Parts Manual

Mfg. No: 080202-0413-99

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(2) Rewind Starter Assys.

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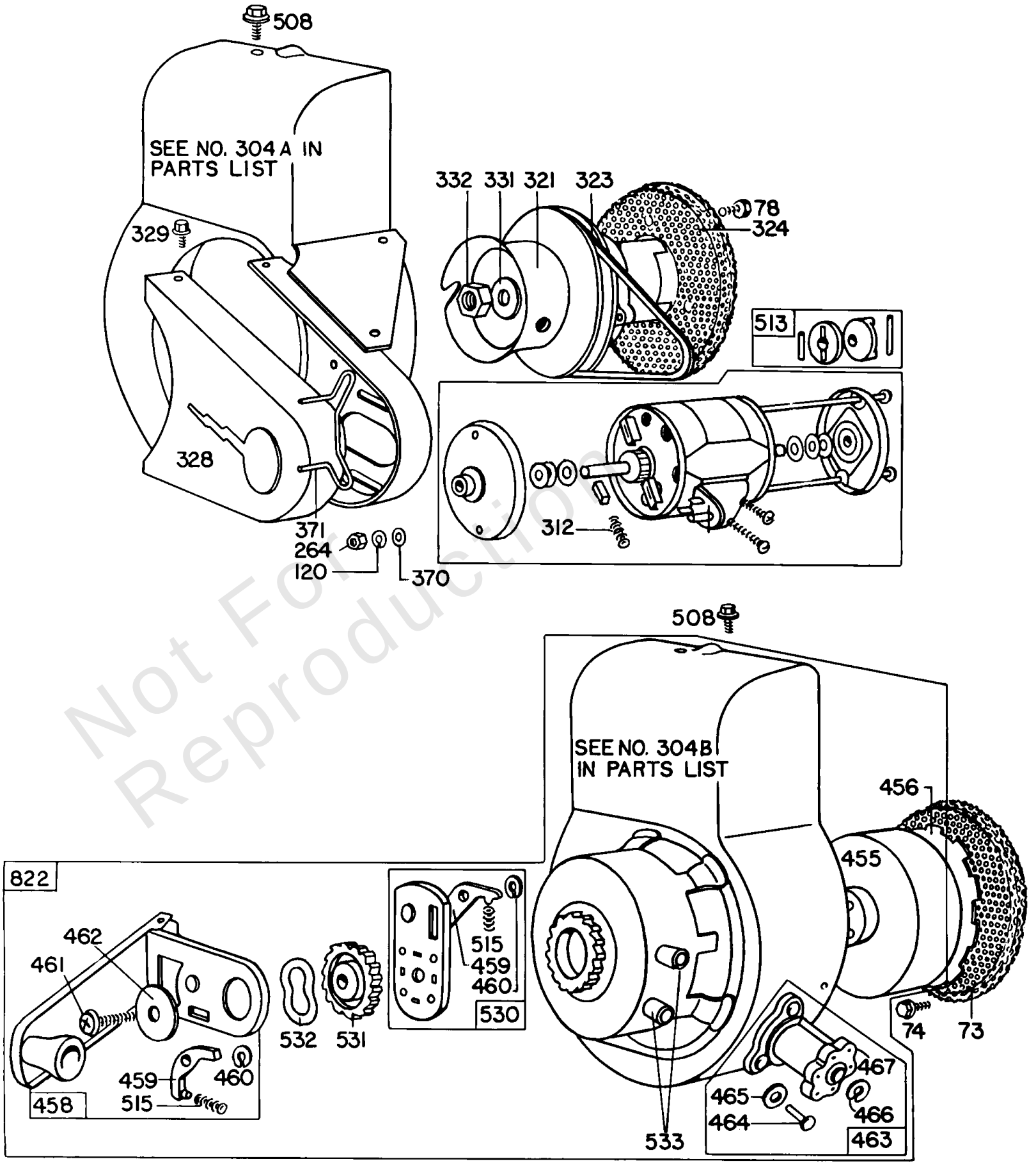

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(2) Rewind Starter Assys.

REF NO	PART NO	QTY	DESCRIPTION
73	220648		Screen-Starter Pulley -Used Before Code Date 6405250
73	221661		Screw-Rewind Starter -Used After Code Date 6405220
74	93490		Screw-Hex
78	93705		Screw, Tapping Hex (8-32 X 3/8)
120	92290		Lockwasher, Zinc Pl
264	90355		Nut, Hex Mach (10-32)
312	260404		Spring-Brush
321	210711		Pulley-Starter (Fits Crankshafts With 1/2-20 Thread)
323	67228		Belt-Vee
324	220648		Screen-Starter Pulley
328	221038		Guard-Belt
329	93705		Screw, Tapping Hex (8-32 X 3/8)
331	62577		Washer-Belleville (1/2" Hole) -For Washer with 5/8" Hole-Order No. 220865
332	91708		Nut-Flywheel (1/2-20 L.h. Thread) -For Flywheel Nut with 5/8-18 right hand thread-order No. 92284
370	66432		Washer, Steel Zinc
371	260275		Restrictor-Belt
455	296455		Cup/Spring (With Pinned Spring)
456	221222		Plate-Retainer
458	296305		Handle Assy.-Cranking
459	221332		Pawl/Ratchet
460	93272		Retainer-Ratchet Pawl
461	93231		Screw-Handle Mtg.
462	221237		Washer-Handle Mtg.
463	296445		Holder Assy.-Flywheel
464	93291		Rivet/Lock (2)
465	221226		Washer
466	93272		Retainer-Ratchet Pawl
467	211017		Knob-Control
508	93294		Screw, Sem (5/8" Long)
513	296567		Clutch Assy.-Electric Starter
515	260537		Spring-Single Acting Ratchet Pawl
530	296304		Housing Assy.-Pawl
531	230615		Ratchet-Top Starter
532	260500		Washer-Spring
533	67478		Knob-Stop
822	296732		Starter Assy.-Wind

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Footnotes:

on cables molded into ignition coil
Do Not Use with 260898 Gov. Link (Ref. 201)

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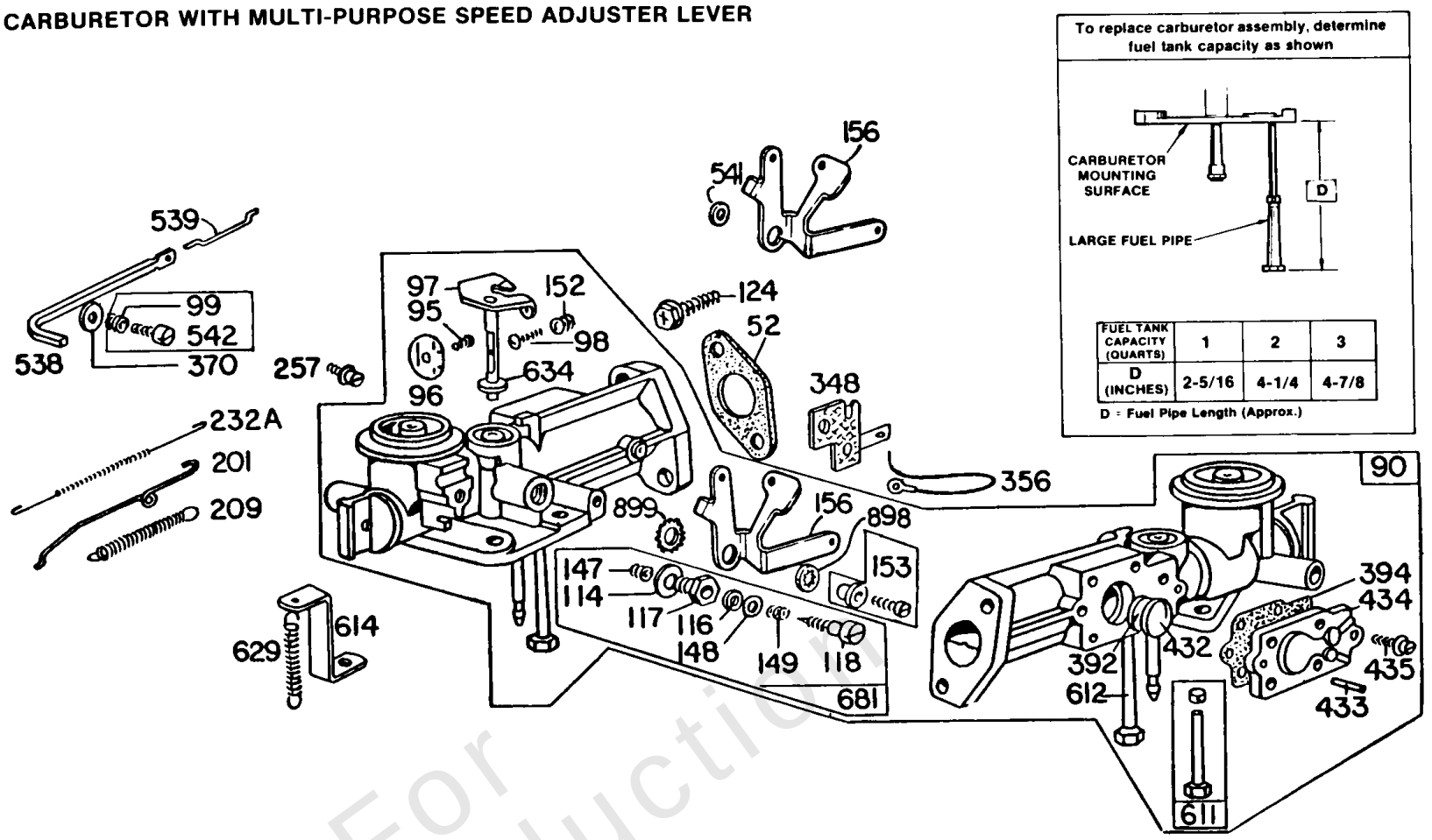
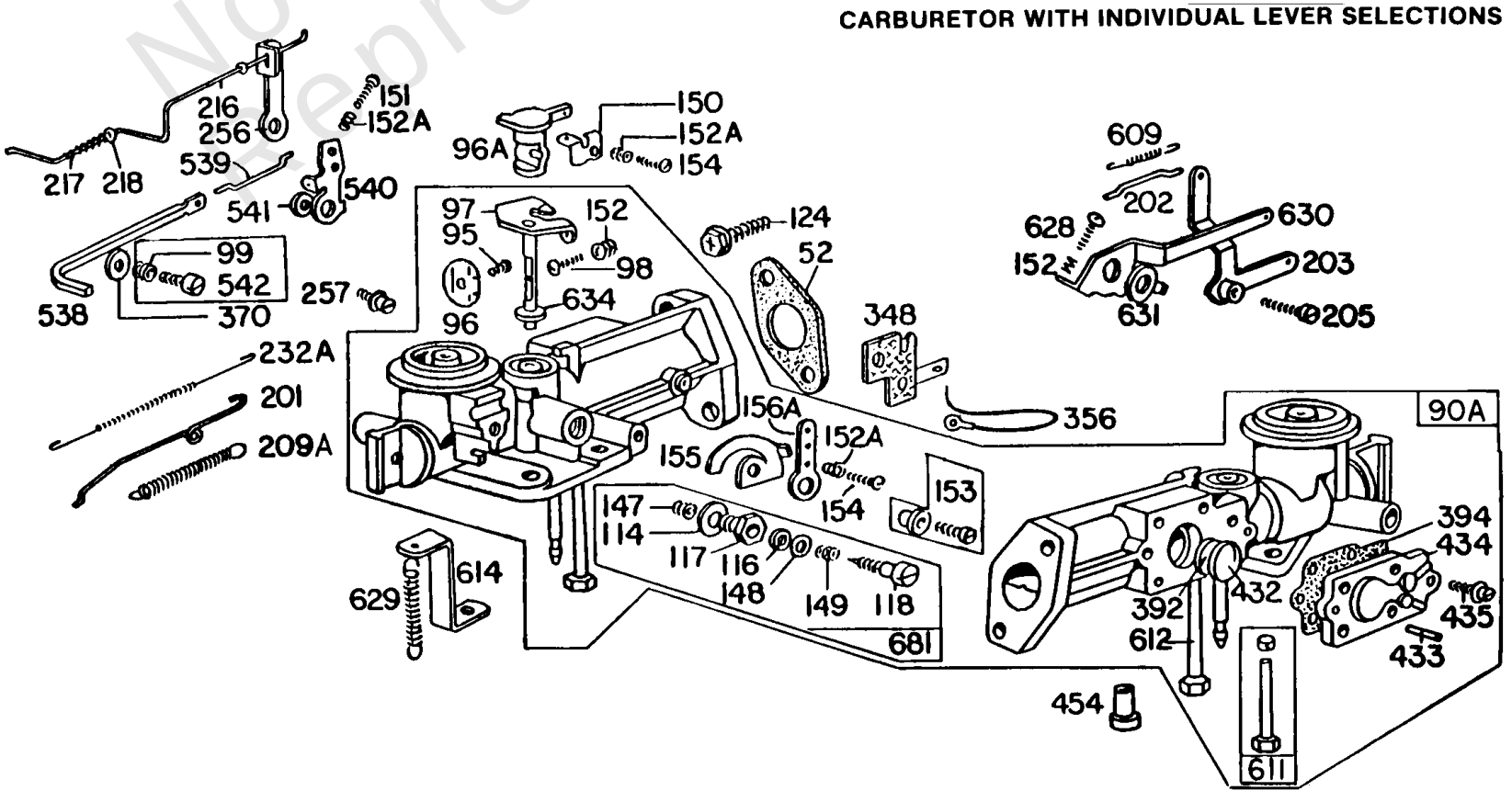
CARBURETOR WITH MULTI-PURPOSE SPEED ADJUSTER LEVER



GENERAL NOTE: WHEN ORIGINAL CARBURETOR DOES NOT MATCH THE ABOVE ILLUSTRATION (REF. 90), ORDER PARTS FROM LOWER ILLUSTRATION (REF. 90A).

CARBURETOR WITH INDIVIDUAL LEVER SELECTIONS



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(2) Side Pull Carburetors

REF NO	PART NO	QTY	DESCRIPTION
52	27355		Gasket, Intake Elbo (2) -Included in Gasket Set-Part No. 297275
90A	393977		Carburetor (Manual Friction) (3 Quart)
90	393975		Carburetor (For 1 Quart Tank)
90	393976		Carburetor (Manual Choke) (2 Quart) -All Carburetors listed under Ref. 90 use 222955 Ref. 156 Lever.
90	393977		Carburetor (Manual Friction) (3 Quart)
95	93499		Screw, Sem Pan Head (Throttle Valve)
96A	211067		Throttle-Carburetor
96	211203		Valve-Throttle
97	297961		Shaft-Throttle
98	93524		Screw-Slotted (5-40 X 1/2")
99	393586		Screw/Spring Grp
114	66594		Sealing Washer (Needle Valve)
116	65978		Seal, O-Ring (Needle Valve)
117	230590		Nut, Hex
118	23433		Valve-Needle
124	93357		Screw-Sem, Phillips Hex. Hd.
147	230591		Seat-Needle Valve
148	22235		Washer, Brass
149	26336		Spring-Needle Valve
150	220105		Connector-Governor Link
151	93527		Screw, Tapping Roun (5-40 X 5/8"})
152A	260575		Spring-Throttle Adjustment
152	260746		Spring-Throttle Adjustment
153	220982		Washer, Steel Zinc
154	93527		Screw, Tapping Roun (5-40 X 5/8"})
155	220107		Cam-Speed Adjuster
156A	220949		Lever-Speed Adjuster -For 220952 Lever-Speed Adjuster, see Ref. No. 256
156	222955		Lever-Speed Adjuster
201	260898		Link-Governor
202	260563		Link-Throttle -Used only on Mechanical Governor
203	221147		Crank-Bell
205	230671		Screw-Bell Crank Mtg.
209A	260041		Spring-Governor -Used After Code Date 6602111
209	260041		Spring-Governor
216	260449		Link-Choke
217	260189		Spring-Friction
218	221198		Washer, Steel Zinc
232A	260585		Spring-Link -Used Before Code Date 6602121
256	220952		Lever-Speed Adjustment
257	93105		Screw, Sem Hex Head
257	93543		Screw, Sem Hex Head (10-32 X 3/8")
348	296110		Switch-Stop
356	296185		Wire, Stop Switch A Used On Choke-A Carburetors

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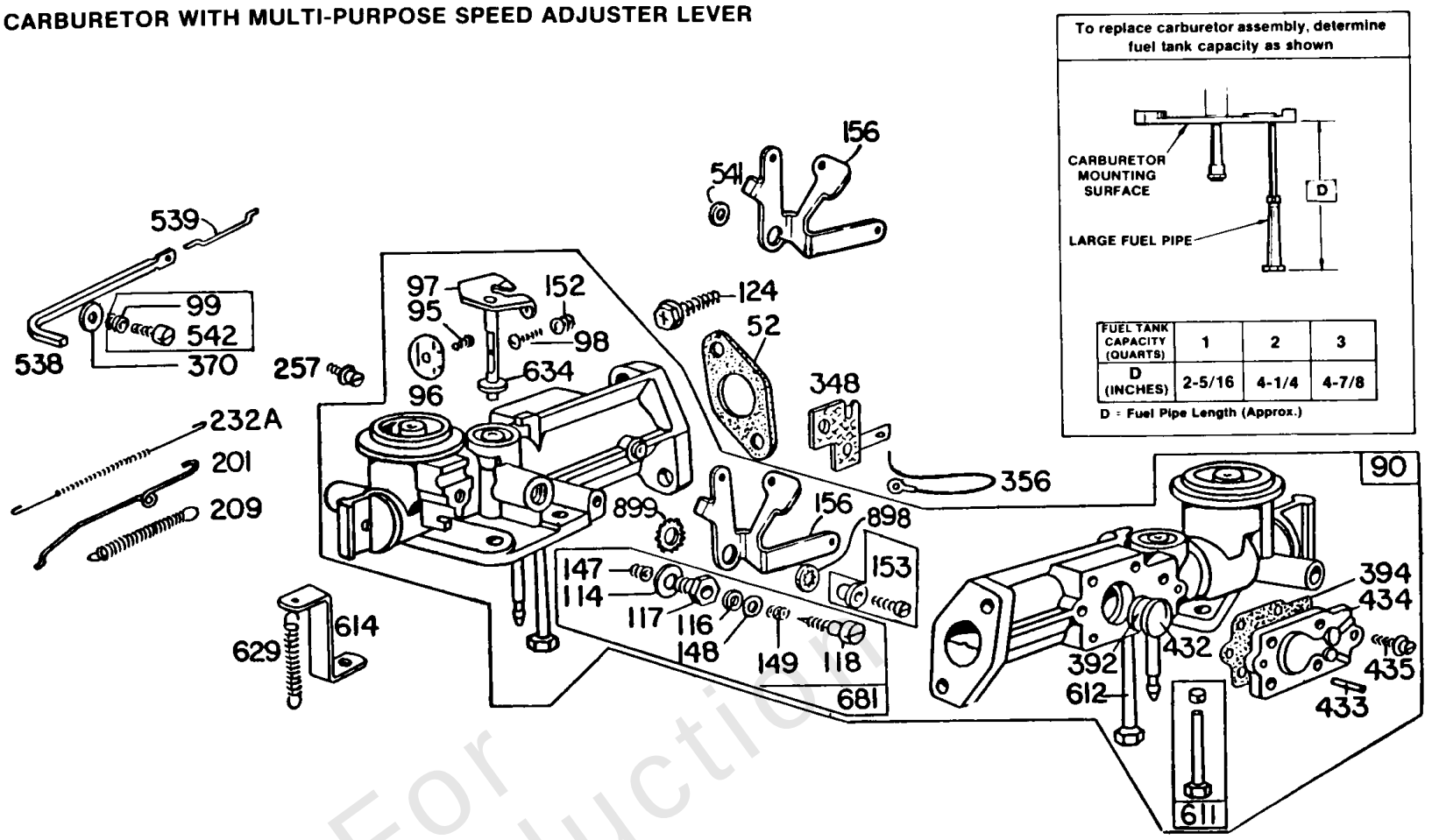
CARBURETOR WITH MULTI-PURPOSE SPEED ADJUSTER LEVER



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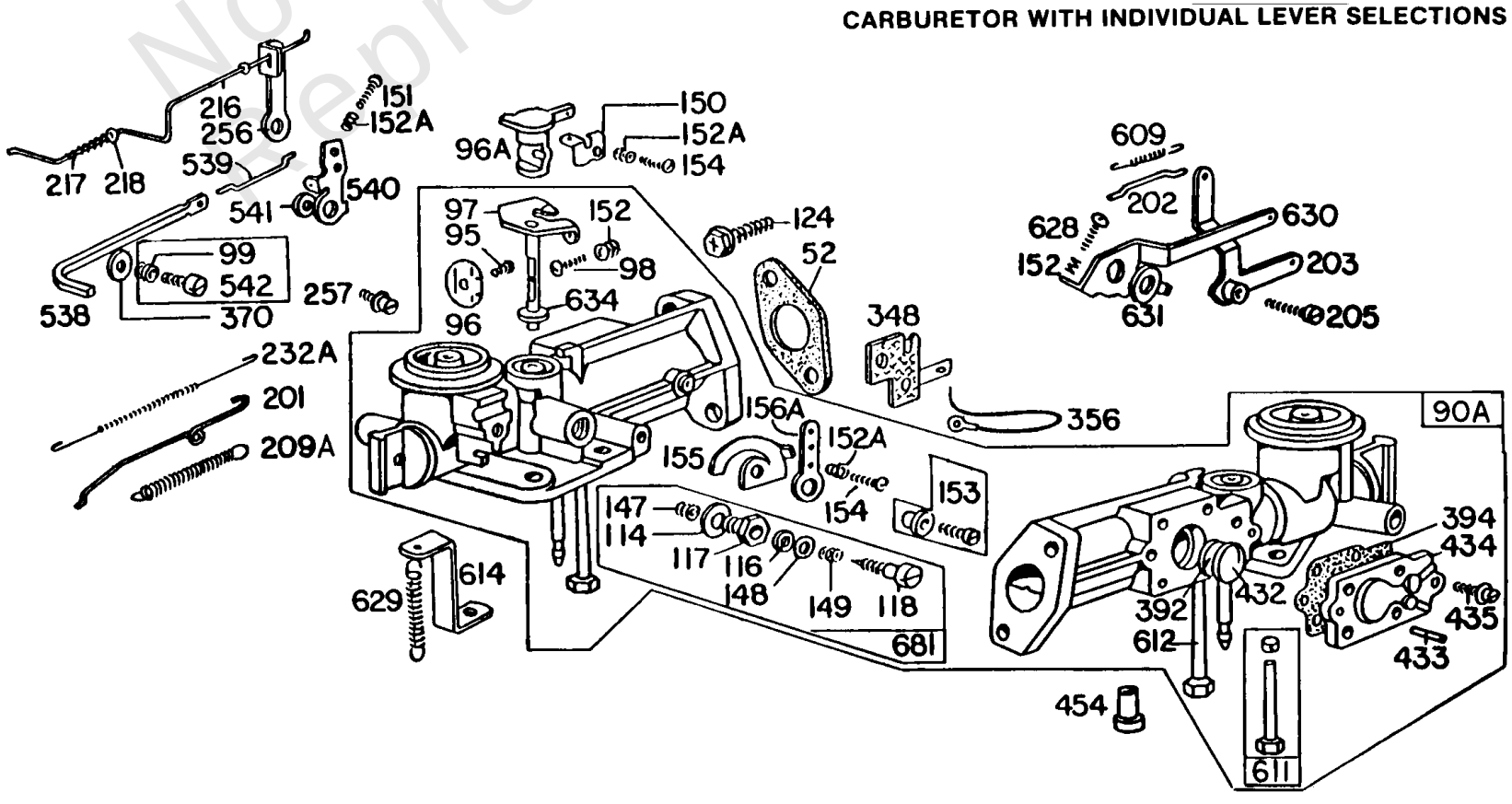
CARBURETOR WITH INDIVIDUAL LEVER SELECTIONS



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(2) Side Pull Carburetors

REF NO	PART NO	QTY	DESCRIPTION
356	391115		Wire-Ground
370	66432		Washer, Steel Zinc
392	260455		Spring-Pump Diaphragm
394	270026		Diaphragm-Pump
432	221377		Cap-Spring
433	93265		Pin-Roll
434	210959		Cover-Diaphragm
435	93141		Screw, Sem Filliste (Diaphragm Cover)
454	296178		Filter-Fuel (For 3/16" O.d. Brass Pipe)
454	393768		Housing-Fuel Pipe Screen (For 1/8" O.d. Brass Pipe Only)
538	260683		Rod, Control (Square Rod) -For Round Wire Rod order: 260560 Rod-Speed Control
539	260684		Link, Governor (Used Only With Square Rod)
540	220678		Lever-Speed Adjuster
541	22398		Washer, Steel Zinc
542	221372		Clip, Rod -Used only with Round Wire Control Rod
542	393586		Screw/Spring Grp
542	93686		Screw, Hex Head Tap (10-32 X 5/8")
609	260564		Spring-Throttle Link -Used on Mechanical Governor
611	391813		Tube-Pick Up (For 2 And 3 Quart Tanks)
612	296811		Pipe/Sleeve Assy
614	221384		Strap-Control Rod
628	93149		Screw-Slotted (5-40 X 3/8")
629	260546		Spring-Throttle Return
630	221425		Arm-Throttle Control
631	221427		Washer-Throttle Control Arm
634	270167		Washer (Felt)
681	299060		Valve-High Speed (Threaded)
898	92507		Lockwasher, Interna
899	93397		Lockwasher, Externa

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Footnotes:

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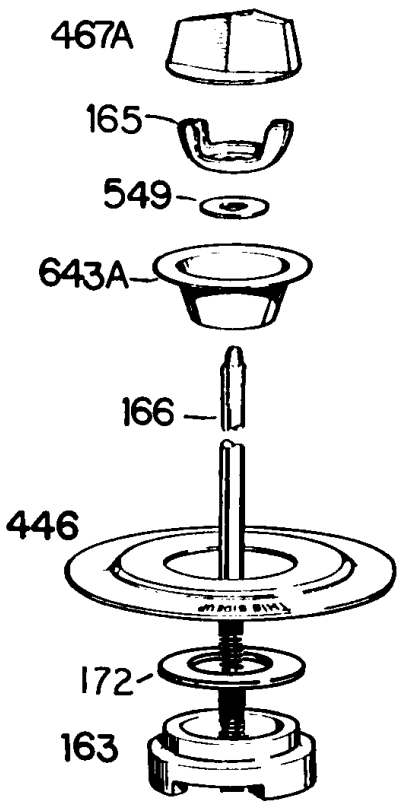

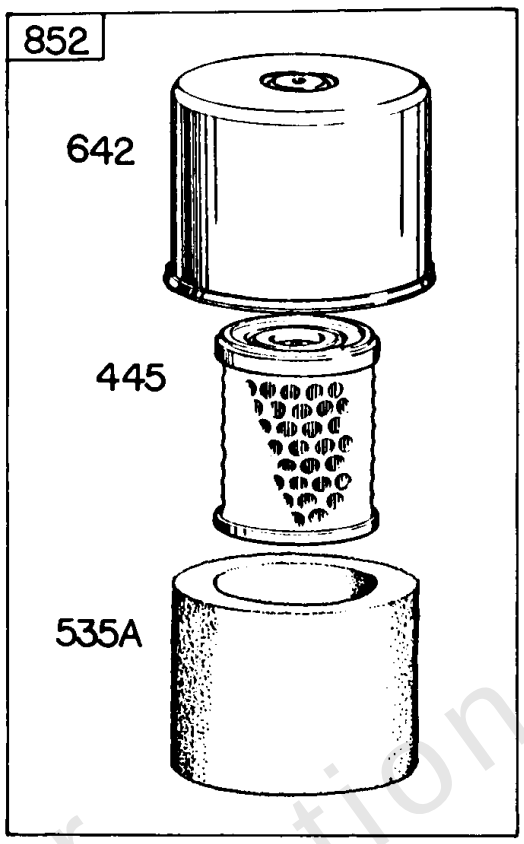

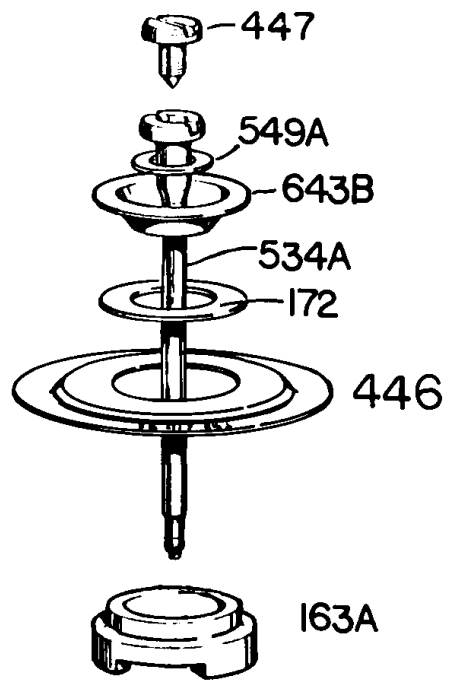

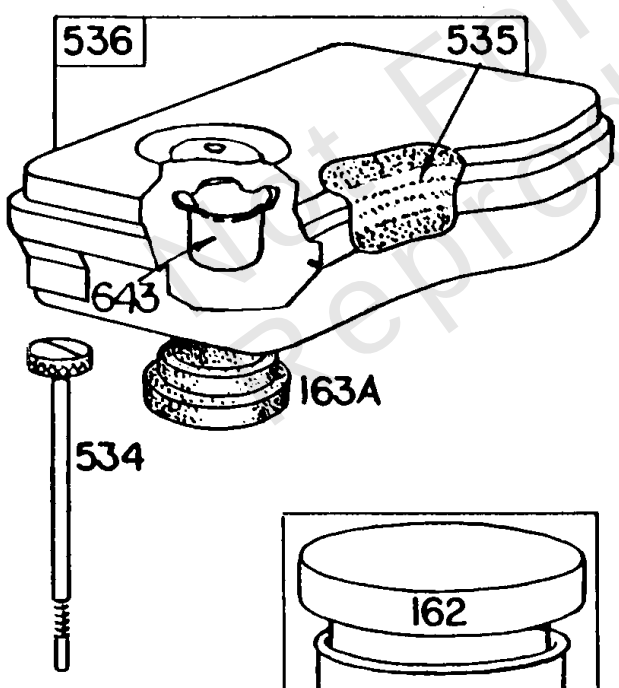

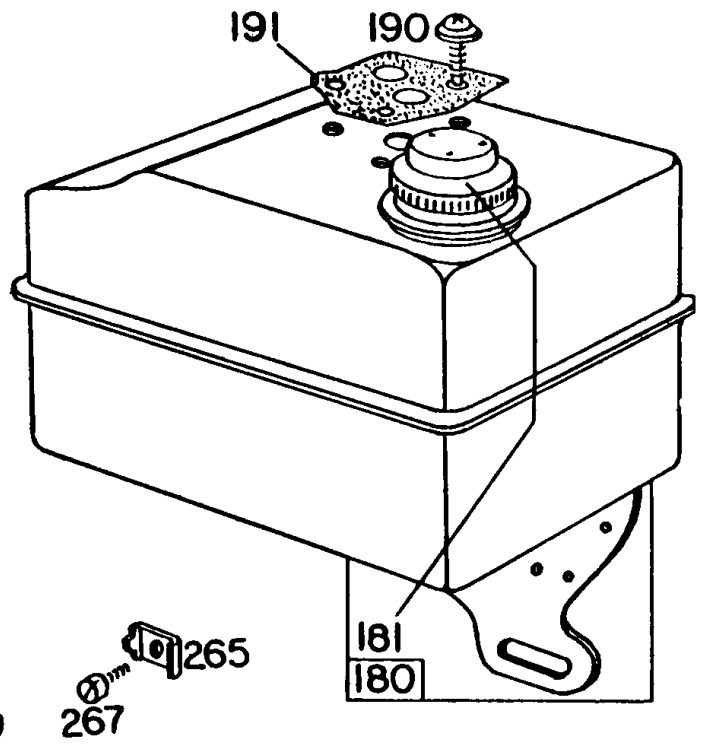

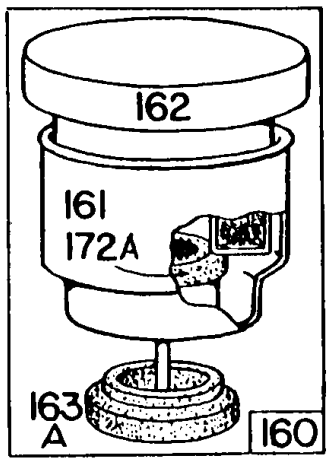

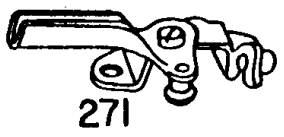

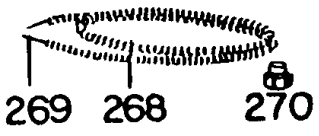

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Air Cleaner Grps, Fuel Tank

REF NO	PART NO	QTY	DESCRIPTION
160	294870		Air Cleaner (Includes Mounting Stud)
161	293991		Bowl-Air Cleaner
162	294861		Cover-Air Cleaner (With Mounting Stud)
163A	27660		Gasket-Air Cleaner Mtg.
163	270488		Gasket, Air Cleaner (Identified By Yellow Coating)
165	93856		Nut-Wing (#10-32)
166	231176		Stud-Air Cleaner (3/16" Stud)
172A	27795		Gasket-Air Cleaner
172	271077		Spacer-Air Cleaner
180	296591		Tank Assy.-Fuel (2 Quart)
181	298425		Cap, Tank (Metal) A (1-1/2" O.d. Top)
190	93440		Screw, Sem Pan Hd C
191	27911		Gasket, Tank Mounti (Used With Pull Choke Carburetors) -Engines using 3 Quart tank Nos. 296592, and 391353 require (2) gaskets. Included in Gasket Set-Part No. 297275
265	221370		Clamp-Casing
267	93496		Screw, Sem Hex Head (10-32 X 5/8")
268	66986		Casing, Wire (48" Cut To Required Length) -If longer casing is needed, specify length in inches; if a shorter casing is needed order No. 66986 and cut to required length.
269	26099		Wire, Control (54" Cut To Required Length) -If longer wire is needed, specify length in inches; if shorter wire is needed order No. 26099 and cut to required length.
270	63426		Nut, Hex
271	290568		Lever-Control
445	392308		Filter-Air
446	222844		Base-Air Cleaner
447	93913		Screw-Slotted
467A	212293		Knob-Choke Rod
534A	93818		Screw, Air Cleaner
534	230058		Stud-Air Cleaner
534	230741		Stud-Air Cleaner
534	93322		Screw-Slotted (1-15/16" Long)
534	93568		Screw-Air Cleaner
535A	270979		Element-Air Cleaner
535	27987		Filter-A/c Element
535	390492		Filter-Air -Uses: 390588 Cover-Air Cleaner 221969 Support-Air Cleaner
536	296766		Cleaner-Air (For 3/16" Screw)
549A	270978		Washer -(Below Internal Screw Head)
549	271118		Washer
642	222626		Cover-Air Cleaner
643B	222594		Support-Foam Elemen (1/4" Deep)
643A	222845		Support-Foam Elemen (1/2" Deep)
643	222991		Cup-Air Cleaner
852	392368		Cleaner-Air -Dual Element Air Cleaner Kit Part No. 393018

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Footnotes:

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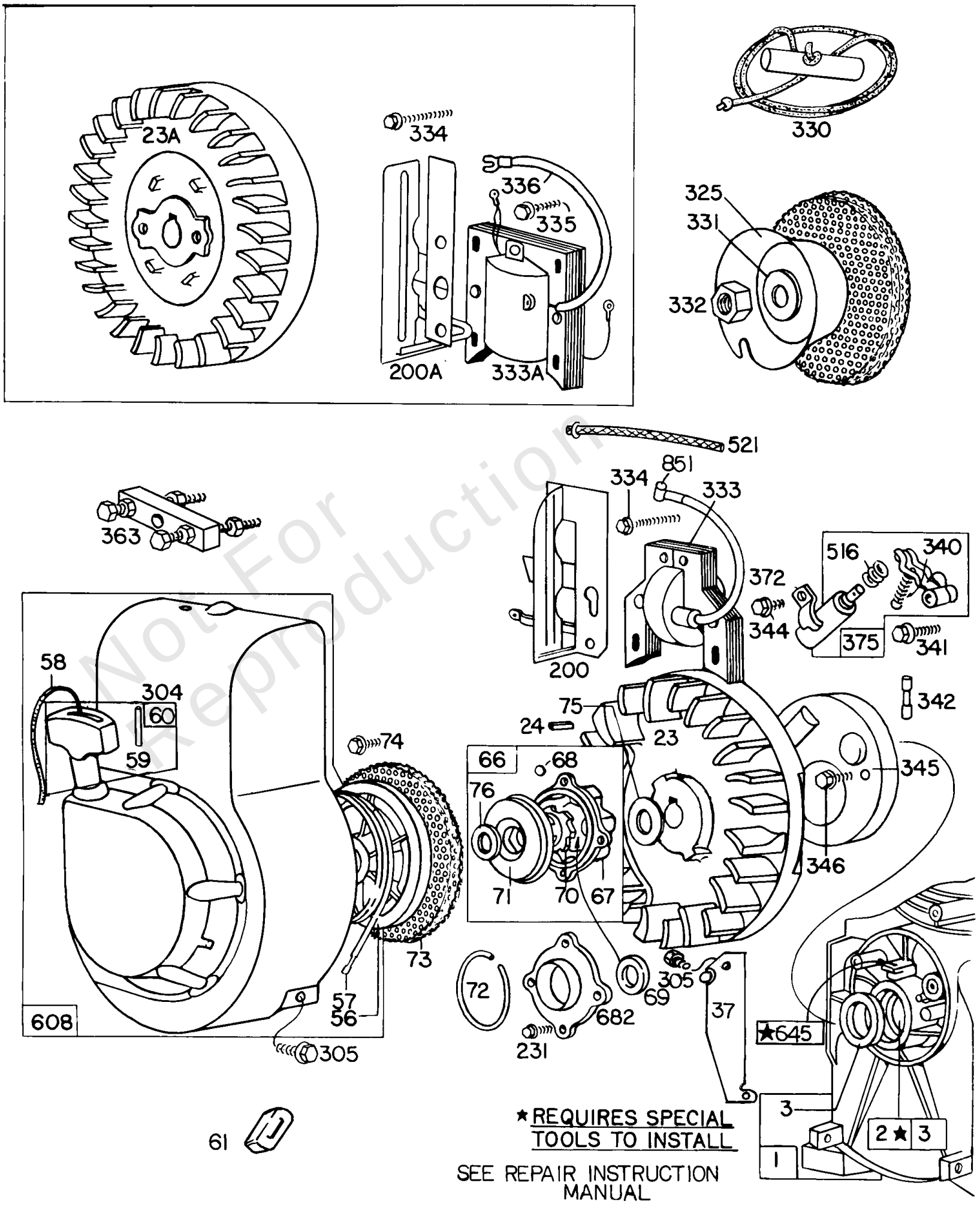

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BlowerHsg,Rewind,Flywheels

REF NO	PART NO	QTY	DESCRIPTION
1	296561		Cylinder Assembly
2	293708		Bushing/Seal Kit (Plain Bearing) -Requires special tools for installation.
3	299819		Seal, Oil (Plain Bearing Covers)
23A	295936		Flywheel-Magneto -Used Before Code Date 6212310
23	296884		Flywheel-Magneto -Used After Code Date 6212310
24	61760		Key, Flywheel (For Breaker Ignition System)
37	220971		Guard-Flywheel
56	280117		Pulley-Starter -Used After Code Date 6506301
56	294088		Pulley-Rewind Starter -Used Before Code Date 6507011
57	294303		Spring-Rewind Starter
58	395022		Rope/Grip Kit (47-1/8" Long) -If longer rope is needed, order No. 66684 or No. 66514 and cut to required length. -Used After Code Date 6506301 and Before Code Date 6507011
58	66694		Rope-Starter (47-1/8" Long) -Used After Code Date 6506301
59	230228		Pin-Starter Rope
60	393152		Insert-Starter Handle
61	68618		Bumper-Str Pull -(Used with Steel Pulley only)
66	298310		Clutch Assy.-Rewind Starter -Used After Code Date 6405220
67	210400		Housing-Starter Clutch -Used Before Code Date 6405250
67	212131		Housing-Str. Clutch -Used After Code Date 6405220
68	63770		Ball-Clutch
69	66718		Washer, Thrust (1-1/16" O.d. X 17/32" I.d.)
70	296597		Ratchet-Starter -Used Before Code Date 6405250
70	298436		Ratchet-Str. Clutch -Used After Code Date 6405220
71	221301		Washer -Used Before Code Date 6405220
71	221653		Washer, Steel (Non-Coated) -Used After Code Date 6405220
72	26032		Spring-Clutch Retainer-Washer -Used Before Code Date 6405220
73	220648		Screen-Starter Pulley -Used Before Code Date 6405250
73	221661		Screw-Rewind Starter -Used After Code Date 6405220
74	93490		Screw-Hex
75	220865		Washer, Belleville (Used With Heavy Flywheel)
76	68238		Seal-Ratchet -Used After Code Date 6405220
200A	220692		Guide-Air -Used Before Code Date 6212310

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Only on Mechanical Governor

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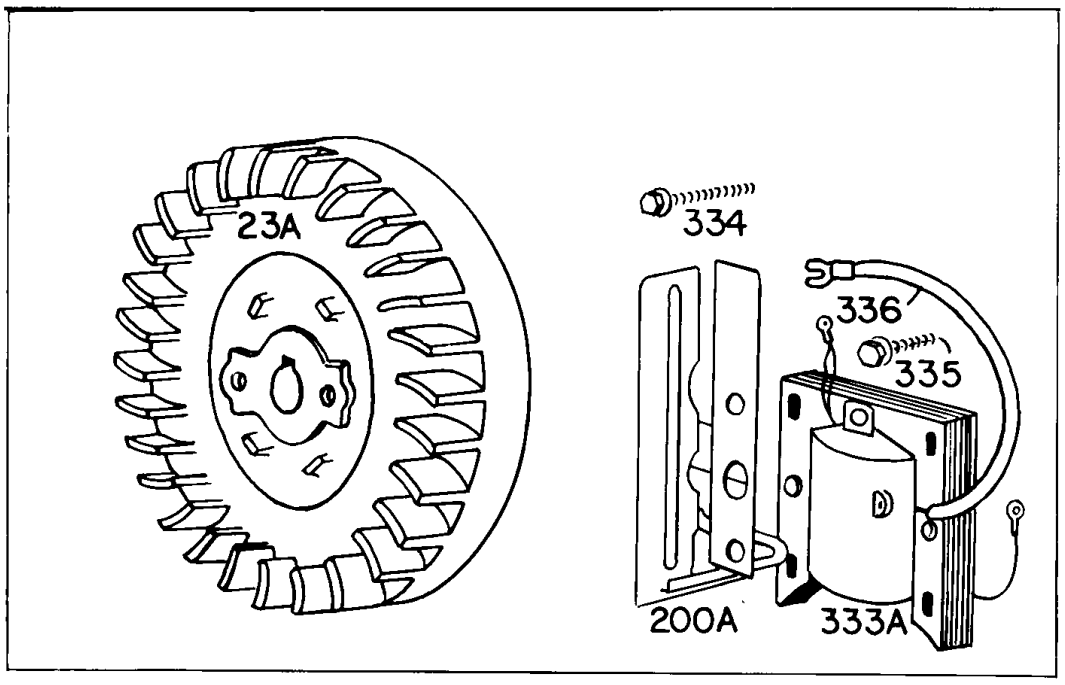

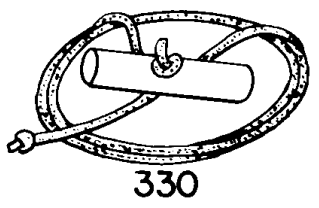

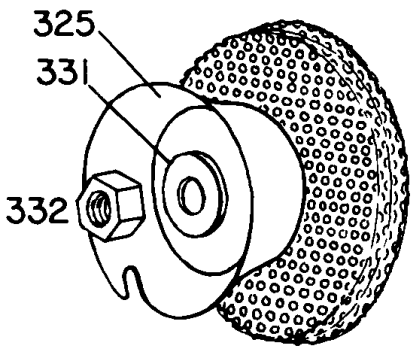

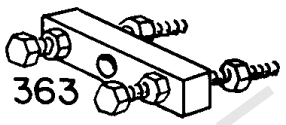

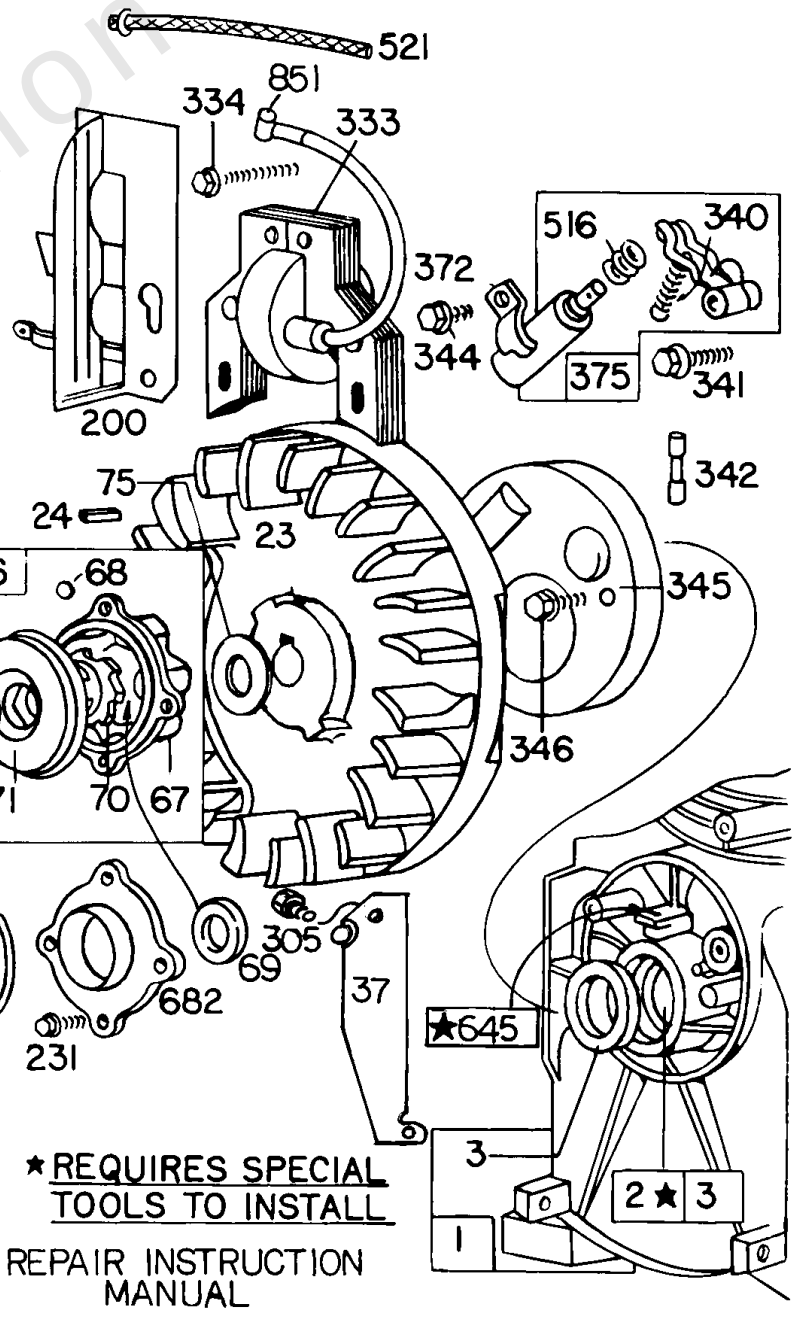

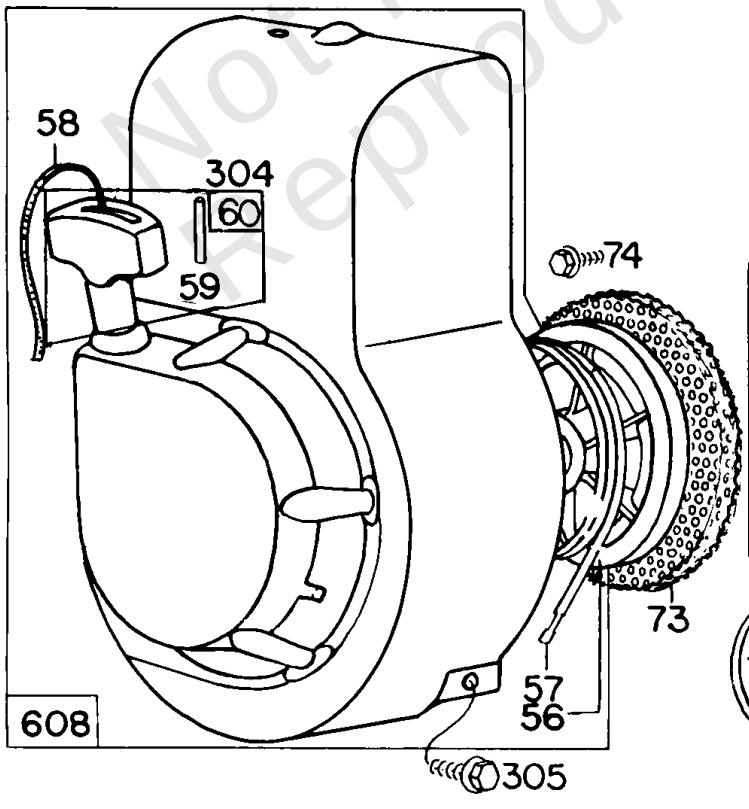

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BlowerHsg,Rewind,Flywheels

REF NO	PART NO	QTY	DESCRIPTION
200A	294298		Blade-Governor -Used Before Code Date 6212310
200	221456		Guide-Air -Used Before Code Date 6212310
200	297310		Blade-Governor -Used After Code Date 6212310
231	93064		Screw-Sem
304	-----		No Nomenclature -For Type Nos. Not listed below, see Ref. No. 608
305	93158		Screw, Sem Hex Head (1/4-20 X 5/8")
325	293959		Pulley-Rope Start (1/2" Hole In Pulley) -For Pulley with Screen with 5/8" hole in Pulley-order No. 298731
330	395022		Rope/Grip Kit (47-1/8" Long)
331	62577		Washer-Belleville (1/2" Hole) -For Washer with 5/8" Hole-Order No. 220865
332	91708		Nut-Flywheel (1/2-20 L.h. Thread) -For Flywheel Nut with 5/8-18 right hand thread-order No. 92284
333A	291617		Armature-Mag -Used Before Code Date 6212310
333	298502		Armature-Mag (For Points And Condenser) -Used After Code Date 6212310
334	93381		Screw, Machine Hex
335	93381		Screw, Machine Hex
336	292149		Cable-Ignition (Std.) -This group of Ignition cables including No. 292149 is used on engines when cable is not molded into the coil.
340	26018		Spring-Breaker Arm
341	93381		Screw, Machine Hex
342	65704		Plunger-Breather Point
344	93042		Screw, Sem Hex Head
345	220366		Cover-Breather Point And Condenser
346	93705		Screw, Tapping Hex (8-32 X 3/8)
363	19069		Puller-Flywheel (Optional Accessory)
372	220477		Clamp-Condensor
375	294628		Breaker Points And Condensor Set
375	299061		Ignition Kit -Includes: 294628 Point Set 65704 Plunger 61760 Key-Flywheel
516	260374		Condenser Spring
608	294259		Blower Housing/Star (10 O'clock)
645	23513		Bushing-Plunger -(Used only with Breaker Point Ignition)
682	211516		Shield-Starter Clutch
851	221798		Terminal-Spark Plug

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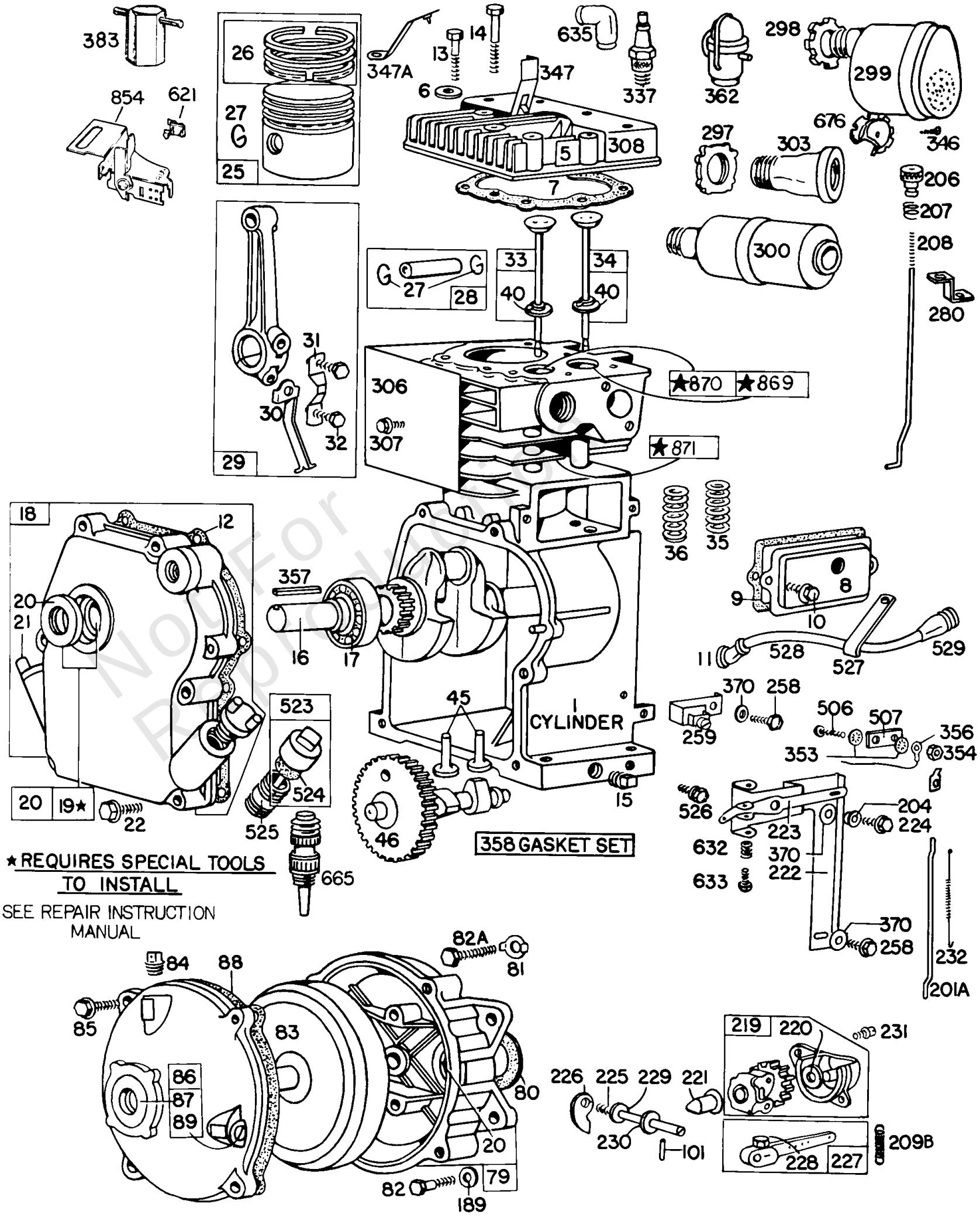

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Cyl,Gear Case,Muffler,Piston

REF NO	PART NO	QTY	DESCRIPTION
1	296561		Cylinder Assembly
5	210812		Head-Cylinder
6	22963		Washer, Flat
7	27670		Gasket-Cylinder Head -Included in Gasket Set-Part No. 297275
8	294178		Cover-Breather
9	27549		Gasket, Valve Cover -Included in Gasket Set-Part No. 297275
10	93394		Screw
11	66578		Tube-Breather
12	270833		Gasket, Crankcase (.015") -Included in Gasket Set-Part No. 297275
12	270895		Gasket-Crkcse (.005")
12	270896		Gasket-Crkcse (.009") -Included in Gasket Set-Part No. 297275
13	93111		Screw, Machine Hex (15/16" Long)
13	93583		Stud, Cylinder Head
14	93113		Screw, Machine Hex (2-5/16" Long)
14	93583		Stud, Cylinder Head
15	91249		Plug, Pipe (Standar (1/4" Square)
16	261128		Crankshaft
17	99158		BEARING, Ball
18	298511		Cover-Crankcase -Used Before Code Date 81120900
18	392975		Cover Assy.-Crankcase -Used Before Code Date 81120900
18	394820		Crankcase Cover (Plain Bearing Cover) -Used After Code Date 81120800
18	394879		Cover-Crankcase -Used After Code Date 81120800
18	394909		Cover-Crankcase -Used After Code Date 81120800
19	293708		Bushing/Seal Kit (Plain Bearing) -Bushings require special tools for installation.
20	299819		Seal, Oil (Plain Bearing Covers)
21	66768		Plug, Oil Fill
22	93032		Screw-Tank Mounting
22	93656		Stud
25	295587		Piston Assy-Std
25	295588		Piston Assy-010 (For 2-3/8" Bore)
25	295589		Piston Assy-020 (For 2-3/8" Bore)
25	295590		Piston Assy-030 (For 2-3/8" Bore)
26	294224		Ring Set-010 (.010" O.S.)
26	294225		Ring Set-020 (.020" O.S.)
26	294226		Ring Set-030
26	294232		Ring Set-Std (Std.)
26	297201		Ring Set-Std Chr
27	26026		Lock-Piston Pin
28	298908		Pin-Piston 005 (.005" O.S.)
28	298909		Pin-Piston

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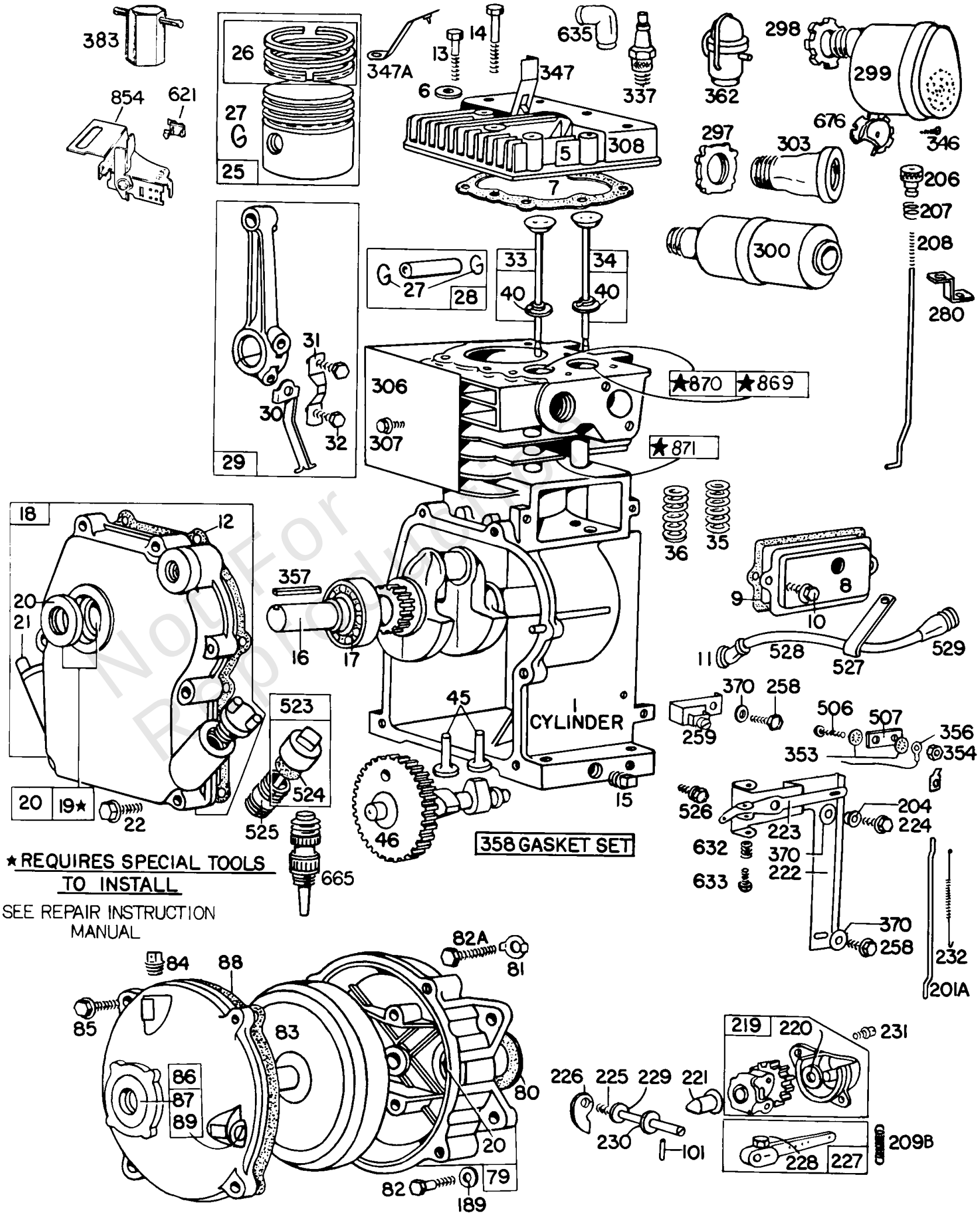

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Cyl,Gear Case,Muffler,Piston

REF NO	PART NO	QTY	DESCRIPTION
29	294367		Rod-Connecting (Standard) -For Connecting Rod with .020" undersize Crankpin Bore-order No. 296079
30	220670		Dipper-Connecting Rod
31	220756		Lock-Connecting Rod Screw
32	92296		Screw-Connecting Rod
33	296676		Valve-Exhaust (Grooved Stem-Includes Retainer No. 93312)
34	296677		Valve-Intake (Grooved stem-includes Retainer)
35	260552		Spring, Valve
36	26478		Spring, Valve (Exhaust)
40	230126		Pin-Valve Spring Set
40	23184		Retainer-Valve Spring
40	23187		Pin-Locating -(Use with valves with hole in stem except with rotocap)
40	292259		Retainer-Valve (Exhaust)
40	93312		Retainer, Spring (Used With Valves With Groove In Stem)
45	230173		Tappet-Valve
46	210453		Gear-Cam
79	290779		Case-Reduction Gear
80	27667		Gasket-Gear Case
81	220234		Lock-Screw Head
82A	92279		Screw, Hex Head Cap (5/16-24 X 1/2")
82	91541		Screw, Hex Head Cap (5/16-24 X 7/8")
84	92617		Screw-Gear Case Mounting Sem
85	92747		Screw, Sem Hex Hd M -(Used on Two Top Holes to Mount Cover)
87	19011		Seal-Oil
88	27313		Gasket-Gear Case Cover
89	92015		Plug/Oil Drain (1/8" Pipe Thread) -Used Before Code Date 6304180
89	93448		Plug, Pipe (Flush) (1/4-18 Nptf) -Used After Code Date 6304170
101	93043		Pin-Throttle Stop And Governor Shaft
189	90366		Lockwasher, Zinc Pl
201A	260565		Link-Governor -Used only on Mechanical Governor
204	23688		Bushing-Lever (With 3/8" Dia. Flange)
206	230149		Nut-Gov Adjusting (#5-44 Thread)
207	26855		Spring-Governor Control Rod
208	230680		Rod-Control
209B	260546		Spring-Throttle Return -Used only on Mechanical Governor
219	296688		Governor Housing And Gear Assembly
220	221361		Washer-Thrust (.030" Thick)
221	230177		Cup-Governor
222	220691		Bracket-Mechanical Governor
223	221389		Lever-Governor Control
224	93067		Screw, Sem Hex Head (3/8" Long)
225	230181		Shaft-Governor Lever
226	220381		Follower-Governor Crank
227	296087		Lever Assy.-Governor

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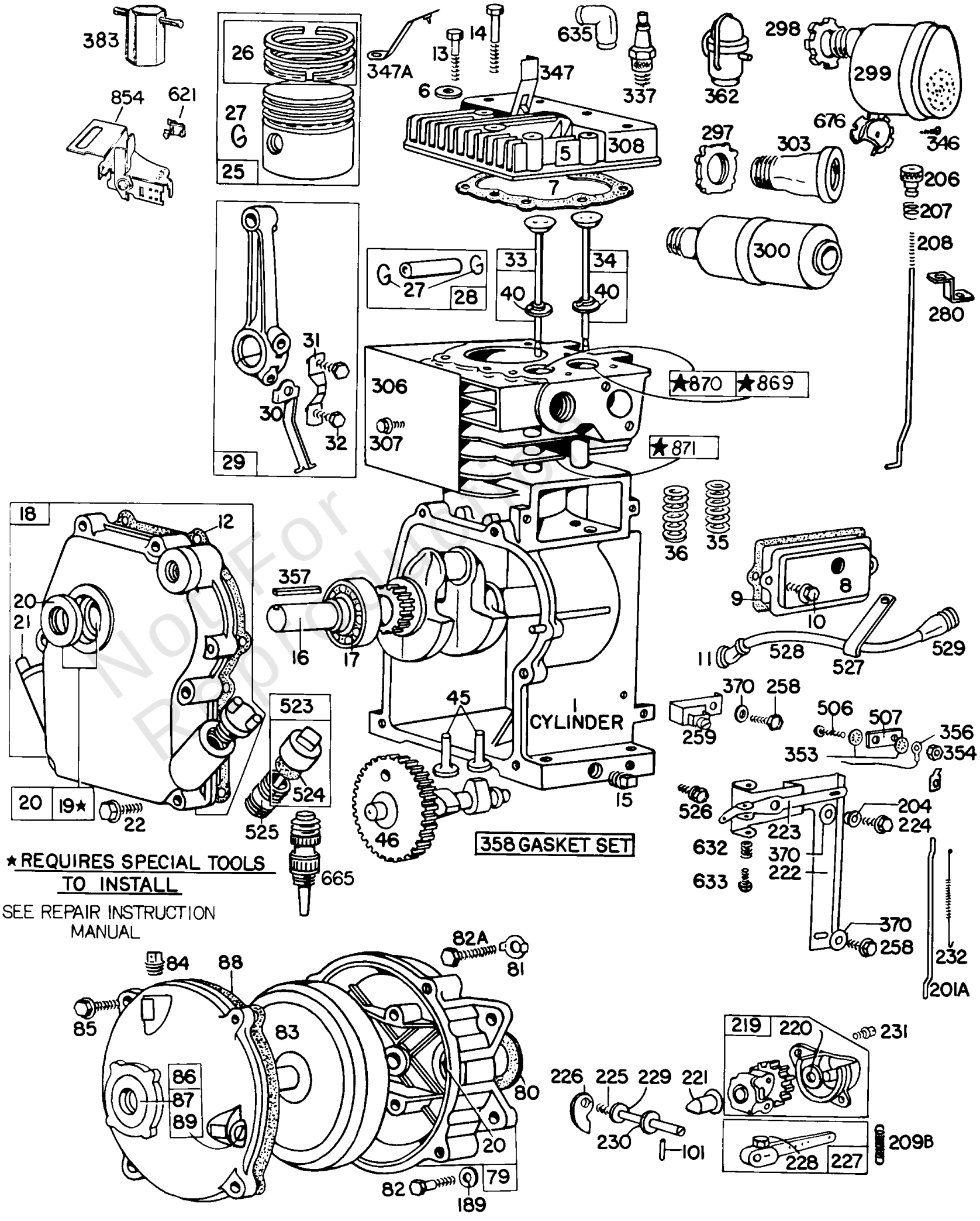

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Cyl,Gear Case,Muffler,Piston

REF NO	PART NO	QTY	DESCRIPTION
228	93100		Screw-Governor Lever Mounting
229	220680		Washer, Steel
230	22868		Washer-Spacer
231	93064		Screw-Sem
232	260478		Spring, Link Used On Mechanical Governor
258	93062		Screw, Hex Head Tap
259	294502		Bracket-Control Wire Casing
280	221384		Strap-Control Rod
297	91811		Locknut-Exhaust Elbow
298	220859		Locknut, Muffler/El
299	392811		Muffler Grp (Lo-Tone)
299	394781		Guard-Muffler -Uses: 93606 Screw (Guard to Muffler Mounting) 62199 Washer (Guard to Bracket) 93873 Screw (Guard to Bracket Mounting)
300	89966		Muffler-Exhaust
303	91838		Elbow-Exhaust (45 Degrees Street)
306	220478		Shield-Cylinder
307	93490		Screw-Hex
337	293918		Spark Plug,resistor
346	93705		Screw, Tapping Hex (8-32 X 3/8)
347A	298926		Sparkplug Stop Sw
347	220884		Switch-Stop
347	221808		Switch-Stop
353	92791		Lockwasher, Interna
354	90576		Nut, Hex (8-32)
356	296185		Wire, Stop Switch A Used On Choke-A Carburetors
356	391115		Wire-Ground
357	91539		Key, Pulley (3/16" Square)
358	297275		Gasket Set -(Used with Rotary Choke Carburetors)
362	291630		Shield, Spark Plug (With Stop Switch)
370	66432		Washer, Steel Zinc
383	89838		Wrench-Spark Plugs
506	90200		Screw-Slotted (8-32 X 1/2")
507	66895		Insulator-Terminal
523	69345		Cap-Oil Filter
524	65304		Gasket-Oil Filler Cap
525	91258		Dipstick Tube (2-1/2" Long) -Use 394884 Adaptor-Oil Filler with Nipple
526	93343		Screw, Tapping Hex
527	221279		Tube Clamp (Used With Pull Choke Carburetors)
528	230634		Tube-Breather (Used With Pull Choke Carburetors)
529	67608		Grommet -(Used with Pull Choke Carburetors)
621	297472		Switch, Stop Assy
632	260575		Spring-Throttle Adjustment
633	93364		Screw-Machine, Rd. Hd. 6-32 X 7/8"
635	66538		Elbow-Spark Plug
665	298858		Oil Minder

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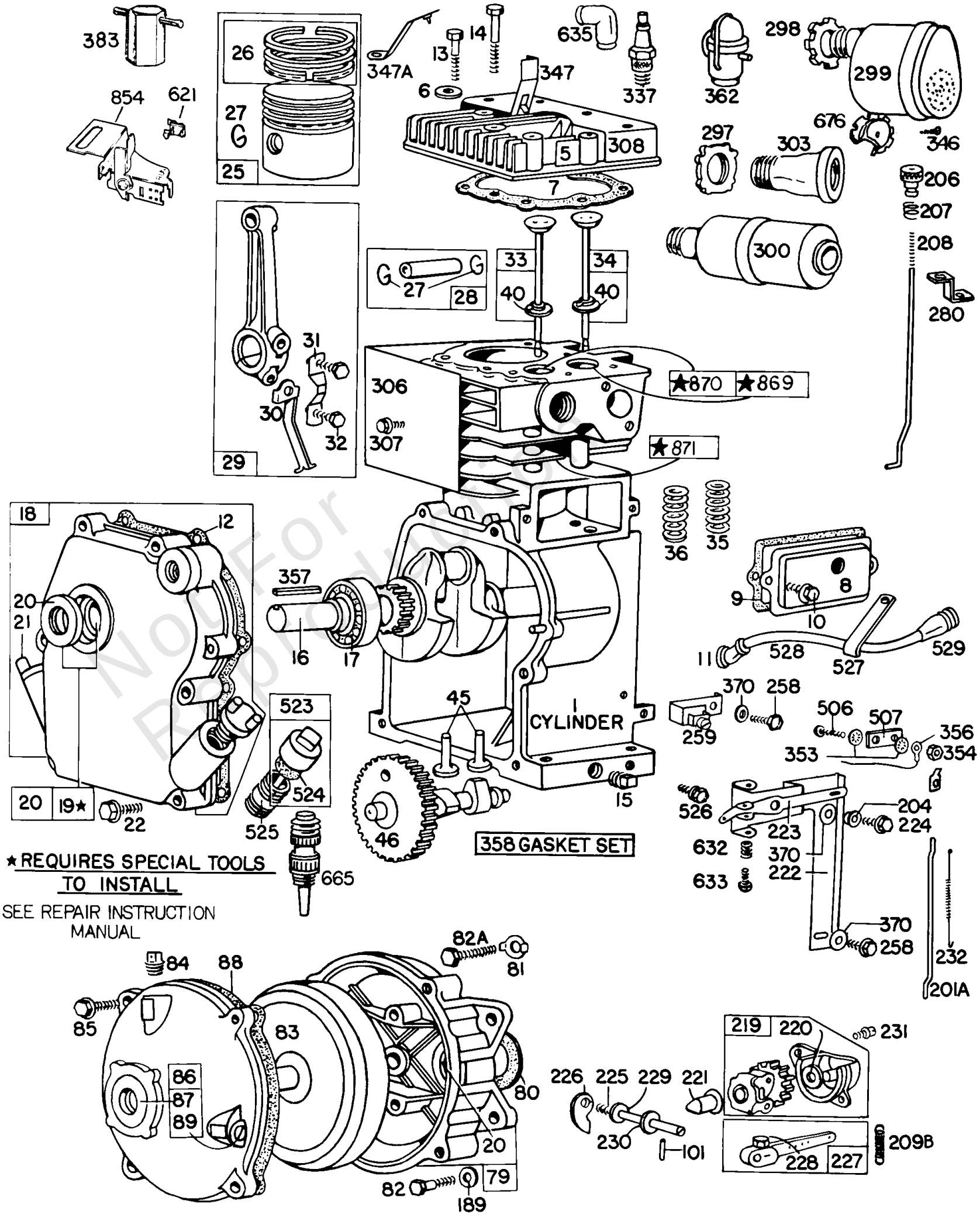

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Cyl,Gear Case,Muffler,Piston

REF NO	PART NO	QTY	DESCRIPTION
676	393760		DEFLECTOR, Muffler
854	392884		Stop-Switch
869	210879		Seat-Valve (Intake) -For Options see Repair Manual
870	211291		Seat-Valve (Exhaust) -For Options see Repair Manual
871	63709		Bushing-Guide (Brass)

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Replacement Engine

REF NO	PART NO	QTY	DESCRIPTION
	831320035	1	Replacement Engine
	-----		Top No-Load Speed: 3800 -Trim: ALL
	-----		Service Note: For all Go-Karts use only a Model 136200 series engine as a replacement, regardless of the original Model.
	-----		Service Note: Replacement engine listed is not available in the State of California. Repair with individual parts.
	-----		Service Note: If the replacement engine supersedes to or is a Model 83100 series engine, refer to the illustrations located after the conversion data for this model series. The overall dimensions which differ, are shown in the illustrations.
	-----		Service Note: If after making a visual inspection and it is determined that the Model 83100 series engine cannot be used because of equipment interference, the engine should be repaired with a short block and/or individual parts.

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18-Mar-2019