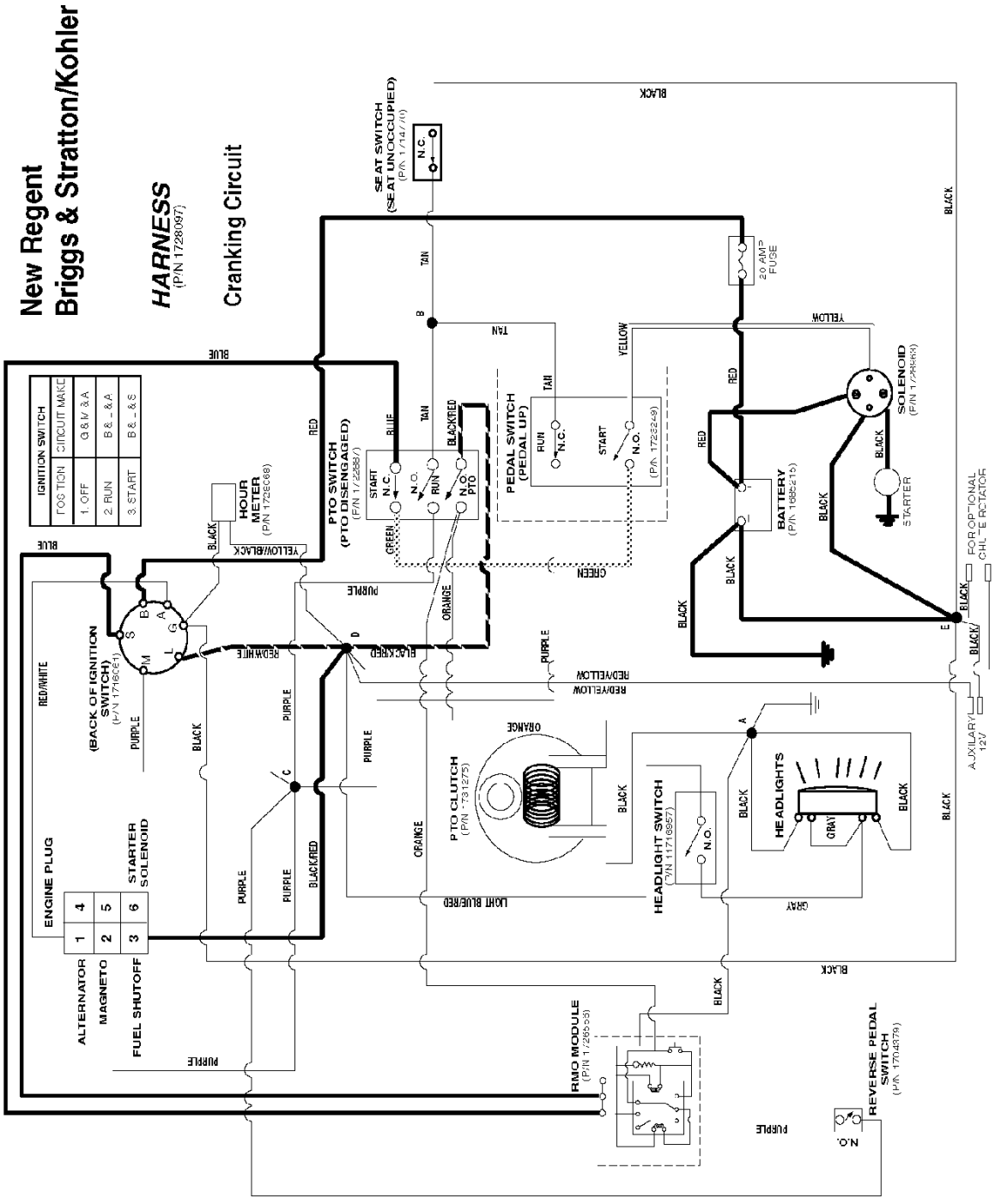
Footnotes:


New Regent
Briggs & Stratton/Kohler
HARNESS
(P/N 1728097)
Cranking Circuit
IGNITION SWITCH
POSITION
CIRCUIT MAKE
1. OFF
G & M & A
2. RUN
B & _ & A
3. START
B & _ & S
SEAT SWITCH
(SEAT UNOCCUPIED)
(P/N 1714710)
N.C.
20 AMP
FUSE
HOUR
METER
(P/N 1726568)
PTO SWITCH
(PTO DISENGAGED)
(P/N 1722887)
START
N.C.
N.O.
RUN
N.O.
PTO
PEDAL SWITCH
(PEDAL UP)
RUN
N.C.
START
N.O.
(P/N 1723249)
SOLENOID
(P/N 1725813)
BATTERY
(P/N 1685215)
STARTER
FOR OPTIONAL
CHUTE ROTATOR
AUXILARY
12V
(BACK OF IGNITION
SWITCH)
(P/N 1716021)
ENGINE PLUG
ALTERNATOR
MAGNETO
FUEL SHUTOFF
STARTER
SOLENOID
PTO CLUTCH
(P/N 731275)
HEADLIGHT SWITCH
(P/N 1719957)
N.O.
HEADLIGHTS
RMO MODULE
(P/N 1726559)
REVERSE PEDAL
SWITCH
(P/N 1704479)
N.O.
BLACK
BLUE
RED
TAN
YELLOW
BLACK/RED
YELLOW/BLACK
RED/WHITE
PURPLE
ORANGE
BLACKRED
RED/YELLOW
LIGHT BLUE/RED
GRAY
GREEN

Item	Part No	Qty	Description
			Wiring Schematic (for 1728097 Harness)

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Footnotes:

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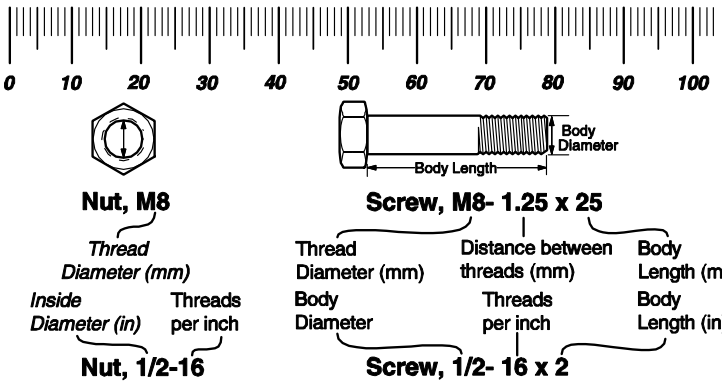
Hardware Identification & Torque Specifications

Torque Specification Chart

FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)

Property Class	5.6 Class 5.6		8.8 Class 8.8		10.9 Class 10.9		12.9 Class 12.9	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
M3	5.88	.56	13.44	1.28	19.2	1.80	22.92	2.15
M4	13.44	1.28	30.72	2.90	43.44	4.10	52.56	4.95
M5	26.4	2.50	60.96	5.75	**5.97**	8.10	**7.15**	9.7
M6	44.64	4.3	**7.3**	9.9	**10.3**	14	**12.1**	16.5
M7	**5.2**	7.1	**12.1**	16.5	**16.9**	23	**19.9**	27
M8	**7.7**	10.5	**17.7**	24	**25**	34	**29**	40
M10	**15**	21	**35**	48	**50**	67	**59**	81
M12	**26**	36	**61**	83	**86.2**	117	**103**	140
M14	**42**	58	**101**	132	**136**	185	**162**	220
M16	**64**	88	**147**	200	**210**	285	**250**	340
M18	**89**	121	**202**	275	**287**	390	**346**	470
M20	**126**	171	**290**	390	**405**	550	**486**	660
M22	**169**	230	**390**	530	**559**	745	**656**	890
M24	**217**	295	**497**	375	**708**	960	**840**	1140
M27	**320**	435	**733**	995	**1032**	1400	**1239**	1680
M30	**435**	590	**995**	1350	**1401**	1900	**1681**	2280
M33	**590**	800	**1349**	1830	**1902**	2580	**2278**	3090
M36	**759**	1030	**1740**	2360	**2441**	3310	**2935**	3980
M39	**988**	1340	**2249**	3050	**3163**	4290	**3798**	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as **1/2"** (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

When bolt or capscrew is identified as **1/2 - 16 x 2"** (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number,16, represents the *threads per inch, (1.25 thread diameter).* The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart

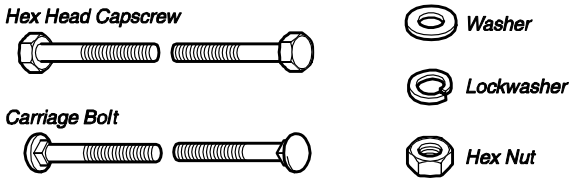
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
Size Of Hardware	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	**8**	10.9	**12**	16.3
1/4-28	76	8.6	**10**	13.6	**14**	19.0
5/16-18	**11**	15.0	**17**	23.1	**25**	34.0
5/16-24	**12**	16.3	**19**	25.8	**29**	34.0
3/8-16	**20**	27.2	**30**	40.8	**45**	61.2
3/8-24	**23**	31.3	**35**	47.6	**50**	68.0
7/16-14	**30**	40.8	**50**	68.0	**70**	95.2
7/16-20	**35**	47.6	**55**	74.8	**80**	108.8
1/2-13	**50**	68.0	**75**	102.0	**110**	149.6
1/2-20	**55**	74.8	**90**	122.4	**120**	163.2
9/16-12	**65**	88.4	**110**	149.6	**150**	204.0
9/16-18	**75**	102.0	**120**	163.2	**170**	231.2
5/8-11	**90**	122.4	**150**	204.0	**220**	299.2
5/8-18	**100**	136	**180**	244.8	**240**	326.4
3/4-10	**160**	217.6	**260**	353.6	**386**	525.0
3/4-16	**180**	244.8	**300**	408.0	**420**	571.2
7/8-9	**140**	190.4	**400**	544.0	**600**	816.0
7/8-14	**155**	210.8	**440**	598.4	**660**	897.6
1-8	**220**	299.2	**580**	788.8	**900**	1,244.0
1-12	**240**	326.4	**640**	870.4	**1,000**	1,360.0

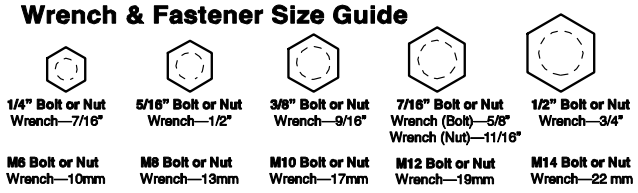
NOTES

1. These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
2. Recommended seating torque values for locknuts:
   a. for prevailing torque locknuts - use 65% of grade5 torques.
   b. for flange whizlock nuts and screws - use 135% of grade 5 torques.
3. Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide



Parts Manual for

SNAPPER®

ELECTRIC CLUTCH HYDRO DRIVE RMO TRACTORS LT-200 SERIES

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